



PRODUCT SUBMITTAL DATA

DURAMARK™ SELF-STICK PIPE MARKER



DESCRIPTION: DURAMARK™ is a durable indoor/outdoor pipe marker system. Sturdy .004" vinyl printed using UV screen inks which hold up to sun & weather.

USE: Use to identify piping systems per ASME (ANSI) A13.1 2007 when used with either pipe banding tape or direction flow arrow tape. Can be used indoor or outdoor.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size.

Complies with ANSI Z535.1 Safety Color Code

LEED Compliance: This product is in compliance with Standards set forth by the South Coast Air Quality Management District (SCAQMD) Rule#1168 and the Green Seal Standard, GS-36 for Commercial Adhesives pertaining to Volatile Organic Compounds (VOC).

Craftmark's Duramark™ Pipe Marker is a practical, economical marking system featuring bold gothic characters printed on bright ASME conforming colors to provide unmistakable identification of pipe contents. Duramark™ Pipe Markers are manufactured with the industries most durable, long lasting vinyl with an aggressive acrylic adhesive. Now available in 5 stock sizes to mark pipes with outside diameter of 3/4" to over 10". Craftmark sizes, color schemes and letter height all meet ASME (ANSI) A13.1 -Scheme for the Identification of Piping Systems.

FEATURES

- Indoor / Outdoor Use
- Meets ASME (ANSI) A13.1 100%
- Bright ASME conforming background colors!
- In-Stock legends for immediate shipment.
- Letter height meets ASME specifications.
- Color field width meets ASME specifications
- Matching arrow tape available.
- Durable, premium grade, indoor/outdoor vinyl
- Rugged UV screens inks
- Excellent adhesion to piping and insulation.
- Use with arrow tape or individual arrows to indicate flow direction.
- Choose from over 385 stock legends.
- Custom markers available with no minimums!

• DURAMARK Application Guide

For pipes with outside diameters of 3/4" to 1 1/4".
1/2" Characters

• **Style 1 XSM**
1/2" DEIONIZED WATER 3/4"
8"

For pipes with outside diameters of 1 1/2" to 2".
3/4" Characters

• **Style 1 SM.**
3/4" COMPRESSED AIR 1 1/2"
8"

For pipes with outside diameters of 2 1/4" to 6".
1 1/4" Characters

• **Style 1**
1 1/4" FIRE PROTECTION WATER 2 1/4"
14"

For pipes with outside diameters of 6" to 10".
2 1/2" Characters

• **Style 1 LG**
2 1/2" COLD WATER 4"
24"

For pipes with outside diameters of over 10".
3 1/2" Characters

• **Style 1 XLG**
3 1/2" NATURAL GAS 4"
32"

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

DATE: ___ / ___ / ___ JOB: _____

CONTRACTOR: _____

DURAMARK™ SELF-STICK PIPE MARKER (Continued)

ADHESIVE: Permanent, Aggressive acrylic pressure sensitive adhesive. Sticks to most pipe and pipe covering materials.

SURFACE PREPARATION: Surface should be dry, oil free, dirt free and above the minimum application temperature.

SERVICE TEMPERATURE: -40°F to 200°F (-40°C to 93°C)

APPLICATION TEMPERATURE: Minimum application temperature of 50°F (10°C)

AVERAGE OUTDOOR DURABILITY: 5 years outdoor - mid continental U.S.

CHEMICAL RESISTANCE: VERY GOOD

MOISTURE RESISTANCE: EXCELLENT moisture resistance

ABRASION RESISTANCE: VERY GOOD abrasion resistance

GLOSS: 40 Gardner units (20° test)

STORAGE STABILITY: 2 years typical at 70°F (21°C) at 50% relative humidity

DATE: ___ / ___ / ___

JOB: _____

CONTRACTOR: _____
