



PRODUCT SUBMITTAL DATA
FOOD INDUSTRY SELF-STICK PIPE MARKER



DESCRIPTION: Ultra durable polyester construction marker with acrylic adhesive backing.

USE: In food industry and clean-room applications.

COMPLIANCE: Complies with ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems.

Craftmark Food Industry Pipe Markers are excellent for areas that need to be protected from growth of bacteria and/or moisture hiding beneath other types of pipe markers. These ultra-durable markers are made of polyester with an ultra-aggressive adhesive that holds the markers tightly against the pipe. Laminated to resist abrasion, scuffing and wash downs. Available in stock legends and custom.

FEATURES

- Meets ASME (ANSI) A13.1 2007
- 5 styles to fit piping 3/4" to 10"+
- Stock legend as well as custom available.
- Ultra durable polyester overlam for excellent abrasion resistance.
- Holds up to wash downs.
- Ultra permanent acyclic adhesive holds marker flat on pipe to resist backing mildew.

FOOD INDUSTRY Application Guide

For pipes with outside diameters of 3/4" to 1 1/4".
 1/2" Characters

• **Style 1 XSM**
 1/2" CITY WATER 3/4"
 8"

For pipes with outside diameters of 1 1/2" to 2".
 3/4" Characters

• **Style 1 SM.**
 3/4" COMPRESSED AIR 1 1/2"
 8"

For pipes with outside diameters of 2 1/4" to 6".
 1 1/4" Characters

• **Style 1**
 1 1/4" SPRINKLER WATER 2 1/4"
 14"

For pipes with outside diameters of 6" to 10".
 2 1/2" Characters

• **Style 1 LG**
 2 1/2" CORN OIL 4"
 24"

For pipes with outside diameters of over 10".
 3 1/2" Characters

• **Style 1 XLG**
 3 1/2" GLYCOL RETURN 4"
 32"

STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

DATE: ___ / ___ / ___ JOB: _____

CONTRACTOR: _____

FOOD INDUSTRY SELF-STICK PIPE MARKER (Continued)

ADHESIVE: Permanent acrylic adhesive

SURFACE PREPARATION: Apply to clean, dry oil free, clean piping.

SERVICE TEMPERATURE: -40°F to 250°F (-40°C to 125°C)

APPLICATION TEMPERATURE: 32° (0°C)

AVERAGE OUTDOOR DURABILITY: 5-7 years mid continental United States.

CHEMICAL RESISTANCE: EXCELLENT

MOISTURE RESISTANCE: EXCELLENT

ABRASION RESISTANCE: EXCELLENT

GLOSS: 135 Gardner units (20° test)

STORAGE STABILITY: 2 years at 70°F (21°C) and 50% relative humidity.

DATE: ___ / ___ / ___

JOB: _____

CONTRACTOR: _____
