

CRAFTMARK

PIPE MARKERS ▲ SINCE 1959



PIPE MARKER APPLICATION GUIDE

MARKER TYPE	Mechanical or Adhesive Applied	Meets ASME A13.1	Indoor Marker	Outdoor Marker	Abrasion Resistance	PIPE SURFACE		Moisture Resistance	Min. Appl. Temp	Service Temp	CHEMICAL RESISTANCE				
						wet, greasy, oily, dirty	dry, clean				Acid	Solvent	Alcohol	Oil	Alkalis
SPECMARK SNAP-ON	MECHANICAL	YES	YES	5-8 years	Good	Excellent	Excellent	Excellent	Any	-40°F - 180°F	N/R	N/R	Good	Good	N/R
SPECMARK HT SNAP-ON	MECHANICAL	YES	YES	5-8 years	Excellent	Excellent	Excellent	Excellent	Any	-40°F - 250°F	Good	N/R	Good	Good	Good
DURAMARK SELF STICK	SELF STICK	YES	YES	5 years	Good	N/R	Excellent	Excellent	50°F	-40°F - 200°F	N/R	N/R	Good	Good	N/R
DURAMARK HT SELF STICK	SELF STICK	YES	YES	6-8 years	Excellent	N/R	Excellent	Excellent	50°F	-40°F - 250°F	Good	N/R	Good	Good	Good
COLDMARK	SELF STICK	YES	YES	5 years		N/R	Excellent	Excellent	32°F	-40°F - 200°F	N/R	N/R	Good	Good	N/R
ROLLMARK IV ROLL FORM	SELF STICK	YES	YES	3-5 years	Good	N/R	Excellent	Excellent	50°F	-40°F - 200°F	N/R	N/R	Good	Good	N/R
ROLLMARK V ROLL FORM	SELF STICK	YES	YES	3-5 years	Good	N/R	Excellent	Excellent	50°F	-40°F - 200°F	N/R	N/R	Good	Good	N/R
TUBING/CHEMICAL MARKERS	SELF STICK	YES	YES	5 years	Excellent	N/R	Excellent	Excellent	50°F	-40°F - 180°F	Good	N/R	Good	Good	Good
FOOD INDUSTRY SELF STICK	SELF STICK	YES	YES	5 years	Excellent	N/R	Excellent	Excellent	50°F	-40°F - 250°F	Good	N/R	Good	Good	Good
WRAPMARK SELF STICK	SELF STICK	YES	YES	3-4 years	Excellent	N/R	Excellent	Excellent	50°F	-40°F - 200°F	Good	N/R	Good	Good	Good
SPECIALTY MARKERS															
SPECMARK HT AMMONIA	MECHANICAL	N/A	YES	5-8 years	Excellent	Excellent	Excellent	Excellent	Any	-40°F - 250°F	Good	N/R	Good	Good	Good
SPECMARK MEDICAL GAS	MECHANICAL	N/A	YES	5-8 years	Good	Excellent	Excellent	Excellent	Any	-40°F - 180°F	N/R	N/R	Good	Good	N/R
SPECMARK FIRE PROTECTION	MECHANICAL	N/A	YES	5-8 years	Good	Excellent	Excellent	Excellent	Any	-40°F - 180°F	N/R	N/R	Good	Good	N/R
MARINE ISO SPECMARK HT	MECHANICAL	N/A	YES	5-8 years	Excellent	Excellent	Excellent	Excellent	Any	-40°F - 250°F	Good	N/R	Good	Good	Good
DURAMARK MEDICAL GAS	SELF STICK	N/A	YES	5 years	Good	N/R	Excellent	Excellent	50°F	-40°F - 200°F	N/R	N/R	Good	Good	N/R

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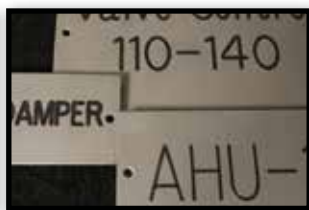
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ASME (ANSI) STANDARD A13.1-2007

CRAFTMARK PIPE MARKERS SINCE 1959

- MEETS ASME (ANSI) STANDARD A13.1-2007
- MEETS ASME (ANSI) LETTER SIZE STANDARD
- MEETS ASME (ANSI) COLOR FIELD WIDTH STANDARDS
- MEETS ASME (ANSI) COLOR RECOMMENDATION STANDARDS

ASME (ANSI) STANDARD A13.1 is the benchmark for pipe marking and labeling in all commercial, industrial, institutional and all public buildings. The standard remained unchanged for many years until the most recent revision in 2007. Standard A13.1 specifies the size, color, placement of pipe markers as well as pronouncing the primary identification (legend & arrow) and the secondary identification (color) by which specific color designation are specified for various materials. This secondary identifier is where we see the change in 2007 adoption of the standard. In this new standard there are 6 standard color designations instead of the previous 4 color designation. Many Legends which were previously green/white are now yellow/black so it is important to specify the correct colors. Another change is the addition of orange/black to designate toxic and corrosive fluids and brown/white to designate combustible fluids. We have included both the current as well as previous color designations for comparative purposes.

1996 ASME (ANSI) COLOR STANDARDS

	CLASSIFICATION	COLOR RECOMMENDATION BACKGROUND/LEGEND
HAZARDOUS	FLAMMABLE OR EXPLOSIVE CHEMICALLY ACTIVE OR TOXIC EXTREME TEMPERATURE OR PRESSURE RADIOACTIVE	Yellow/Black
LOW HAZARD	LIQUID OR LIQUID ADMIXTURE ²	Green/White
LOW HAZARD	GAS OR GASEOUS ADMIXTURE	Blue/White
FIRE QUENCHING MATERIALS	WATER, FOAM, CO2, HALON, ETC	Red/White

NOTES: 1) Previously specified radioactive markers using yellow and purple are acceptable if already installed and/or until existing supplies are depleted, subject to pertinent Federal Regulations.
2) Markers with black letters on a green color field are acceptable if already installed and/or until existing supplies are depleted.

2007 ASME (ANSI) COLOR STANDARDS

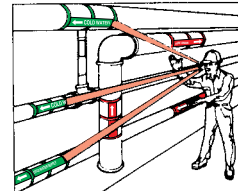
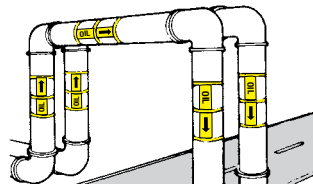
	CLASSIFICATION	COLOR RECOMMENDATION BACKGROUND/LEGEND
LATEST	FLAMMABLE FLUIDS	Yellow/Black
POTABLE, COOLING, BOILER FEED & OTHER WATER		Green/White
COMPRESSED AIR		Blue/White
FIRE QUENCHING FLUIDS		Red/White
COMBUSTIBLE FLUIDS		Brown/White
TOXIC & CORROSIVE FLUIDS		Orange/Black
DEFINED BY USER		Black/White
DEFINED BY USER		Purple/White
DEFINED BY USER		White/Black
DEFINED BY USER		Grey/White

2007 ASME (ANSI) SIZE CHART LENGTH OF COLOR FIELD AND SIZE OF LETTERS

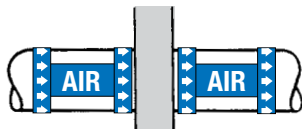
OUTSIDE DIAMETER OF PIPE OR COVERING	LENGTH OF COLOR FIELD		SIZE OF LETTERS		
	IN	MM	IN	MM	
3/4" to 1 1/4"	19 - 32	8"	200	1/2"	13
1 1/4" to 2"	38 - 51	8"	200	3/4"	19
2 1/4" to 6"	64 - 150	12"	300	1 1/4"	32
8" to 10"	200 - 250	24"	600	2 1/2"	64
over 10"	over 250	32"	800	3 1/2"	89

FOR PROPER PLACEMENT OF PIPE MARKERS, ETC., USE THE SIMPLIFIED LOCATION AND USAGE GUIDELINES BELOW.

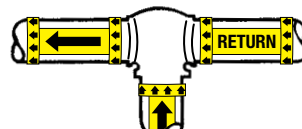
Where pipe lines pass over or under a road or waterway, apply a CRAFTMARK marker and arrow marker on both sides of road or waterway.



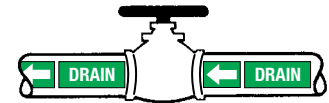
If pipelines are above or below normal line of vision, place CRAFTMARK markers below or above horizontal centerline of pipe as shown.



Where pipelines pass through a wall, apply a CRAFTMARK marker and arrow on the pipe both entering and exiting a wall.

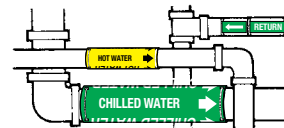
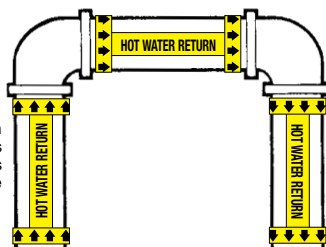


Place a CRAFTMARK marker and arrow marker on each riser and T-joint with arrows pointing away from legend.

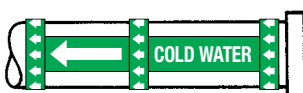


Apply a CRAFTMARK marker and arrow marker either entering or exiting a valve to show contents and direction flow.

Identify pipe contents with CRAFTMARK markers and matching arrows where pipes change direction or heights.



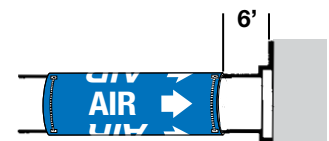
Indicate pipe content flow direction with arrows of matching style, color and material to the pipe marker used. Place so that arrow points away from the legend.



360° color coding is provided by color banding the circumference of your pipes. Arrow tapes give location and color code from all vantage points.



Apply CRAFTMARK markers and arrows every 20 to 40 feet along continuous lines, or at frequent intervals as needed on straight pipe runs.



Place CRAFTMARK markers 6 feet from the entrance or exit to a vessel or tank and at entrances to manifolding.



NFPA 99C 2002
CGA PAMPHLET C-9 1996

NFPA 99C 2002 "The gas content and operating pressure of medical gas piping systems shall be readily identifiable by appropriate labeling with the name and pressure of the gas contained".

CGA Pamphlet C-9 1996....Standards set fourth for marking of compressed gas cylinders intended for medical use.

NFPA 99 TABLE 5.1.11 Standard Designation Colors and Operating Pressures for Gas and Vacuum Systems

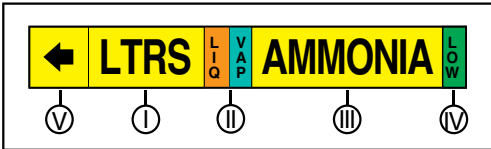
GAS SERVICE	ABBREVIATED NAME	EXAMPLE	MARKER COLOR (Background/Legend)	STANDARD PRESSURE
CARBON DIOXIDE	CO2	WHITE	Gray / Black or Gray / White	50-55 psi
HELIUM	He	WHITE	Brown / White	50-55 psi
MEDICAL AIR	Med Air	BLACK	Yellow / Black	50-55 psi
OXYGEN	O2	WHITE	Green / White or White / Green	50-55 psi
OXYGEN / CARBON MIXTURES	O2 / Co2 n% (n is % of CO2)	WHITE	Green / White	50-55 psi
NITROGEN	N2	WHITE	Black / White	160-185 psi
NITROUS OXIDE	N2o	WHITE	Blue / White	50-55 psi
WASTE ANAESTHETIC GAS DISPOSAL	Wagd	WHITE	Purple / White	Varies w/System type
MEDICAL-SURGICAL VACUUM	Med Vac	BLACK	White / Black	15 in to 30 in HgV
NON-MEDICAL AIR (LEVEL 3 GAS-POWERED DEVICE)		BLACK	Yellow with White diagonal stripe / Black	None
NON-MEDICAL AND LEVEL 3 VACUUM		BLACK	White and Black diagonal stripe / Black boxed	None
LABORATORY AIR		BLACK	Yellow and White checkerboard / Black	None
LABORATORY VACUUM		BLACK	White and Black checkerboard / Black boxed	None
INSTRUMENT AIR		WHITE	Red / White	160-185 psi



IIAR BULLETIN #114
INTERNATIONAL INSTITUTE OF AMMONIA REFRIGERATION

Craftmark manufactures products per the requirement of the International Institute of Ammonia Refrigeration Bulletin #114 "Guideline for Identification of Ammonia Refrigeration Piping & System Components."

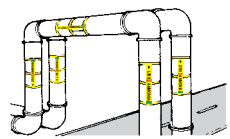
AMMONIA REFRIGERATION IDENTIFICATION REFERENCE CHART



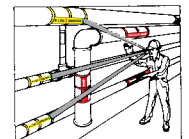
IIAR APPROVED ABBREVIATIONS			
LEGEND	ABBV	LEGEND	ABBV
LOW TEMPERATURE SUCTION	LTS	HIGH TEMPERATURE RECIRCULATED LIQUID	HTRL
HIGH TEMPERATURE SUCTION	HTS	HIGH TEMPERATURE RECIRCULATED SUCTION	HTRS
INTERMEDIATE TEMPERATURE SUCTION	ITS	PUMP OUT	PO
HIGH STAGE DISCHARGE	HSD	HOT GAS	HG
BOOSTER DISCHARGE	BD	INTERMEDIATE TEMPERATURE RECIRCULATED LIQUID	ITRL
HIGH PRESSURE LIQUID	HPL	INTERMEDIATE TEMPERATURE RECIRCULATED SUCTION	ITRS
CONTROL PRESSURE LIQUID	CPL	THERMOSTAT RETURN	TSR
LOW TEMPERATURE RECIRCULATED LIQUID	LTRL	THERMOSTAT SUPPLY	TSS
LOW TEMPERATURE RECIRCULATED SUCTION	LTRS	NON-CONDENSABLE GAS	NOG
BLEED	BLD	HIGH PRESSURE GAS	HPG
ECONOMIZER SUCTION	ES	CONTROL PRESSURE GAS	CPG
LIQUID INJECTION COOLING	LIC	CONDENSER WATER SUPPLY	CWS
DEFROST RELIEF	DR	CONDENSER WATER RETURN	CWR
RELIEF VENT	RV	THERMOSTAT VENT	TSV
CONDENSER DRAIN	CD	EQUILIBING	EQ
		PURGE	PURGE

- PHYSICAL STATE** The Physical State of Ammonia is either liquid or vapor. This band indicates by color and abbreviation the physical state. The physical state of refrigerant shall be indicated by the words LIQUID, abbreviated LQ, or VAPOR, abbreviated VAP. If the refrigerant is in the liquid state, LQ shall be printed on an ORANGE band. If the refrigerant is in the vapor state, VAP shall be printed on a SKY BLUE band. Ammonia may be present in both states, and in that case shall have both color bands and abbreviations present.
- MARKER BODY** The word AMMONIA shall be printed in black letters on the yellow body.
- PRESSURE LEVEL** The pressure level in the system piping shall be labeled either HIGH or LOW. Pressure in excess of 10 PSIG shall be considered high pressure with the HIGH printed on a RED band. Pressure equal to or less than 10 PSIG will be considered to be low pressure with the word LOW printed on a GREEN band.
- DIRECTIONAL ARROW** The directional arrow shall be black in color and proportionate in size to the marker. The arrow can be used to indicate flow in either direction.

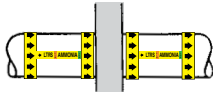
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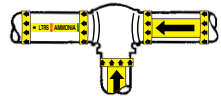
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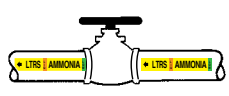
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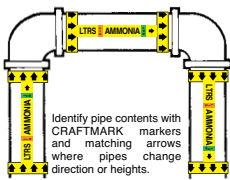
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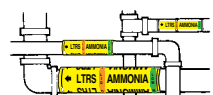
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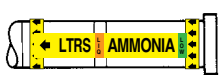
Apply a CRAFTMARK marker and arrow marker either entering or exiting a valve to show contents and direction flow.



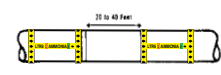
Identify pipe contents with CRAFTMARK markers and matching arrows where pipes change direction or heights.



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360° color coding is provided by color banding the circumference of your pipes. Arrow tapes give location and color code from all vantage points.



Apply CRAFTMARK markers and arrows every 20 to 40 feet along continuous lines, or at frequent intervals as needed on straight pipe runs.



Place CRAFTMARK markers within six feet of the entrance or exit to a vessel or tank and at entrances to manifolding.

DURAMARK™ SELF-STICK PIPE MARKER



DESCRIPTION: DURAMARK™ is a durable indoor/outdoor pipe marker system. Sturdy .004" vinyl printed using UV screen inks which hold up to sun & weather.

USE: Use to identify piping systems per ASME (ANSI) A13.1 2007 when used with either pipe banding tape or direction flow arrow tape. Can be used indoor or outdoor.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size.

Complies with ANSI Z535.1 Safety Color Code

Craftmark's Duramark™ Pipe Marker is a practical, economical marking system featuring bold gothic characters printed on bright ASME conforming colors to provide unmistakable identification of pipe contents. Duramark™ Pipe Markers are manufactured with the industries most durable, long lasting vinyl with an aggressive acrylic adhesive. Now available in 5 stock sizes to mark pipes with outside diameter of 3/4" to over 10". Craftmark sizes, color schemes and letter height all meet ASME (ANSI) A13.1 -Scheme for the Identification of Piping Systems.

FEATURES

- Indoor / Outdoor Use
- Meets ASME (ANSI) A13.1 100%
- Bright ASME conforming background colors!
- In-Stock legends for immediate shipment.
- Letter height meets ASME specifications.
- Color field width meets ASME specifications
- Matching arrow tape available.
- Durable, premium grade, indoor/outdoor vinyl
- Rugged UV screens inks
- Excellent adhesion to piping and insulation.
- Use with arrow tape or individual arrows to indicate flow direction.
- Choose from over 385 stock legends.
- Custom markers available with no minimums!

• DURAMARK Application Guide

For pipes with outside diameters of 3/4" to 1 1/4".
1/2" Characters

• Style 1 XSM

1/2" DEIONIZED WATER 3/4"

For pipes with outside diameters of 1 1/2" to 2".
3/4" Characters

• Style 1 SM.

3/4" COMPRESSED AIR 1 1/2"

For pipes with outside diameters of 2 1/4" to 6".
1 1/4" Characters

• Style 1

1 1/4" FIRE PROTECTION WATER 2 1/4"

For pipes with outside diameters of 6" to 10".
2 1/2" Characters

• Style 1 LG

2 1/2" COLD WATER 4"

For pipes with outside diameters of over 10".
3 1/2" Characters

• Style 1 XLG

3 1/2" NATURAL GAS 4"

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING,
BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

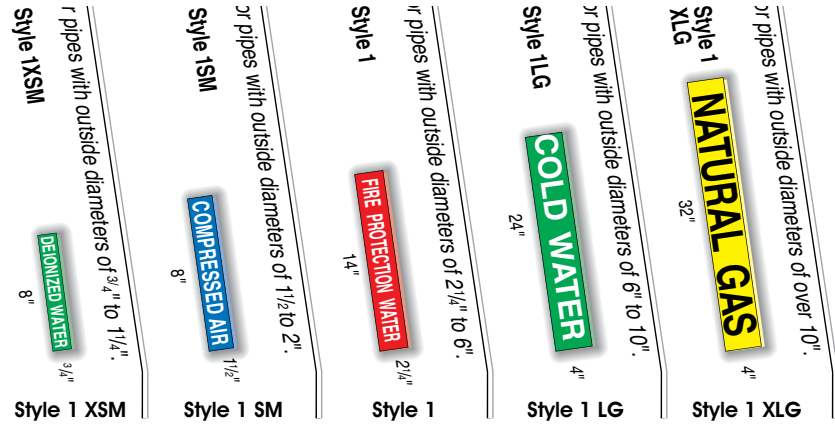
Duramark Stock Pricing				
STYLE	FITS PIPE OD	1-99	100-2492	50-499
1XSM	.75"-1.25"	.50	.40	.38
1SM	1.5"-2"	.50	.40	.38
1	2.25"-6"	1.25	1.15	1.00
1LG	6"-10"	2.65	2.40	2.10
1XL	10"+	3.80	3.70	3.35

DON'T FORGET
ARROW TAPE
FOUND ON PAGE
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* Indicates 2007 Version ASME(ANSI) Color Code



LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
C	B/Y	14478	14479	14480	14481	14482
F	B/Y	14483	14484	14485	14486	14487
LB STEAM	B/Y	14488	14489	14490	14491	14492
PSI	B/Y	14493	14494	14495	14496	14497
120° WATER *	W/G	20017	20313	20018	20019	20020
120° HOT WATER	B/Y	14498	14499	14500	14501	14502
140° WATER *	W/G	20021	20314	20022	20023	20024
140° HOT WATER	B/Y	14503	14504	14505	14506	14507
160° WATER *	W/G	20025	20315	20026	20027	20028
160° HOT WATER	B/Y	14508	14509	14510	14511	14512
2 PSI GAS	B/Y	14513	14514	14516	14517	14518
2 PSI NATURAL GAS	B/Y	14519	14520	14521	14522	14523
ACID *	B/O	20029	20316	20030	20031	20032
ACID	B/Y	1521	1003	1446	1448	5003
ACID VENT *	B/O	20033	20317	20034	20035	20036
ACID VENT	B/Y	1522	1441	1440	1443	5002
ACID WASTE *	B/O	20037	20318	20038	20039	20040
ACID WASTE	W/BLU	1523	5005	5004	5007	5008
AIR	W/BLU	5013	1460	1459	1462	5009
AIR	W/G	1503	1010	1475	1477	5010
AIR	B/Y	1504	1488	1487	1490	5011
AIR RETURN	W/BLU	14528	14529	14530	14531	14532
AIR RETURN	B/WHT	14533	14534	14535	14536	14537
AIR SUPPLY	W/BLU	14538	14539	14540	14541	14542
AIR SUPPLY	B/W	14543	14544	14545	14546	14547
AMMONIA *	B/O	20041	20319	20042	20043	20044
AMMONIA	B/Y	1505	1035	1034	1553	5044
ASBESTOS FREE INSULATION	W/BLU	5012	9105	5061	5063	5064
BOILER BLOWDOWN *	W/G	20045	20320	20046	20047	20048
BOILER BLOWDOWN	B/Y	5035	1041	1040	1797	5087
BOILER FEED *	W/G	20049	20321	20050	20051	20052
BOILER FEED	B/Y	5036	1043	1042	1824	5088
BOILER FEED WATER *	W/G	20053	20322	20054	20056	20057
BOILER FEED WATER	B/Y	5037	5091	5090	5093	5094
BOILER WATER *	W/G	20057	20323	20058	20059	20060
BOILER WATER	B/Y	14583	14584	14585	14586	14587
BRINE *	B/O	20061	20324	20062	20063	20064
BRINE	W/G	1581	1047	1883	1885	613
CARBON DIOXIDE *	W/GREY	20065	20325	20066	20067	20068
CARBON DIOXIDE	B/Y	1582	1049	1048	2660	625
CARBON DIOXIDE	W/R	14593	14594	14595	14596	14597
CHEMICAL FEED *	B/O	20069	20326	20070	20071	20072
CHEMICAL FEED	B/Y	5069	644	643	646	647
CHILLED WATER	W/G	1598	1260	1259	1361	649
CHILLED WATER RETURN	W/G	1599	2809	2808	2811	650
CHILLED WATER SUPPLY	W/G	1600	2822	2821	2824	651
CHLORINE *	B/O	20073	20327	20074	20075	20076
CHLORINE	B/Y	1601	1057	1056	2834	652
CIRCULATING WATER	B/Y	14618	14619	14620	14621	14622
CIRCULATING WATER	W/G	5070	1246	1263	2847	688
CITY WATER	W/G	1699	1268	1267	1362	691
COLD WATER	W/G	1700	1270	1269	1363	704
COLD WATER RETURN	W/G	1701	2943	2942	2945	705
COLD WATER SUPPLY	W/G	5076	2959	2955	2958	706

DURAMARK™ SELF-STICK PIPE MARKER



* Indicates 2007 Version ASME(ANSI)Color Code

Style 1 XSM
r pipes with outside diameters of 3/4" to 1 1/4"
8" DEIONIZED WATER 3/4"

Style 1 SM
r pipes with outside diameters of 1 1/2" to 2"
8" COMPRESSED AIR 1 1/2"

Style 1
r pipes with outside diameters of 2 1/4" to 6"
1 1/4" FIRE PROTECTION WATER 2 1/4"

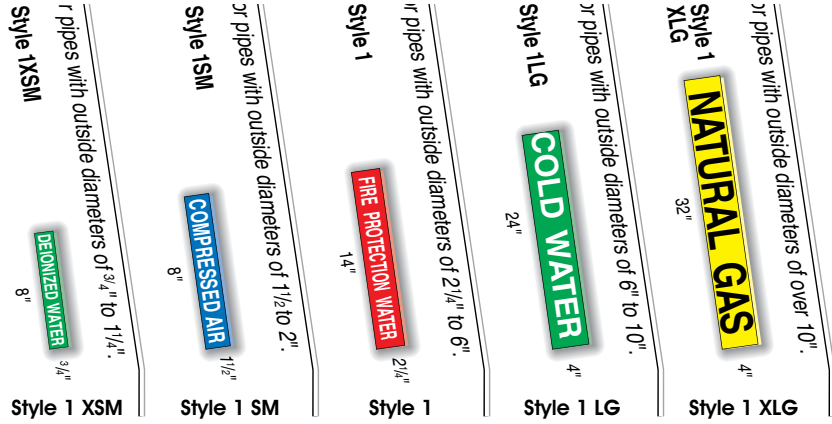
Style 1 LG
r pipes with outside diameters of 6" to 10"
2 1/4" COLD WATER 4"

Style 1 XLG
r pipes with outside diameters of over 10"
32" NATURAL GAS 4"

LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
COMPRESSED AIR	B/Y	1898	1017	1016	3113	3708
COMPRESSED AIR	W/BLU	1899	2986	2985	2988	2898
COMPRESSED AIR	W/G	14628	14629	14630	14631	14632
CONDENSATE *	W/G	20077	20328	20078	20079	20080
CONDENSATE	B/Y	1900	1059	1058	1338	711
CONDENSATE DRAIN	B/Y	1901	713	1712	715	716
CONDENSATE DRAIN	W/G	614	1718	717	2720	721
CONDENSATE PUMP DISCHARGE *	W/G	20081	20329	20082	20083	20084
CONDENSATE PUMP DISCHARGE	B/Y	14633	14634	14635	14636	14637
CONDENSATE RETURN *	W/G	20085	20330	20086	20087	20088
CONDENSATE RETURN	B/Y	1915	1061	1060	3149	2724
CONDENSATE SUPPLY *	W/G	20089	20331	20090	20091	20092
CONDENSATE SUPPLY	B/Y	1916	3215	3214	3217	3727
CONDENSER WATER	W/G	1917	1272	1271	1364	727
CONDENSER WATER RETURN	W/G	1918	729	728	731	732
CONDENSER WATER SUPPLY	W/G	615	734	733	736	737
COOLING WATER	W/G	1931	1274	1273	1365	740
COOLING WATER RETURN	W/G	616	742	741	744	745
COOLING WATER SUPPLY	W/G	1948	747	746	749	750
DANGER ASBESTOS INSULATION	B/Y	1949	5013	5012	5015	5016
DEIONIZED WATER	W/G	1950	1276	1275	3386	775
DEIONIZED WATER RETURN	W/G	1951	777	776	779	780
DEIONIZED WATER SUPPLY	W/G	617	782	781	784	785
DISCHARGE	B/Y	1965	3445	1070	3431	3432
DISCHARGE	W/G	14663	14664	14665	14666	14667
DISTILLED WATER	W/G	14668	14669	14670	14671	14672
DOMESTIC	B/Y	1966	1074	1073	3491	821
DOMESTIC	W/G	1967	1072	1071	3476	822
DOMESTIC COLD WATER	W/G	1668	824	823	826	827
DOMESTIC COLD WATER RETURN	W/G	618	708	707	1710	1711
DOMESTIC COLD WATER SUPPLY	W/G	2674	1713	4712	7015	7016
DOMESTIC HOT WATER *	W/G	20093	20332	20094	20095	20096
DOMESTIC HOT WATER	B/Y	20388	1279	1278	3506	1717
DOMESTIC HOT WATER RECIRC *	W/G	20097	20333	20098	20099	20100
DOMESTIC HOT WATER RECIRC	B/Y	14673	14674	14675	14676	14677
DOMESTIC HOT WATER RETURN *	W/G	20101	20333	20102	20103	20104
DOMESTIC HOT WATER RETURN	B/Y	2675	719	718	1721	1722
DOMESTIC HOT WATER SUPPLY *	W/G	20105	20334	20106	20107	20108
DOMESTIC HOT WATER SUPPLY	B/Y	2676	724	723	1726	1727
DOMESTIC WATER	W/G	2677	9992	9993	9994	9995
DRAIN	W/G	2678	1076	3517	3519	1728
DRAIN	B/Y	626	1731	1729	2732	1733
DUAL TEMP RETURN *	W/G	20109	20335	20110	20111	20112
DUAL TEMP RETURN	B/Y	14678	14679	14680	14681	14682
DUAL TEMP SUPPLY *	W/G	20113	20336	20114	20115	20116
DUAL TEMP SUPPLY	B/Y	14683	14684	14685	14686	14687
EXHAUST *	B/O	20117	20337	20118	20119	20120
EXHAUST	B/Y	2692	1088	3660	1341	1776
EXHAUST AIR	B/Y	14693	14694	14695	14696	14697
FEED	B/Y	2693	1090	3758	3760	806
FEED	W/G	2694	3726	3725	3728	804
FEED WATER	B/Y	14698	14699	14700	14701	14702
FILTERED WATER *	W/G	20121	20338	20122	20123	20124
FILTERED WATER	W/BLU	2695	1285	1284	1366	809



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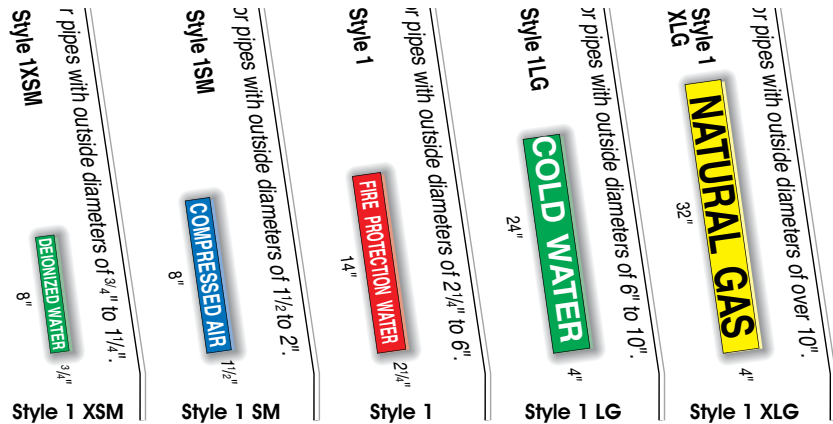


LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
FIRE DAMPER ACCESS	W/R	627	9980	9981	9982	9983
FIRE PROTECTION WATER	W/R	2754	1098	1097	1343	1822
FIRE SPRINKLER WATER	W/R	14703	14704	14705	14706	14707
FUEL GAS	B/Y	2756	1117	1116	3933	833
FUEL OIL	B/Y	2757	1161	1160	1348	3836
FUEL OIL RETURN	B/Y	641	836	835	838	839
FUEL OIL SUPPLY	B/Y	2968	841	840	843	844
GAS	B/Y	2969	1111	3961	1344	850
GASOLINE	B/Y	14708	14709	14710	14711	14712
GLYCOL *	B/O	20125	20339	20126	20127	20128
GLYCOL	B/Y	2970	1131	1130	3989	852
GLYCOL RETURN *	W/G	20137	20340	20138	20139	20140
GLYCOL RETURN *	B/O	20129	20341	20130	20131	20132
GLYCOL RETURN	B/Y	2971	854	853	856	857
GLYCOL SUPPLY *	W/G	20141	20342	20142	20143	20144
GLYCOL SUPPLY *	B/O	20133	20343	20134	20135	20136
GLYCOL SUPPLY	B/Y	3255	859	858	861	862
HEATING HOT WATER RETURN *	W/G	20145	20344	20146	20147	20148
HEATING HOT WATER RETURN	B/Y	3256	4601	4600	4603	4604
HEATING HOT WATER SUPPLY *	W/G	20149	20345	20150	20151	20152
HEATING HOT WATER SUPPLY	B/Y	3257	4606	4605	4608	4609
HEATING RETURN *	W/G	20153	20346	20154	20155	20156
HEATING RETURN	B/Y	3258	1135	1134	1346	873
HEATING SUPPLY *	W/G	20157	20347	20158	20159	20160
HEATING SUPPLY	B/Y	738	1139	1138	4714	875
HEATING WATER RETURN *	W/G	20161	20348	20162	20163	20164
HEATING WATER RETURN	B/Y	767	878	877	880	881
HEATING WATER SUPPLY *	W/G	20165	20349	20166	20167	20168
HEATING WATER SUPPLY	B/Y	768	883	882	885	886
HIGH PRESS. AIR	W/BLU	14723	14724	14725	14726	14727
HIGH PRESSURE AIR	W/G	14728	14729	14730	14731	14732
HIGH PRESSURE AIR	B/Y	769	1021	1020	4785	900
HIGH PRESSURE CONDENSATE *	W/G	20169	20350	20170	20171	20172
HIGH PRESSURE CONDENSATE	B/Y	770	1063	1062	4800	901
HIGH PRESSURE GAS	B/Y	771	1119	1118	4812	902
HIGH PRESSURE STEAM *	W/G	20173	20351	20174	20175	20176
HIGH PRESSURE STEAM	B/Y	1787	1218	1217	1354	914
HOT	B/Y	14748	14749	14750	14751	14752
HOT WATER *	W/G	20177	20352	20178	20179	20180
HOT WATER	B/Y	789	1293	1292	1369	923
HOT WATER RECIRCULATION *	W/G	20181	20353	20182	20183	20184
HOT WATER RECIRCULATION	B/Y	14758	14759	14760	14761	14762
HOT WATER RETURN *	W/G	20185	20354	20186	20187	20188
HOT WATER RETURN	B/Y	790	4908	4907	4910	924
HOT WATER SUPPLY *	W/G	20189	20355	20190	20191	20192
HOT WATER SUPPLY	B/Y	791	4920	4919	4922	925
HYDROGEN *	W/BR	20193	20356	20194	20195	20196
HYDROGEN	B/Y	798	1146	1145	4947	957
HYDROGEN	W/G	799	959	958	961	962
INSTRUMENT AIR *	R/W	20197	20357	20198	20199	20200
INSTRUMENT AIR	B/Y	14833	14834	14835	14836	14837
INSTRUMENT AIR	W/G	14838	14839	14840	14841	14842
INSTRUMENT AIR	W/BLU	802	5139	5138	5141	301
LOW PRESSURE AIR	W/BLU	803	5298	5297	5300	319

DURAMARK™ SELF-STICK PIPE MARKER



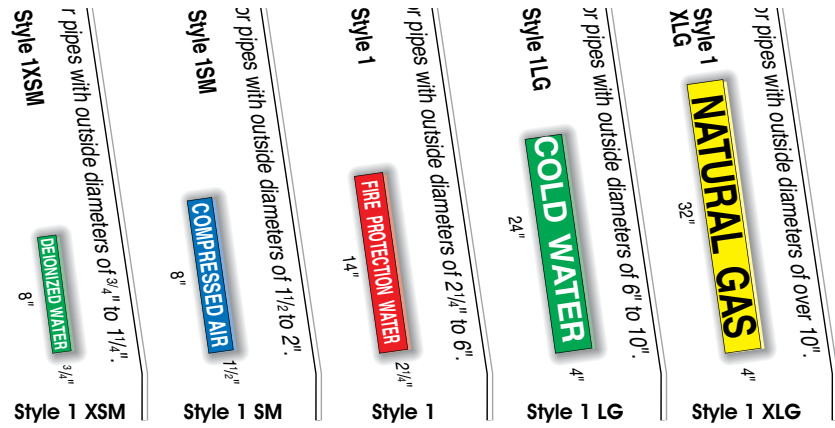
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LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
LOW PRESSURE CONDENSATE	B/Y	804	1065	1064	5230	321
LAB COMPRESSED AIR	W/BLU	14853	14854	14855	14856	14857
LAB VACUUM *	W/B	20209	20358	20210	20211	20212
LAB VACUUM	B/Y	14858	14859	14860	14861	14862
LAB VENT	W/G	20201	20359	20202	20203	20204
LAB VENT *	B/O	20205	20360	20206	20207	20208
LAB WASTE	W/G	20213	20361	20214	20215	20216
LAB WASTE *	B/O	20217	20362	20218	20219	20220
LOW PRESSURE	W/G	14868	14869	14870	14871	14872
LOW PRESSURE GAS	B/Y	805	11123	1122	5339	322
LOW PRESSURE STEAM *	W/G	20221	20363	20222	20223	20224
LOW PRESSURE STEAM	B/Y	806	1222	1221	1355	333
LUBE OIL	B/Y	14883	14884	14885	14886	14887
MAKE-UP WATER	W/G	808	1297	1296	5457	345
MEDICAL AIR *	B/Y	20225	20364	20226	20227	20228
MEDICAL AIR	W/BLU	810	5489	5488	5491	347
MED. PRESS. COND. *	W/G	20229	20365	20230	20231	20232
MED. PRESS. COND.	B/Y	811	9996	9997	9998	9999
MEDIUM PRESSURE NATURAL GAS	B/Y	14903	14904	14905	14906	14907
MEDIUM PRESSURE STEAM *	W/G	20233	20366	20234	20235	20236
MEDIUM PRESSURE STEAM	B/Y	766	1220	1219	1356	373
MEDICAL VACUUM	W/BLU	772	349	348	351	352
MILL AIR	W/BLU	14908	14909	14910	14911	14912
MILL WATER	W/G	14913	14919	14915	14916	14917
NATURAL GAS	B/Y	773	1125	1124	1345	390
NITROGEN	W/BLU	14933	14934	14935	14936	14937
NITROGEN	B/W	14938	14939	14949	14941	14942
NITROGEN	W/G	774	1155	1154	5642	392
NITROUS OXIDE	W/BLU	14943	14944	14945	14946	14947
NITROUS OXIDE	B/Y	3789	5653	5652	5655	403
NITROUS OXIDE	W/G	3790	405	404	407	408
NON-POTABLE WATER *	W/G	20237	20367	20238	20239	20240
NON-POTABLE WATER	B/Y	3791	1301	1300	5670	414
OIL	B/Y	3792	1157	5784	5786	415
OVERFLOW	W/G	828	5801	5800	5803	436
OVERFLOW	B/Y	829	5818	5817	5820	437
OXYGEN	W/BLU	14968	14969	14970	14971	14972
OXYGEN	B/Y	831	1165	5862	5864	7002
OXYGEN	W/G	4639	1167	1166	5852	7003
PLANT AIR *	W/BLUE	20241	20368	20242	20243	20244
PLANT AIR	B/Y	4640	1029	1028	5894	7021
PLUMBING VENT	W/G	4642	1243	1242	5942	7024
POLYMER	W/BLU	14978	14979	14980	14981	14982
POTABLE	W/G	14983	14984	14985	14986	14987
POTABLE COLD WATER	W/G	14988	14989	14990	14991	14992
POTABLE HOT WATER *	W/G	20245	20369	20246	20247	20248
POTABLE HOT WATER	B/Y	14993	14994	14995	14996	14997
POTABLE WATER	W/G	14998	14999	15000	15001	15002
POTABLE WATER	W/G	865	1303	1302	1370	7042
PROCESS WATER RETURN *	W/G	20249	20370	20250	20251	20252
PROCESS WATER SUPPLY	W/G	15028	15029	15030	15031	15032
PROCESS WATER	W/G	4656	1331	1330	1333	7040
PROCESSED WATER	B/Y	15033	15034	15035	15036	15037
PROCESSED WATER	W/G	15038	15039	15040	15041	15042



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LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
PROPANE GAS	B/Y	4657	1127	1126	6137	7072
PUMP	B/Y	15043	15044	15045	15046	15047
PUMP CONDENSATE *	W/G	20253	20371	20254	20255	20256
PUMP CONDENSATE	B/Y	4658	9930	9931	9932	9933
PUMP CONDENSATE DRAIN *	W/G	20257	20372	20258	20259	20260
PUMP CONDENSATE DRAIN	B/Y	4659	9940	9941	9942	9943
RAIN WATER	W/G	866	7086	7085	7088	7089
RAW WATER	W/G	5106	1311	1310	6159	7091
RAW WATER	B/Y	15048	15049	15050	15051	15052
RECIRCULATED *	W/G	20261	20373	20262	20263	20264
RECIRCULATED	B/Y	5107	1177	1176	6210	7097
RECIRCULATED HOT WATER *	W/G	20265	20374	20266	20267	20268
RECIRCULATED HOT WATER	B/Y	15053	15054	15055	15056	15057
RECOVERY	B/Y	15058	15059	15060	15061	15062
REFRIGERANT	B/Y	15063	15064	15065	15066	15067
REFRIGERANT DISCHARGE	B/Y	5108	1181	1180	6272	7106
REFRIGERATED LIQUID	B/Y	5109	1183	1182	6287	7107
REFRIGERATED SUCTION	B/Y	986	1185	1184	6302	7108
REFRIGERATED WATER	W/G	15068	15069	15070	15071	15072
REFRIGERATION	W/G	15073	15074	15075	15076	15077
RELIEF	B/Y	15078	15079	15080	15081	15082
RELIEF AIR	W/BLU	15083	15084	15085	15086	15087
RET. ACTIVATED SLUDGE	B/Y	15088	15089	15090	15091	15092
RETURN	W/R	15093	15094	15095	15096	15097
RETURN *	B/O	20269	20375	20270	20271	20272
RETURN	B/Y	1120	1189	6388	1349	7124
RETURN	W/G	1121	1193	6362	1350	7122
RETURN	W/BLU	5123	1195	6247	6349	7121
RETURN AIR	W/BLU	15098	15099	15100	15101	15102
RIVER WATER	W/G	15103	15104	15105	15106	15107
R.O. WATER	W/G	5124	1335	1334	1337	7041
R.O. WATER	B/Y	5125	1381	1380	1383	7039
ROOF DRAIN	W/G	5126	1078	1077	1339	7131
SANITARY DRAIN	W/G	5127	1080	1079	6444	7133
SANITARY SEWER	W/G	5128	1205	1204	1351	7134
SANITARY SEWER	B/Y	15113	15114	15115	15116	15117
SANITARY VENT *	W/G	20273	20376	20274	20275	20276
SANITARY VENT	B/Y	5129	9910	9911	9912	9913
SANITARY WASTE *	W/G	20277	20377	20278	20279	20280
SANITARY WASTE	B/Y	5130	1251	1250	6497	7136
SECONDARY	W/G	15123	15124	15125	15126	15127
SOFT WATER	W/G	5131	1317	1316	6703	7204
SPRINKLER FIRE	W/R	5132	1105	1104	6781	7214
SPRINKLER WATER	W/R	5133	1107	1106	6796	7215
STEAM *	W/G	20281	20378	20282	20283	20284
STEAM	B/Y	5134	1215	6811	1353	7216
STEAM CONDENSATE *	W/G	20285	20379	20286	20287	20288
STEAM CONDENSATE	B/Y	5135	9920	9921	9922	9923
STEAM RETURN *	W/G	20289	20380	20290	20291	20292
STEAM RETURN	B/Y	5136	6818	1223	6820	7217
STEAM SUPPLY *	W/G	20293	20381	20294	20295	20296
STEAM SUPPLY	B/Y	5137	6829	6828	6831	7218
SERVICE WATER	W/G	15133	15134	15135	15136	15137
SEWAGE	B/Y	15138	15139	15140	15141	15142

DURAMARK™ SELF-STICK PIPE MARKER



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For pipes with outside diameters of 3/4" to 1 1/4"
 • Style 1XSM
 8"
 3/4"

For pipes with outside diameters of 1 1/2" to 2"
 • Style 1SM
 8"
 1 1/2"

For pipes with outside diameters of 2 1/4" to 6"
 • Style 1
 14"
 2 1/4"

For pipes with outside diameters of 6" to 10"
 • Style 1LG
 24"
 4"

For pipes with outside diameters of over 10"
 • Style 1 XLG
 32"
 4"

LEGEND	COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
SEWER	W/G	15143	15144	15145	15146	15147
SLUDGE	B/Y	15148	15149	15150	15151	15152
SPRINKLER	W/R	15178	15179	15180	15181	15182
STORM DRAIN	W/G	987	1082	1081	1340	7221
STORM SEWER	W/G	988	1208	1207	1352	7222
SUCTION	B/Y	990	7231	7230	7233	7234
SUMP PUMP DISCHARGE	B/Y	15198	15199	15200	15201	15202
SUPPLY	B/Y	9914	1227	7673	1357	7283
SUPPLY	W/G	992	1229	7646	1358	7276
SUPPLY	W/BLU	993	7279	7278	7281	7282
SUPPLY AIR	W/BLU	15203	15204	15205	15206	15207
TEMPERED WATER *	W/G	20297	20382	20298	20299	20300
TEMPERED WATER	B/Y	994	7290	7289	7292	7293
TOWER WATER	W/G	995	1319	1318	1371	7310
TOWER WATER RETURN	W/G	15213	15214	15215	15216	15217
TOWER WATER SUPPLY	W/G	15218	15219	15220	12521	15222
TREATED WATER	W/G	996	1321	1320	1372	7317
VACUUM *	W/BLK	20301	20383	20302	20303	20304
VACUUM	B/Y	5184	1231	7813	7815	7343
VACUUM	W/G	5185	1233	7801	7803	7342
VALVE	B/Y	15243	15244	15245	15246	15247
VENT	W/BLU	15253	15254	15255	15256	15257
VENT	B/Y	5186	1239	7935	7937	7351
VENT	W/G	5187	1241	7920	1359	7350
WASTE *	B/O	20305	20384	20306	20307	20308
WASTE	B/Y	304	1249	1248	7961	7353
WASTE	W/G	5265	1247	1246	7948	7352
WASTE WATER *	B/O	20309	20385	20310	20311	20312
WASTE WATER	B/Y	15263	15264	15265	15266	15267
WASTE WATER	W/G	5266	1327	1326	8205	7356
WATER	B/Y	5267	1255	8229	8233	7363
WATER	W/G	5268	1253	8217	1360	7362
WHITE WATER	B/Y	15273	15274	15275	15276	15277
DIRECTION ARROW	B/Y	5269	4328	4324	4336	7394
DIRECTION ARROW	W/G	317	4325	4321	4333	7397
DIRECTION ARROW	W/R	5390	4327	4323	4335	7396
DIRECTION ARROW	W/BLU	5391	4326	4322	4434	7395

Color Reference: Y=Yellow • Blu=Blue • R=Red • G=Green • B=Black • W=White • Br=Brown • O=Orange • Gr=Gray

PHONE 1.800.627.5255

www.craftmarkid.com



TO ORDER: Custom DURAMARK™ Pipe Markers.

- Specify Legend.
 - Specify Background Color.
 - Specify Legend Color.
 - Specify Size.
 - Specify Quantity.
 - Specify any Special Designations, (ie, Chemical Abbreviations, Translations, Subscripts, Lower/Upper Case Letters).
 - Combine total quantity of custom for best price break.
- * NO MINIMUM
* NO SET UP CHARGE
* NO ART CHARGE

CUSTOM	DURAMARK SELF STICK		
STYLE	1-9	10-49	50-249
1 XSM	1.25	.80	.65
1 SM	1.25	.80	.65
1	1.65	1.40	1.20
1LG	3.70	3.00	2.75
1XLG	4.80	4.15	3.90
SIZES/LEGENDS DO NOT COMBINE FOR PRICE BREAK			
STANDARD BACKGROUND COLORS INCLUDE: YELLOW, RED, BLUE, GREEN, BLACK, WHITE, BROWN, ORANGE, GRAY			
STANDARD LETTER COLORS INCLUDE: WHITE, BLACK			
FOR NON-STANDARD COLORS ADD 15.00 / COLOR NO ART CHARGE ON CUSTOMS			

Duramark Custom Self-Stick Marker Information					
Outside Diameter	Max. Character Per Legend	Letter Height			
3/4" - 1 1/4"	20	1 1/2"	Style 1 XSM	1 1/2" 8"	200# STEAM 3/4"
1 1/2" - 2"	20	3/4"	Style 1 Sm	3/4" 8"	LEAD GAS 1 1/2"
2 1/4" - 6"	20	1 1/4"	Style 1	1 1/4" 14"	CARBON TET 2 1/4"
6" - 10"	18	2 1/2"	Style 1 LG	2 1/2" 24"	SECONDARY WATER 4"
10" +	20	3 1/2"	Style 1 XLG	3 1/2" 32"	HOT OIL RETURN 4"

SPECMARK™ SNAP-ON PIPE MARKERS



Specmark™ Precoiled Plastic Markers save installation time and labor costs!

Craftmark's Specmark™ conform 100% to ASME (ANSI) 2007 Standard "Scheme for the Identification of Piping Systems". We use only the most durable materials and UV screen inks. These durable markers are used on wet, oily, cold, dirty, or rusty pipes, where pressure sensitives won't stick! No preparation of the pipe surface is required before application so valuable labor time is saved!

FEATURES

- Meets ASME (ANSI) 2007 Standard - 100%
- No pipe preparation necessary.
- 360° visibility.
- Installs quickly in new and existing facilities.
- Can be removed and re-used.
- Markers come with preprinted arrows.
- Choose from over 300 stock legends.
- Available in six standard coiled sizes.
- Sizes F-H supplied with Black Nylon, UV stabilized ties.
- Sizes to fit 3/8" thru 40"
- Coiled plastic is lightweight yet durable.
- Coiled marker snaps around pipe with ease.
- Heavy 20 mil vinyl on sizes A, B, F, G, H.
- Super Heavy-duty 30mil vinyl on sizes C, D, E.
- Custom available with no set-up charges or hidden minimum orders. Order 1 with no set-up charge!

Specmark Stock Pricing				
STYLE	FITS PIPE OD	1-99	100-249	250-499
AA	.375"-.688"	2.00	1.80	1.60
A	.75"-1.125"	2.15	2.05	1.75
B	1.125"-2.375"	2.80	2.65	2.30
C	2.5"-3.25"	5.45	5.30	4.15
D	3.375"-4.5"	5.70	5.55	4.55
E	5.625"-5.875"	6.05	5.85	4.85
F	6"-8"	6.05	5.85	4.85
G	8"-10"	8.65	8.30	7.05
H	10"-40"	11.86	11.60	9.60

- SPECIFY STOCK NUMBER
- SPECIFY QUANTITY OF EACH MARKER
- COMBINE ALL STOCK LEGEND FOR BEST PRICE BREAK
- CONTACT FACTORY FOR 500+ PRICING

DESCRIPTION: SPECMARK™ (sizes AA-E) are coiled printed sheet that are designed to "Snap-Around" the pipe and stay there without need for adhesive. Sizes F-H are supplied flat and are installed with factory supplied UV stable black nylon ties.

USE: For marking all varieties of pipe-especially rusty, wet, damp, oily or especially dirty pipe. Also used as a labor saver on installations. Use indoor or outdoor.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size. Complies with ANSI Z535.1 Safety Color Code

• SPECMARK Application Guide

STYLE AA • For pipe diameters 3/8" - 11/16" 4" marker width, 1/4" letters	
STYLE A • For pipe diameters 3/4" - 1" 8" marker width, 1/2" letters	
STYLE B • For pipe diameters 1 1/8" - 2 3/8" 8" marker width, 3/4" letters	
STYLE C • For pipe diameters 2 1/2" - 3 1/4" 12" marker width, 1 3/4" letters	
STYLE D • For pipe diameters 3 3/8" - 4 1/2" 12" marker width, 1 3/4" letters	
STYLE E • For pipe diameters 4 5/8" - 5 7/8" 12" marker width, 1 3/4" letters	
STYLE F • For pipe diameters 6" - 8" 12" marker width, 1 3/4" letters	
STYLE G • For pipe diameters 8" - 10" 24" marker width, 2 1/2" letters	
STYLE H • For pipe diameters over 10" 32" marker width, 3 1/2" letters	

• STANDARD COLORS

FLAMMABLE FLUIDS
POTABLE, COOLING, BOILER FEED & OTHER
COMPRESSED AIR
FIRE QUENCHING FLUIDS
TOXIC & CORROSIVE FLUIDS
COMBUSTIBLE FLUIDS
USER DEFINED
USER DEFINED
USER DEFINED
USER DEFINED

• SIZES TO FIT EVERY PIPE •

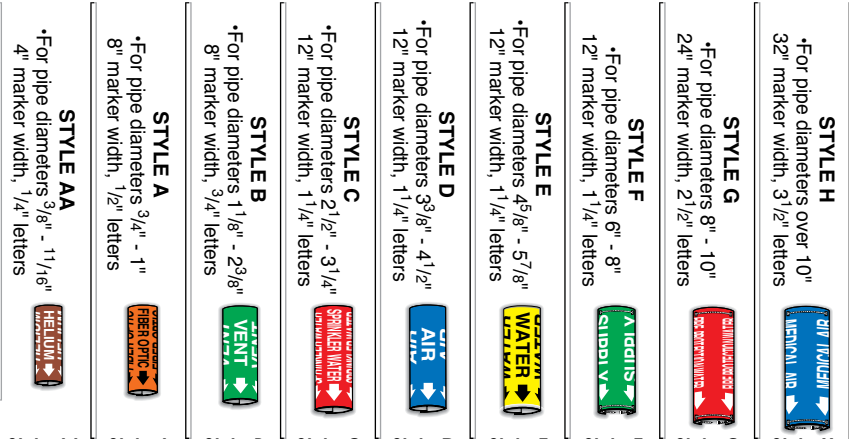
To make certain you have the correct size marker, you must remember to add in the insulation thickness. The following guides should assist you in determining the correct size markers.

PIPE INSULATION/SPECMARK SIZE CALCULATION GUIDE										
NOMINAL PIPE O.D.	INSULATION THICKNESS									
	0"	1/2"	3/4"	1"	1.5"	2"	2.5"	3"	3.5"	4"
.5"	AA	B	B	C	D	D	E	F	F	G
.75"	A	B	B	C	D	E	E	F	F	G
1.0"	A	B	C	C	D	E	F	F	F	G
1.25"	B	B	C	C	D	E	F	F	F	G
1.5"	B	C	C	D	D	E	F	F	F	G
2.0"	B	C	D	D	D	E	F	F	G	H
2.5"	C	D	D	D	E	F	F	G	G	H
3.0"	C	D	D	E	E	F	F	G	G	H
3.5"	D	D	E	E	F	F	F	G	G	H
4.0"	D	E	E	F	F	F	F	G	H	H
4.5"	D	E	F	F	F	G	G	H	H	H
5.0"	E	F	F	F	F	G	G	H	H	H
6.0"	F	F	F	G	G	H	H	H	H	H
7.0"	F	G	G	G	H	H	H	H	H	H
8.0"	G	G	G	H	H	H	H	H	H	H
9.0"	G	H	H	H	H	H	H	H	H	H
10.0"+	H	H	H	H	H	H	H	H	H	H

OVERALL OUTSIDE DIAMETER INCLUDING INSULATION	SPECMARK SIZE	COLOR FIELD WIDTH	CHARACTER SIZE
3/8" - 1 1/16"	AA	4"	1/4"
3/4" - 1"	A	8"	1/2"
1 1/8" - 2 3/8"	B	8"	3/4"
2 1/2" - 3 1/4"	C	12"	1 1/4"
3 3/8" - 4 1/2"	D	12"	1 1/4"
4 5/8" - 5 7/8"	E	12"	1 1/4"
6" - 8"	F	12"	1 1/4"
8" - 10"	G	24"	2 1/2"
10" - OVER	H	32"	3 1/2"



* Indicates 2007 version ASME(ANSI) color code



LEGEND	COLOR Letter/Bknd	Style AA	Style A	Style B	Style C	Style D	Style E	Style F	Style G	Style H
ACETONE	B/Y	7464	1419	1420	1421	1422	1423	1424	1425	1426
ACID*	B/O	19000	19069	19139	19209	19279	19349	19419	19489	19559
ACID	B/Y	7466	2001	2100	1449	1450	1451	1452	1453	1454
ACID VENT*	B/O	19001	19070	19140	19210	19280	19350	19420	19490	19560
ACID VENT	B/Y	7500	2025	2180	1400	1410	1411	1412	1413	1414
ACID WASTE*	B/O	19002	19071	19141	19211	19281	19351	19421	19491	19561
ACID WASTE	B/Y	7467	7468	7469	7470	7471	7472	7473	7474	7575
AIR	W/BLU	7476	1463	1464	1465	1466	1467	1468	1469	1470
AIR	W/G	7477	2004	2104	2201	2300	1478	1479	1480	1481
AIR	B/Y	7478	2005	1491	1492	1493	1494	1495	1496	1497
ALUM	B/Y	14000	14001	14002	14003	14004	14005	14006	14007	14008
AMMONIA*	B/O	19003	19072	19142	19212	19282	19352	19422	19492	19562
AMMONIA	B/Y	7528	1554	1555	1556	1557	1558	1559	1560	1561
ARGON	W/G	7529	1568	1569	1570	1571	1572	1573	1574	1575
ASBESTOS FREE	W/BLU	14009	14010	14011	14012	14013	14014	14015	14016	14017
ASBESTOS FREE INSULATION	W/BLU	7556	7557	7558	7559	7560	7561	7562	7563	7564
ASBESTOS INSULATION	B/Y	14018	14019	14020	14021	14022	14023	14024	14025	14026
BACKWASH	W/G	1653	1654	1655	1656	1657	1658	1659	1661	1660
BACKWASH	B/Y	1678	1670	1671	1672	1673	1674	1675	1676	1677
BLOWDOWN	B/Y	14063	14064	1799	14066	14067	14068	14069	1802	14071
BOILER BLOWDOWN*	W/G	19004	19073	19143	19213	19283	19353	19423	19493	19563
BOILER BLOWDOWN	B/Y	1804	1798	1826	800	2305	2401	1801	1829	1803
BOILER FEED*	W/G	19005	19074	19144	19214	19284	19354	19424	19494	19564
BOILER FEED	B/Y	1831	1825	14065	1827	2306	2402	1828	14070	1830
BOILER FEED WATER*	W/G	7580	7581	7582	7583	7584	7585	7586	7587	7588
BRINE*	B/O	19007	19076	19146	19216	19286	19356	19426	19496	19566
BRINE	W/G	1894	1886	1887	1888	1889	1890	1891	1892	1893
BYPASS	B/Y	14072	14073	2662	14075	14076	14077	14078	2667	14080
CARBON DIOXIDE*	W/GREY	19008	19077	19147	19217	19287	19357	19427	19497	19567
CARBON DIOXIDE	B/Y	8005	2661	2101	2663	2664	2665	2666	2715	2668
CAUSTIN*	B/O	19008	19078	19148	19218	19288	19358	19428	19498	19568
CAUSTIC	B/Y	8017	2002	14074	2711	2712	2713	2714	14079	2716
CAUSTIC SODA*	B/O	19009	19079	19149	19219	19289	19359	19429	19499	19569
CAUSTIC SODA	B/Y	8016	2741	2742	2743	2744	2745	2746	2747	2748
CHEMICAL FEED*	B/O	19010	19080	19150	19220	19290	19360	19430	19500	19570
CHEMICAL FEED	B/Y	8028	8029	8030	8031	8032	8033	8034	8035	8036
CHILLED WATER	W/G	8037	2802	2143	2242	2345	2426	2509	2608	2705
CHILLED WATER RETURN	W/G	8039	2812	2813	2814	2346	2427	2510	2609	2706
CHILLED WATER SUPPLY	W/G	8040	2825	2826	2827	2347	2428	2511	2610	2707
CHLORINE*	B/O	19011	19081	19151	19221	19291	19361	19431	19501	19571
CHLORINE	B/Y	8038	2003	2102	2835	2836	2837	2838	2839	2840
CHLORINE GAS*	B/O	19012	19082	19152	19222	19292	19362	19432	19502	19572
CHLORINE GAS	B/Y	14081	14082	2144	14084	14085	14086	14087	2853	14089
CHLORINE SOLUTION*	B/O	19013	19083	19153	19223	19293	19363	19433	19503	19573
CHLORINE SOLUTION	B/Y	14090	14091	2878	14093	14094	14095	14096	2883	14098
CIRCULATING WATER	W/G	8041	2848	14083	2849	2850	851	2852	14088	2854
CITY GAS	B/Y	8102	2877	14092	2879	2880	2881	2882	14097	2884
CITY WATER	W/G	8103	2018	145	2243	2348	2429	2891	2892	2893
COLD WATER	W/G	8122	2019	2146	2244	2349	2430	2934	2935	2936
COLD WATER RETURN	W/G	8121	2946	2147	2245	2350	2431	2947	2948	2949
COLD WATER SUPPLY	W/G	8120	2959	2148	2246	2351	2432	2960	2961	2962
COMPRESSED AIR	W/BLU	8124	2989	2107	2204	2303	2990	2991	2992	2993
COMPRESSED AIR	B/Y	8125	2006	2106	2203	2302	3114	3115	3116	3117
CONDENSATE*	W/G	19014	19084	19154	19224	19294	19364	19434	19504	19574

SPECMARK™ SNAP-ON PIPE MARKERS



* Indicates 2007 version ASME(ANSI) color code

STYLE AA
 For pipe diameters 3/8" - 1 1/8"
 4" marker width, 1/4" letters

STYLE A
 For pipe diameters 3/4" - 1"
 8" marker width, 1/2" letters

STYLE B
 For pipe diameters 1 1/8" - 2 3/8"
 8" marker width, 3/4" letters

STYLE C
 For pipe diameters 2 1/2" - 3 1/4"
 12" marker width, 1 1/4" letters

STYLE D
 For pipe diameters 3 3/8" - 4 1/2"
 12" marker width, 1 1/4" letters

STYLE E
 For pipe diameters 4 5/8" - 5 7/8"
 12" marker width, 1 1/4" letters

STYLE F
 For pipe diameters 6" - 8"
 12" marker width, 1 1/4" letters

STYLE G
 For pipe diameters 8" - 10"
 24" marker width, 2 1/2" letters

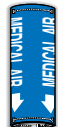








STYLE H
 For pipe diameters over 10"
 32" marker width, 3 1/2" letters

LEGEND	COLOR Letter/Bknd	Style AA	Style A	Style B	Style C	Style D	Style E	Style F	Style G	Style H
CONDENSATE	B/Y	8126	3124	2108	2205	2304	2400	3125	3126	3127
CONDENSATE DRAIN	B/Y	8143	8127	8128	8129	8130	8131	8132	8133	8134
CONDENSATE DRAIN	W/G	8100	8135	8236	8137	8138	8139	8140	8141	8142
CONDENSATE RETURN	B/Y	8101	3150	2109	2206	2307	3151	3152	3153	3154
CONDENSATE SUPPLY	B/Y	8104	3155	3156	3157	3158	3159	3170	3171	3172
CONDENSER WATER	W/G	8105	3229	2149	2247	2352	2433	3230	3231	3232
CONDENSER WATER RETURN	W/G	8106	8107	8144	8145	8146	8147	8148	8149	8150
CONDENSER WATER SUPPLY	W/G	8108	8151	8152	8153	8154	8155	8156	8157	8158
COOLING WATER	W/G	8159	3290	2150	2248	2353	3291	3292	3293	3294
COOLING WATER RETURN	W/G	8109	8160	8161	8162	8163	8164	8165	8166	8167
COOLING WATER SUPPLY	W/G	8110	8168	8169	8170	8171	8172	8173	8174	8175
DANGER ASBESTOS INSULATION	B/Y	7565	7566	7567	7568	7569	7570	7571	7572	7573
DEIONIZED WATER	W/G	8200	3387	2151	3388	2354	3389	3390	3391	3392
DEIONIZED WATER RETURN	W/G	8375	8376	8377	8378	8379	8380	8391	8382	8383
DEIONIZED WATER SUPPLY	W/G	8393	8384	8385	8386	8387	8388	8389	8390	8392
DISCHARGE	B/Y	3455	3447	3448	3449	3450	3451	3452	3453	3454
DOMESTIC	B/Y	3474	3492	3493	3494	3495	3496	3497	3498	3499
DOMESTIC	W/G	3485	3477	3478	3479	3480	3481	3482	3483	3484
DOMESTIC COLD WATER	W/G	8442	8443	8444	8445	9709	8446	8447	8448	8449
DOMESTIC COLD WATER RETURN	W/G	8441	8451	8452	8453	8454	8455	8456	8457	8458
DOMESTIC COLD WATER SUPPLY	W/G	8440	8460	8461	8462	8463	8464	8465	8466	8467
DOMESTIC HOT WATER*	W/G	19015	19085	19155	19225	19295	19365	19435	19505	19575
DOMESTIC HOT WATER	B/Y	3512	3507	2152	2250	2355	3508	3509	3510	3511
DOMESTIC HOT WTR RECIRC	B/Y	19016	19086	19156	19226	19296	19366	19436	19506	19576
DOMESTIC HOT WTR RECIRC*	W/G	19017	19087	19157	19227	19297	19367	19437	19507	19577
DOMESTIC HOT WATER RETURN*	W/G	19018	19088	19158	19228	19298	19368	19438	19508	19578
DOMESTIC HOT WATER RETURN	B/Y	8492	8450	8459	8468	8469	8470	8471	8472	8473
DOMESTIC HOT WATER SUPPLY*	W/G	19019	19089	19159	19229	19299	19369	19439	19509	19579
DOMESTIC HOT WATER SUPPLY	B/Y	8491	8474	8475	8476	8477	8478	8479	8490	8480
DOMESTIC WATER	W/G	3330	3331	3332	3333	3334	3335	3336	3337	3338
DRAIN	W/G	8481	3520	2112	2210	2311	3521	3522	3523	3524
DRAIN	B/Y	8482	8483	8484	8485	8486	8487	8488	8489	8493
DRAIN*	B/O	19020	19090	19160	19230	19300	19370	19440	19510	19580
DRINKING WATER	W/G	14099	14100	14101	14102	14103	14104	14105	14016	14107
DUAL TEMP RETURN*	W/G	19021	19091	19161	19231	19301	19371	19441	19511	19581
DUAL TEMP RETURN	B/Y	14108	14109	14110	14111	14112	14113	14114	14115	14116
DUAL TEMP SUPPLY*	W/G	19022	19092	19162	19232	19302	19372	19442	19512	19582
DUAL TEMP SUPPLY	B/Y	14117	14118	14119	14120	14121	14122	14123	14124	14125
EXHAUST	B/Y	8555	3662	3663	3664	3665	3666	3667	3668	3669
FEED	B/Y	3770	3761	3762	3763	3764	3765	3766	3767	3768
FEED	W/G	8593	3777	3778	3779	3780	3781	3782	3783	3784
FILTERED WATER*	W/G	19023	19093	19163	19233	19303	19373	19443	19513	19583
FILTERED WATER	W/BLU	3802	3803	3806	3807	3808	3809	3810	3811	3812
FIRE PROTECTION WATER	W/R	8610	3844	2117	2215	2318	2411	2502	2601	2700
FIRE AUTO SPRINKLER	W/R	14126	14127	14128	14129	14130	14131	14132	14133	14134
FREON	W/G	8611	3903	3904	3905	3906	3907	3908	3909	3910
FUEL GAS	B/Y	8620	3934	3935	3836	3937	3938	3939	3940	3941
FUEL OIL	B/Y	8622	3948	3949	3950	3951	3952	3953	3954	3955
FUEL OIL RETURN	B/Y	8621	8623	8624	8625	8626	8627	8628	8629	8630
FUEL OIL SUPPLY	B/Y	8642	8631	8632	8633	8634	8635	8636	8637	8638
FUEL OIL VENT	B/Y	14144	14145	14146	14147	14148	14149	14150	14151	14152
GAS	B/Y	8647	8648	8649	8650	8651	8652	8653	8654	8655
GLYCOL*	B/O	19024	19094	19164	19234	19304	19374	19444	19514	19584
GLYCOL	B/Y	8657	3990	3991	3992	3993	3994	3995	3996	3997

Color Reference: Y=Yellow • Blu=Blue • R=Red • G=Green • B=Black • W=White • Br=Brown • O=Orange • Gr=Gray



* Indicates 2007 version ASME(ANSI) color code

<p>STYLE H</p> <p>•For pipe diameters over 10" 92" marker width, 3 1/2" letters</p> 	<p>STYLE G</p> <p>•For pipe diameters 8" - 10" 24" marker width, 2 1/2" letters</p> 	<p>STYLE F</p> <p>•For pipe diameters 6" - 8" 12" marker width, 1 1/4" letters</p> 	<p>STYLE E</p> <p>•For pipe diameters 4 5/8" - 5 7/8" 12" marker width, 1 1/4" letters</p> 	<p>STYLE D</p> <p>•For pipe diameters 3 3/8" - 4 1/2" 12" marker width, 1 1/4" letters</p> 	<p>STYLE C</p> <p>•For pipe diameters 2 1/2" - 3 1/4" 12" marker width, 1 1/4" letters</p> 	<p>STYLE B</p> <p>•For pipe diameters 1 1/8" - 2 3/8" 8" marker width, 3/4" letters</p> 	<p>STYLE A</p> <p>•For pipe diameters 3/4" - 1" 8" marker width, 1/2" letters</p> 	<p>STYLE AA</p> <p>•For pipe diameters 3/8" - 1 1/8" 4" marker width, 1/4" letters</p> 
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LEGEND	COLOR Letter/Bknd	Style AA	Style A	Style B	Style C	Style D	Style E	Style F	Style G	Style H
GLYCOL RETURN*	B/O	19025	19095	19165	19235	19305	19375	19445	19515	19585
GLYCOL RETURN	B/Y	8656	8658	8659	8660	8661	8662	8663	8664	8665
GLYCOL SUPPLY*	B/O	19026	19096	19166	19236	19306	19376	19446	19516	19586
GLYCOL SUPPLY	B/Y	8675	8666	8667	8668	8669	8670	8671	8672	8673
HEAT	B/Y	14153	14154	14155	14156	14157	14158	14159	14160	14161
HEATING HOT WATER RETURN*	W/G	19027	19097	19167	19237	19307	19377	19447	19517	19587
HEATING HOT WATER RETURN	B/Y	8704	4695	8676	8677	8678	8679	8680	8681	8682
HEATING HOT WATER SUPPLY*	W/G	19028	19098	19168	19238	19308	19378	19448	19518	19588
HEATING HOT WATER SUPPLY	B/Y	8705	4696	8601	8602	8603	8604	8605	8606	8607
HEATING RETURN*	W/G	19029	19099	19169	19239	19309	19379	19449	19519	19589
HEATING RETURN	B/Y	8700	4690	2126	2223	2326	2413	4691	4692	4693
HEATING SUPPLY*	W/G	19030	19100	19170	19240	19310	19380	19450	19520	19590
HEATING SUPPLY	B/Y	8701	4715	2127	2224	2327	2414	4716	4717	4718
HEATING WATER RETURN*	W/G	19031	19101	19171	19241	19311	19381	19451	19521	19591
HEATING WATER RETURN	B/Y	8702	8683	8684	8685	8686	8687	8688	8689	8690
HEATING WATER SUPPLY*	W/G	19032	19102	19172	19242	19312	19382	19452	19522	19592
HEATING WATER SUPPLY	B/Y	8703	8691	8692	8693	8694	8695	8696	8697	8698
HELIUM	W/G	14162	14163	14164	14165	14166	14167	14168	14169	14170
HIGH PRESSURE AIR	B/Y	8740	4786	4788	4789	4790	4791	4792	4793	4794
HIGH PRESSURE CONDENSATE*	W/G	19033	19103	19173	19243	19313	19383	19453	19523	19593
HIGH PRESSURE CONDENSATE	B/Y	8741	4801	4802	2208	2309	2403	4803	4804	4805
HIGH PRESSURE GAS	B/Y	8742	4813	4814	4815	4816	4817	4818	4819	4820
HIGH PRESSURE STEAM*	W/G	19034	19104	19174	19244	19314	19384	19454	19524	19594
HIGH PRESSURE STEAM	B/Y	8743	4844	2131	2228	2331	2418	4845	4846	4847
HIGH PRESSURE WATER	B/Y	8745	4855	4856	4857	4858	4859	4860	4861	4865
HOT WATER*	W/G	19035	19105	19175	19245	19315	19385	19455	19525	19595
HOT WATER	B/Y	8744	2020	2153	2251	2356	2434	4899	4900	4901
HOT WATER RECIRC.*	W/G	19036	19106	19176	19246	19316	19386	19456	19526	19596
HOT WATER RECIRC.	B/Y	14171	14172	14173	14174	14175	14176	14177	14178	14179
HOT WATER RETURN*	W/G	19037	19107	19177	19247	19317	19387	19457	19527	19597
HOT WATER RETURN	B/Y	8746	4911	4912	2252	2357	2435	2512	2611	4913
HOT WATER SUPPLY*	W/G	19038	19108	19178	19248	19318	19388	19458	19528	19598
HOT WATER SUPPLY	B/Y	8747	4923	4924	2253	2358	2436	2513	2612	4925
HYDRAULIC LINE	B/Y	14180	14181	14182	14183	14184	14185	14186	14187	14188
HYDRAULIC OIL	B/Y	14189	14190	14191	14192	14193	14194	14195	14196	14197
HYDRAULIC SUPPLY	B/Y	14198	14199	14200	14201	14202	14203	14204	14205	14206
HYDROCHLORIC ACID	B/Y	14207	14208	14209	14210	14211	14212	14213	14214	14215
HYDROGEN	B/Y	8797	2008	2120	2218	2312	4948	4949	4950	4951
HYDROGEN	W/G	8798	8799	8800	8801	8802	8803	8804	8805	8806
HYDROGEN PEROXIDE	B/Y	14216	14217	14218	14219	14220	14221	14222	14223	14224
INDUSTRIAL COLD WATER	W/G	14225	14226	14227	14228	14229	14230	14231	14232	14233
INDUSTRIAL HOT WATER*	W/G	19039	19109	19179	19249	19319	19389	19459	19529	19599
INDUSTRIAL HOT WATER	B/Y	14235	14236	14237	14238	14239	14240	14241	14242	14243
INDUSTRIAL WASTE	B/Y	8834	8835	8836	8837	8838	8839	8840	8841	8842
INDUSTRIAL WATER	W/G	8843	4993	4994	4995	4996	4997	4998	4999	5100
INSTRUMENT AIR*	W/R	19040	19110	19180	19250	19320	19390	19460	19530	19600
INSTRUMENT AIR	W/BLU	8862	2007	5142	5143	5144	5145	5146	5147	5148
LAB AIR	B/Y	14244	14245	14246	14247	14248	14249	14250	14251	14252
LAB VACUUM*	B/W	19041	19111	19181	19251	19321	19391	19461	19531	19601
LAB VACUUM	B/Y	14253	14254	14255	14256	14257	14258	14259	14260	14261
LAB VENT*	W/G	19043	19113	19183	19253	19323	19393	19463	19533	19603
LAB VENT*	B/Y	19044	19114	19184	19254	19324	19394	19464	19534	19604
LAB WASTE*	O/B	19042	19112	19182	19252	19322	19392	19462	19532	19602
LAB WASTE	B/Y	14262	14263	14264	14265	14266	14267	14268	14269	14270

SPECMARK™ SNAP-ON PIPE MARKERS



* Indicates 2007 version ASME(ANSI) color code

STYLE AA
 •For pipe diameters 3/8" - 1 1/8"
 4" marker width, 1/4" letters

STYLE A
 •For pipe diameters 3/4" - 1"
 8" marker width, 1/2" letters

STYLE B
 •For pipe diameters 1 1/8" - 2 3/8"
 8" marker width, 3/4" letters

STYLE C
 •For pipe diameters 2 1/2" - 3 1/4"
 12" marker width, 1 1/4" letters

STYLE D
 •For pipe diameters 3 3/8" - 4 1/2"
 12" marker width, 1 1/4" letters

STYLE E
 •For pipe diameters 4 5/8" - 5 7/8"
 12" marker width, 1 1/4" letters

STYLE F
 •For pipe diameters 6" - 8"
 12" marker width, 1 1/4" letters

STYLE G
 •For pipe diameters 8" - 10"
 24" marker width, 2 1/2" letters

STYLE H
 •For pipe diameters over 10"
 32" marker width, 3 1/2" letters

LEGEND	COLOR Letter/Bknd	Style AA	Style A	Style B	Style C	Style D	Style E	Style F	Style G	Style H
LOOP WATER SUPPLY*	W/G	19045	19115	19185	19255	19325	19395	19465	19535	19605
LOOP WATER RETURN*	W/G	19046	19116	19186	19256	19326	19396	19466	19536	19606
LOW PRESSURE AIR	W/BLU	8863	5284	5286	5287	5288	5289	5290	5291	5292
LOW PRESSURE CONDENSATE*	W/G	19047	19117	19187	19257	19327	19397	19467	19537	19607
LOW PRESSURE CONDENSATE	B/Y	8864	5231	2111	2209	2310	2404	2500	2600	5332
LOW PRESSURE GAS	B/Y	8865	5340	5341	5342	5343	5344	5345	5346	5347
LOW PRESSURE STEAM*	W/G	19048	19118	19188	19258	19328	19398	19468	19538	19608
LOW PRESSURE STEAM	B/Y	8866	5353	2132	2229	2332	2419	2504	2603	2702
LOW PRESSURE WATER	W/G	8867	5362	5363	5364	5365	5366	5367	5368	5369
MAKE-UP WATER	W/G	8868	5458	5459	5460	5461	5462	5463	5464	5465
MEDICAL AIR	W/BLU	8915	5492	5493	5494	5495	5496	5497	5498	5499
MEDIUM PRESSURE CONDENSATE	B/Y	14271	14272	14273	14274	14275	14276	14277	14278	14279
MEDIUM PRESSURE AIR	W/BLU	8925	8926	8927	8928	8929	8930	8931	8932	8966
MEDIUM PRESSURE STEAM	B/Y	8933	5506	2133	2230	2333	5507	5508	5509	5510
MEDICAL VACCUUM*	B/W	19049	19119	19189	19259	19329	19399	19469	19539	19609
MEDICAL VACUUM	W/BLU	8916	8917	8918	8919	8920	8921	8922	8923	8924
METHANOL	B/Y	14280	14281	14282	14283	14284	14285	14286	14287	14288
MILL AIR	W/BLU	14289	14290	14291	14292	14293	14294	14295	14296	14297
MILL WATER	W/G	14298	14299	14300	14301	14302	14303	14304	14305	14306
NATURAL GAS	B/Y	8980	5617	2009	9658	2219	2322	2412	5618	5619
NITROGEN*	B/W	19050	19120	19190	19260	19330	19400	19470	19540	19610
NITROGEN	W/G	8982	2010	2122	2220	2323	5643	5644	5645	5646
NITROUS OXIDE*	W/BLU	19051	19121	19191	19261	19331	19401	19471	19541	19611
NITROUS OXIDE	B/Y	9001	5656	5657	9662	5659	5660	5661	5662	5663
NITROUS OXIDE	W/G	9002	9003	9004	9005	9006	9007	9008	9009	9000
NON-POTABLE WATER*	W/G	19052	19122	19192	19262	19332	19402	19472	19542	19612
NON-POTABLE WATER	B/Y	9015	5671	5672	2254	2359	5673	5674	5675	5676
OIL	B/Y	9021	5813	5805	5814	5815	5816	5825	5828	5829
OVERFLOW	W/G	9022	5804	5812	5806	5807	5808	5809	5810	5811
OVERFLOW	B/Y	9053	5821	5822	5823	5824	5830	5826	5827	5828
OXYGEN	B/Y	9063	2012	2124	5865	5866	5867	5868	5869	5870
OXYGEN	W/G	9073	2011	2123	2221	2324	5853	5854	5855	5856
PLANT AIR*	W/BLU	19053	19123	19193	19263	19333	19403	19473	19543	19613
PLANT AIR	B/Y	9083	5895	5896	5897	5898	5899	5900	5901	5902
PLANT WATER	W/G	9084	5912	5913	2258	2364	2439	5914	5915	5916
PLUMBING VENT	W/G	9052	5943	2138	2237	2342	5944	5945	5946	5947
POLYMER	B/Y	14316	14317	14318	14319	14320	14321	14322	14323	14324
POLYMER SOLUTION	B/Y	14325	14326	14327	14328	14329	14330	14331	14332	14333
POTABLE WATER	W/G	9129	5988	2154	2255	2360	2437	5989	5990	5991
POTABLE COLD WATER	W/G	19055	19125	19195	19265	19335	19405	19475	19545	19615
POTABLE HOT WATER	W/G	19054	19124	19194	19264	19334	19404	19474	19544	19614
PROCESS WATER	W/G	9130	5980	6094	2266	2367	2440	5982	5995	5997
PROCESS WATER RETURN	W/G	14334	14335	14336	14337	14338	14339	14340	14341	14342
PROCESS WATER SUPPLY	W/G	14343	14344	14345	14346	14347	14348	14349	14350	14351
PROPANE GAS	B/Y	9177	9138	2125	2222	2325	6139	6140	6141	6142
PUMPED CONDENSATE*	W/G	19057	19127	19197	19267	19337	19407	19477	19547	19617
PUMPED CONDENSATE	B/Y	14352	14353	14354	14355	14356	14357	14358	14359	14360
PUMP DISCHARGE	W/G	19056	19126	19196	19266	19336	19406	19476	19546	19616
RAIN WATER	W/G	9140	9195	9196	9197	9198	9199	9200	9201	9202
RAW WATER	W/G	9145	6196	6197	6198	6199	6200	6201	6202	6203
RECIRCULATED	B/Y	9150	6211	6212	6213	6214	6215	6216	6217	6218
REFRIGERANT DISCHARGE	B/Y	9221	6273	6274	6275	6276	6277	6278	6279	6280
REFRIGERATED LIQUID	B/Y	9222	6288	6289	6290	6291	6292	6293	6294	6295
REFRIGERATED SUCTION	B/Y	9223	6303	6304	6305	6306	6307	6308	6309	6310

Color Reference: Y=Yellow • Blu=Blue • R=Red • G=Green • B=Black • W=White • Br=Brown • O=Orange • Gr=Gray



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-For pipe diameters 2 1/2" - 3 1/4"
12" marker width, 1 1/4" letters

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-For pipe diameters 3 3/8" - 4 1/2"
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-For pipe diameters over 10"
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LEGEND		COLOR	Style AA	Style A	Style B	Style C	Style D	Style E	Style F	Style G	Style H
	Letter/Bknd										
RETURN	W/G		9241	6364	2128	2225	6328	2425	6365	6366	5367
RETURN	B/Y		9243	6390	2129	2226	2329	2416	6391	6392	6393
RETURN	W/BLU		9240	6350	6351	6352	6353	6354	6355	6356	6357
R.O. WATER	W/G		9250	6360	6361	6368	2388	2444	6369	6370	6480
R.O. WATER	B/Y		9251	6379	6378	6377	2387	2445	6344	6375	6481
ROOF DRAIN	W/G		9260	6417	6418	6419	2312	2405	6420	6421	6422
SANITARY DRAIN	W/G		9265	6445	6446	6447	2313	2406	2501	6448	6449
SANITARY SEWER	W/G		9267	6456	2113	2211	2314	2407	6457	6458	6459
SANITARY VENT*	W/G		19058	19128	19198	19268	19338	19408	19478	19548	19618
SANITARY VENT	B/Y	N/A	6483	6484	6485	6486	6487	6488	6489	6490	6490
SANITARY WASTE*	W/G		19059	19129	19199	19269	19339	19409	19479	19549	19619
SANITARY WASTE	B/Y		9269	6498	6499	6500	6501	6502	6503	6504	6505
SEAL WATER	W/G		14361	14362	14363	14364	14365	14366	14367	14368	14369
SERVICE AIR	B/Y		14370	14371	14372	14373	14374	14375	14475	14476	14478
SODIUM HYPOCHLORITE	B/Y		14379	14380	14381	14382	14383	14384	14385	14386	14387
SOFT COLD WATER	W/G		14388	14389	14390	14391	14392	14393	14394	14395	14396
SOFT WATER	W/G		9350	6704	6705	6706	6707	6708	6709	6710	6711
SPRINKLER FIRE	W/R		9352	6782	6783	6784	6785	6786	6787	6788	6789
SPRINKLER WATER	W/R		9354	6797	2118	2216	2319	6802	6803	6804	6805
STEAM*	W/G		19061	19131	19201	19271	19341	19411	19481	19551	19621
STEAM	B/Y		9356	2013	2130	2227	2330	2417	2503	2602	2701
STEAM CONDENSATE*	W/G		19062	19132	19202	19272	19342	19412	19482	19552	19622
STEAM CONDENSATE	B/Y		14397	14398	14399	14400	14401	14402	14403	14404	14405
STEAM RETURN*	W/G		19063	19133	19203	19273	19343	19413	19483	19553	19623
STEAM RETURN	B/Y		9355	6821	6822	2231	2234	2420	2505	2604	2703
STEAM SUPPLY*	W/G		19064	19134	19204	19274	19344	19414	19484	19554	19624
STEAM SUPPLY	B/Y		9357	6832	6833	2232	2335	2421	2506	2605	2704
STORM DRAIN	W/G		9412	6876	6877	6878	2315	2408	6879	6880	6881
STORM SEWER	W/G		9424	6888	2114	2212	2316	2409	6889	6890	6891
STORM WATER	W/G		9432	9325	9358	9359	9360	9361	9362	9363	9364
SUCTION	B/Y		9435	9354	9366	9367	9368	9369	9370	9371	9372
SULFUR DIOXIDE	B/Y		14406	14407	14408	14409	14410	14411	14412	14413	14414
SULFURIC ACID	B/Y		14415	14416	14417	14418	14419	14420	14421	14422	14423
SUMP PUMP DISCHARGE	B/Y		14424	14425	14426	14427	14428	14429	14430	14431	14432
SUPPLY	W/G		9442	2014	2134	2233	2336	2422	7648	7649	7650
SUPPLY	B/Y		9443	2015	2135	2234	2337	2423	7675	7676	7677
SUPPLY	W/BLU		9444	9440	9445	9446	9447	9448	9449	9450	9451
TEMPERED WATER*	W/G		19065	19135	19205	19275	19345	19415	19485	19555	19625
TEMPERED WATER	B/Y		9555	9420	19462	9463	9464	9421	9422	9423	9419
TOLUENE	B/Y		14433	14434	14435	14436	14437	14438	14439	14440	14441
TOWER WATER	W/G		9557	7713	2155	2256	2361	7714	7715	7716	7717
TOWER WATER RETURN	W/G		14442	14443	14444	14445	14446	14447	14448	14449	14450
TOWER WATER SUPPLY	W/G		14451	14452	14453	14454	14455	14456	14457	14458	14459
TREATED WATER	W/G		9553	7724	7725	7726	7727	7728	7729	7730	7737
UNSAFE WATER	B/Y		9559	7788	7789	7790	7791	7792	7793	7794	7795
UTILITY WATER	B/Y		14460	14461	14462	14463	14464	14465	14466	14467	14468
VACUUM*	B/W		19066	19136	19206	19276	19346	19416	19486	19556	19626
VACUUM	B/Y		9541	2017	2137	2236	2339	7816	7817	7818	7819
VACUUM	W/G		9540	2016	2136	2235	2338	7804	7805	7806	7807
VENT	B/Y		9544	7938	7940	2340	2424	2507	2606	7941	7942
VENT	W/G		9543	7922	7923	7924	7925	7926	7927	7928	7929
WASTE*	O/B		19067	19137	19207	19277	19347	19417	19487	19557	19627
WASTE	B/Y		9546	7962	2139	2238	7963	7964	7965	7966	7967
WASTE	W/G		9545	7949	2140	2239	7950	7951	7952	7953	7954
WASTE WATER*	O/B		19068	19138	19208	19278	19348	19418	19488	19558	19628
WASTE WATER	W/G		9565	8206	8207	2156	2257	2362	8208	8209	8210
WATER	W/G		19629	19630	19631	19632	19633	19634	19635	19636	19637
WATER	B/Y		9256	8232	2142	2241	2344	8234	8235	8236	8237
WELL WATER	W/G		14469	14470	14471	14472	14473	14474	14475	14476	14477
DIRECTION ARROW	B/Y		9290	9291	9292	9293	9294	9295	9296	9297	9298
DIRECTION ARROW	W/G		9317	9318	9311	9330	9331	9332	9323	9324	9333
DIRECTION ARROW	W/R		9308	9309	9310	9300	9312	9313	9314	9315	9316
DIRECTION ARROW	W/BLU		9299	9340	9301	9302	9303	9304	9305	9306	9307

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TO ORDER:

Custom SPECMARK™ Precoiled Pipe Markers.

- Specify Legend.
- Specify Size.
- Specify Quantity.
- Specify any Special Designations, (ie, Chemical Abbreviations, Translations, Subscripts, Lower/Upper Case Letters).
- Specify Background Color. (See Custom Price List for Standard Background Colors.)
- Specify Legend Color. Arrow on Markers Unless Otherwise Specified.

• Custom SPECMARK (Mechanical) Pipe Markers

CUSTOM		SPECMARK PRECOILED PLASTIC		
STYLE	Max # of Characters	1-9	10-49	50-249
AA	20	2.60	2.40	2.30
A	30	2.80	2.55	2.40
B	20	3.60	3.45	3.15
C	18	6.45	6.35	5.50
D	18	6.75	6.55	6.40
E	18	6.85	6.65	6.55
F	24	6.85	6.65	6.55
G	22	10.55	10.50	9.95
H	22	14.65	14.25	13.55
MARKERS DO NOT COMBINE FOR QTY PRICE BREAKS				
STANDARD BACKGROUND COLORS INCLUDE: YELLOW, RED, BLUE, GREEN, BLACK, WHITE, BROWN, ORANGE, GRAY				
STANDARD LETTER COLORS INCLUDE: WHITE, BLACK				
FOR NON-STANDARD COLORS ADD 15.00 / COLOR. NO ART CHARGE ON CUSTOMS.				

PHONE 1.800.627.5255

www.craftmarkid.com



DESCRIPTION: DURAMARK HT™ is designed for use in extreme environments. These markers are made of surface printed polyester with a polyester overlamination. Marker exhibit excellent heat, chemical and abrasion resistance.

USE: Designed for use in extreme environments where standard vinyl self-stick markers will fail elevated temps, chemical exposure and extended extreme outdoor exposure.

COMPLIANCE: Complies with ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size.

Duramark HT™ is designed for use on pipes with elevated temperatures up to 250°F. Duramark HT markers are a solid polyester construction featuring a tough overlamination which sheds chemicals and cleaners. Liner mounted for direct application to clean, dry surfaces.

FEATURES:

- Available in sizes to fit any size pipe diameter.
- Meets ASME(ANSI) A13.1 2007 Standard.
- Solid polyester construction.
- Ideal for meeting process chemical safety rules.
- Resists oil, water & chemicals.
- Use on pipes up to 250°F
- Available in custom.

• DURAMARK HT Application Guide

For pipes with outside diameters under 1".

• Style **1XS** **200# STEAM** 3/4" 1/2" Characters
8"

For pipes with outside diameters of 1" to 2 1/4".

• Style **1SM** **LEAD GAS** 1 1/2" 3/4" Characters
8"

For pipes with outside diameters of 2 1/2" to 6".

• Style **1** **SPRINKLER WATER** 2 3/4" 1 1/4" Characters
14"

For pipes with outside diameters of 6" to 10".

• Style **1Lg.** **DISPERSANT** 3" 2 1/2" Characters
22"

For pipes with outside diameters of over 10".

• Style **1XLg.** **STORM DRAIN** 4" 3 1/2" Characters
28"

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

STOCK			
STYLE	10-99	100-249	250+
1XSM	1.28	1.20	1.04
1SM	1.28	1.20	1.04
14	1.60	1.50	1.30
1LG	3.20	2.96	2.62
1XLG	3.85	3.68	3.35

- SPECIFY STOCK NUMBER
- SPECIFY QUANTITY
- COMBINE SIZES/STYLES FOR BEST PRICE BREAK
- 10 MIN PER LEGEND/PER SIZE

CUSTOM				
STYLE	Max# of Characters	10-99	100-249	250+
1XSM	12	1.79	1.68	1.46
1SM	16	1.79	1.68	1.46
14	18	2.25	2.10	1.82
1LG	18	4.48	4.14	3.66
1XLG	20	5.39	5.15	4.70

- SPECIFY LEGEND
- SPECIFY COLORS
- SPECIFY STYLE
- SPECIFY QUANTITY
- SIZES/STYLES DO NOT COMBINE FOR QTY PRICING
- 10 MIN PER LEGEND/PER SIZE

Card Mounted Arrow Tape for Duramark HT



Pipe O.D.	STRIP DIMENSION	USE WITH DURAMARK HT	W/GRN	W/BLUE	W/RED	BLK/YEL	ARROW PRICING	
							STOCK COLORS	CUSTOM COLORS
1" or less	1" x 5"	1XSM	HTA1	HTA6	HTA11	HTA16	1.20	1.68
2" or less	1" x 8"	1SM	HTA2	HTA7	HTA12	HTA17	1.20	1.68
3" - 5"	2" x 18"	1	HTA3	HTA8	HTA13	HTA18	1.50	2.10
6" - 8"	4" x 26"	1LG	HTA4	HTA9	HTA14	HTA19	2.90	4.14
8" - 10"	4" x 36"	1XLG	HTA5	HTA10	HTA15	HTA20	3.65	5.15

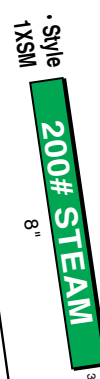
DURAMARK HT™ HARSH ENVIRONMENT PIPE MARKER



For pipes with outside diameters of 2 1/2" to 6".



For pipes with outside diameters of 1" to 2 1/4".



For pipes with outside diameters under 1".

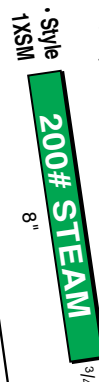


For pipes with outside diameters of 6" to 10".



For pipes with outside diameters of over 10".

LEGEND	COLOR Letter/BKnd	Style HT-1	Style HT-1SM	Style HT-1XSM	Style HT-1LG	Style HT-1XLG
ABANDONED	B/Y	P100	P154	P208	P262	P316
ABANDONED	W/G	P101	P155	P209	P263	P317
ACCEPTS	B/Y	P102	P156	P210	P264	P318
ACETONE	B/Y	P103	P157	P211	P265	P319
ACID	B/Y	P104	P158	P212	P266	P320
ACID VENT	B/Y	P105	P159	P213	P267	P321
ACID WASTE	B/Y	P106	P160	P214	P268	P322
AIR	W/BLU	P107	P161	P215	P269	P323
AIR	B/Y	P108	P162	P216	P270	P324
AIR SUPPLY	W/BLU	P109	P163	P217	P271	P325
ALUM	B/Y	P110	P164	P218	P272	P326
AMINE	B/Y	P111	P165	P219	P273	P327
AMMONIA	B/Y	P112	P166	P220	P274	P328
ARGON	B/Y	P113	P167	P221	P275	P329
ASBESTOS FREE INSULATION	W/BLU	P114	P168	P222	P276	P330
ASH	B/Y	P115	P169	P223	P277	P331
BLACK LIQUOR	B/Y	P116	P170	P224	P278	P332
BLEACH LIQUOR	B/Y	P117	P171	P225	P279	P333
BLEACHED STOCK	B/Y	P118	P172	P226	P280	P334
BOILER BLOWDOWN	B/Y	P119	P173	P227	P281	P335
BOILER DRAIN	B/Y	P120	P174	P228	P282	P336
BOILER FEEDWATER	B/Y	P121	P175	P229	P283	P337
BOILER TREATMENT	B/Y	P122	P176	P230	P284	P338
BOILER WATER TREATMENT	B/Y	P123	P177	P231	P285	P339
BORON TRICHLORIDE	B/Y	P124	P178	P232	P286	P340
BORON TRIFLUORIDE	B/Y	P125	P179	P233	P287	P341
BRINE	W/G	P126	P180	P234	P288	P342
BROKE	W/G	P127	P181	P235	P289	P343
BROKE STOCK	B/Y	P128	P182	P236	P290	P343
BROWN STOCK	B/Y	P129	P183	P237	P291	P344
CALCIUM STERATE	B/Y	P130	P184	P238	P292	P345
CARBON DIOXIDE	B/Y	P131	P185	P239	P293	P346
CARBON TETRAFLUORIDE	B/Y	P132	P186	P240	P294	P347
CAUSTIC	B/Y	P133	P187	P241	P295	P348
CAUSTIC SODA	B/Y	P134	P188	P242	P296	P349
CHEMICAL FEED	B/Y	P135	P189	P243	P297	P350
CHILLED WATER	W/G	P136	P190	P244	P298	P351
CHILLED WATER RETURN	W/G	P137	P191	P245	P299	P352
CHILLED WATER SUPPLY	W/G	P138	P192	P246	P300	P353
CHLORINE	B/Y	P139	P193	P247	P301	P354
CHLORINE DIOXIDE GAS	B/Y	P140	P194	P248	P302	P355
CHLORINE DIOXIDE LIQUID	B/Y	P141	P195	P249	P303	P356
CHLORINE GAS	B/Y	P142	P196	P250	P304	P357
CHLORINE WATER	B/Y	P143	P197	P251	P305	P358
CIRCULATING WATER	W/G	P144	P198	P252	P306	P359
CITY WATER	W/G	P145	P199	P253	P307	P360
CLAY	B/Y	P146	P200	P254	P308	P361
COLD WATER	W/G	P147	P201	P255	P309	P362
COLD WATER RETURN	W/G	P148	P202	P256	P310	P363
COLD WATER SUPPLY	W/G	P149	P203	P257	P311	P364
COMPRESSED AIR	W/BLU	P150	P204	P258	P312	P365
COMPRESSED AIR	B/Y	P151	P205	P259	P313	P366
CONDENSATE	B/Y	P152	P206	P260	P314	P367
CONDENSATE DRAIN	W/G	P153	P207	P261	P315	P368



For pipes with outside diameters of 2 1/2" to 6".
• Style 1
1 1/4"

For pipes with outside diameters of 1" to 2 1/4".
• Style 1SM
8"

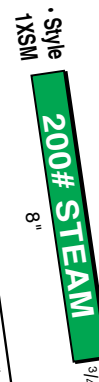
For pipes with outside diameters under 1".
• Style 1XSM
8"

For pipes with outside diameters of 6" to 10".
• Style HT-1LG
22"

For pipes with outside diameters of over 10".
• Style HT-1XLG
28"

LEGEND	COLOR Letter/Bknd	Style HT-1	Style HT-1SM	Style HT-1XSM	Style HT-1LG	Style HT-1XLG
CONDENSATE RETURN	B/Y	P369	P423	P477	P531	P586
CONDENSER WATER RETURN	W/G	P370	P424	P478	P532	P587
CONDENSER WATER SUPPLY	W/G	P371	P425	P479	P533	P588
COOLING WATER	W/G	P372	P426	P480	P534	P589
CYANIDE	B/Y	P373	P427	P481	P535	P590
DEFOAMER	B/Y	P374	P428	P482	P536	P591
DEIONIZED WATER	W/G	P375	P429	P483	P537	P592
DEMINERALIZED WATER	W/G	P376	P430	P484	P538	P593
DICHLOROSILANE	B/Y	P377	P431	P485	P539	P594
DILUTION WATER	B/Y	P378	P432	P486	P540	P595
DISPERSANT	B/Y	P379	P433	P487	P541	P596
DOMESTIC COLD WATER	W/G	P380	P434	P488	P542	P597
DOMESTIC COLD WATER RETURN	W/G	P381	P435	P489	P543	P598
DOMESTIC COLD WATER SUPPLY	W/G	P382	P436	P490	P545	P599
DOMESTIC HOT WATER	B/Y	P383	P437	P491	P546	P600
DOMESTIC HOT WATER RETURN	B/Y	P384	P438	P492	P547	P601
DOMESTIC HOT WATER SUPPLY	B/Y	P385	P439	P493	P548	P602
DRAIN	W/G	P386	P440	P494	P549	P603
DRAIN WASTE	W/G	P387	P441	P495	P550	P604
DRINKING WATER	W/G	P388	P442	P496	P551	P605
DYE	B/Y	P389	P443	P497	P552	P606
EFFLUENT	B/Y	P390	P444	P498	P553	P607
EFFLUENT WATER	B/Y	P391	P445	P499	P554	P608
EXHAUST	B/Y	P392	P446	P500	P555	P609
FILTERED WATER	W/G	P393	P447	P501	P556	P610
FILTRATE	B/Y	P394	P448	P502	P557	P611
FIRE PROTECTION WATER	W/R	P395	P449	P503	P558	P612
FOUL CONDENSATE	B/Y	P396	P450	P504	P559	P613
FREON	W/G	P397	P451	P505	P560	P614
FRESH WATER	W/G	P398	P452	P506	P561	P615
FUEL OIL	B/Y	P399	P453	P507	P562	P616
FUEL OIL RETURN	B/Y	P400	P454	P508	P563	P617
FUEL OIL SUPPLY	B/Y	P401	P455	P509	P564	P618
GAS	B/Y	P402	P456	P510	P565	P619
GREEN LIQUOR	B/Y	P403	P457	P511	P566	P620
HEATING WATER RETURN	B/Y	P404	P458	P512	P567	P621
HEATING WATER SUPPLY	B/Y	P405	P459	P513	P568	P622
HEAVY BLACK LIQUOR	B/Y	P406	P460	P514	P569	P623
HELIUM	B/Y	P407	P461	P515	P570	P624
HELIUM	W/G	P408	P462	P516	P571	P625
HIGH PRESSURE CONDENSATE	B/Y	P409	P463	P517	P572	P626
HIGH PRESSURE STEAM	B/Y	P410	P464	P518	P573	P627
HOT WATER	B/Y	P411	P465	P519	P574	P628
HOT WATER RETURN	B/Y	P412	P466	P520	P575	P629
HOT WATER SUPPLY	B/Y	P413	P467	P521	P576	P630
HYDRAULIC FLUID	B/Y	P414	P468	P522	P577	P631
HYDRAULIC OIL	B/Y	P415	P469	P523	P578	P632
HYDROCHLORIC ACID	B/Y	P416	P470	P524	P579	P633
HYDROFLUORIC ACID	B/Y	P417	P471	P525	P580	P634
HYDROGEN	B/Y	P418	P472	P526	P581	P635
HYDROGEN PEROXIDE	B/Y	P419	P473	P527	P582	P636
HYDROGEN SULFIDE	B/Y	P420	P474	P528	P583	P637
INHIBITOR	B/Y	P421	P475	P529	P584	P638
INDUSTRIAL WATER	W/G	P422	P476	P530	P585	P639

DURAMARK HT™ HARSH ENVIRONMENT PIPE MARKER



For pipes with outside diameters of 2 1/2" to 6"
 • Style HT-1
 1 1/4"

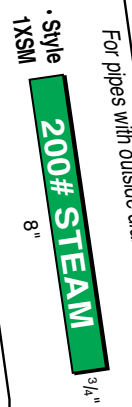
For pipes with outside diameters of 1" to 2 1/4"
 • Style HT-1SM
 8"

For pipes with outside diameters under 1"
 • Style HT-1XSM
 3/4"

For pipes with outside diameters of 6" to 10"
 • Style HT-1LG
 22"

For pipes with outside diameters of over 10"
 • Style HT-1XLG
 28"

LEGEND	COLOR Letter/Bknd	Style HT-1	Style HT-1SM	Style HT-1XSM	Style HT-1LG	Style HT-1XLG
INSTRUMENT AIR	W/BLU	P640	P694	P747	P801	P855
KEROSENE	B/Y	P641	P695	P748	P802	P856
LIME	B/Y	P642	P696	P749	P803	P857
LOW PRESSURE CONDENSATE	B/Y	P643	P697	P750	P804	P858
LOW PRESSURE NATURAL GAS	B/Y	P644	P698	P751	P805	P859
LOW PRESSURE STEAM	B/Y	P645	P699	P752	P806	P860
LUBE OIL	B/Y	P646	P700	P753	P807	P861
MAGNESIUM SULFATE	B/Y	P647	P701	P754	P808	P862
MAKE-UP WATER	W/G	P648	P702	P755	P809	P863
MILL AIR	W/BLU	P649	P703	P756	P810	P864
MILL WATER	W/G	P650	P704	P757	P811	P865
NATURAL GAS	B/Y	P651	P705	P758	P812	P866
NITROUS OXIDE	B/Y	P652	P706	P759	P813	P867
NITROUS OXIDE	W/G	P653	P707	P760	P814	P868
NITRIC ACID	B/Y	P654	P708	P761	P815	P869
NON CONDENSABLE GAS	B/Y	P655	P709	P762	P816	P870
NON POTABLE WATER	B/Y	P656	P710	P763	P817	P871
OVERFLOW	B/Y	P657	P711	P764	P818	P872
OVERFLOW	W/G	P658	P712	P765	P819	P873
OXYGEN	W/G	P659	P713	P766	P820	P874
OXYGEN	B/Y	P660	P714	P767	P821	P875
PEROXIDE	B/Y	P661	P715	P768	P822	P876
PHOSPHINE	B/Y	P662	P716	P769	P823	P877
PLANT AIR	B/Y	P663	P717	P770	P824	P878
PLANT WATER	W/G	P664	P718	P771	P825	P879
POLYMER	B/Y	P665	P719	P772	P826	P880
POND WATER	W/G	P666	P720	P773	P827	P881
POTABLE WATER	W/G	P667	P721	P774	P828	P882
PROCESS DRAIN	B/Y	P668	P721	P775	P829	P883
PROCESS GAS	B/Y	P669	P722	P776	P830	P884
PROCESS VACUUM	W/G	P670	P723	P777	P831	P885
PROCESS WATER	W/G	P671	P724	P778	P832	P886
PROPANE GAS	B/Y	P672	P725	P779	P833	P887
PULP	B/Y	P673	P726	P780	P834	P888
PYROX	B/Y	P674	P727	P781	P835	P889
RAW WATER	W/G	P675	P728	P782	P836	P890
RECLAIM	W/G	P676	P729	P783	P837	P891
RED LIQUOR	B/Y	P677	P730	P784	P838	P892
REJECTS	B/Y	P678	P731	P785	P839	P893
RIVER WATER	W/G	P679	P732	P786	P840	P894
ROOF DRAIN	W/G	P680	P733	P787	P841	P895
SANITARY SEWER	B/Y	P681	P734	P788	P842	P896
SANITARY SEWER	W/G	P682	P735	P789	P843	P897
SEAL WATER	W/G	P683	P736	P790	P844	P898
SEAL WATER	B/Y	P684	P737	P791	P845	P899
SILANE	B/Y	P685	P738	P792	P846	P900
SLIMICIDE	B/Y	P686	P739	P793	P847	P901
SOAP	B/Y	P687	P740	P794	P848	P902
SODIUM CHLORATE	B/Y	P688	P741	P795	P849	P903
SODIUM HYDROSULPHIDE	B/Y	P689	P742	P796	P850	P904
SODIUM HYPOCHLORITE	B/Y	P690	P743	P797	P851	P905
SODIUM SULFITE	B/Y	P691	P744	P798	P852	P906
SOLVENT	W/G	P692	P745	P799	P853	P907
SPARE	B/Y	P693	P746	P800	P854	P908



LEGEND	COLOR Letter/Bknd	Style HT-1	Style HT-1SM	Style HT-1XSM	Style HT-1LG	Style HT-1XLG
SPRINKLER WATER	W/R	P909	P955	P1002	P1048	P1094
STARCH	B/Y	P910	P956	P1003	P1049	P1095
STEAM	B/Y	P911	P957	P1004	P1050	P1096
50# STEAM	B/Y	P912	P958	P1005	P1051	P1097
60# STEAM	B/Y	P913	P959	P1006	P1052	P1098
65# STEAM	B/Y	P914	P960	P1007	P1053	P1099
75# STEAM	B/Y	P915	P961	P1008	P1054	P1100
80# STEAM	B/Y	P916	P962	P1009	P1055	P1101
120# STEAM	B/Y	P917	P963	P1010	P1056	P1102
150# STEAM	B/Y	P918	P964	P1011	P1057	P1103
STOCK	B/Y	P919	P965	P1012	P1058	P1104
STORM DRAIN	W/G	P920	P966	P1013	P1059	P1105
STRONG BLACK LIQUOR	B/Y	P921	P967	P1014	P1060	P1106
STRONG CAUSTIC LIQUOR	B/Y	P922	P968	P1015	P1061	P1107
SULFITE	B/Y	P923	P969	P1016	P1062	P1108
SULPHUR	B/Y	P924	P970	P1017	P1063	P1109
SULPHUR DIOXIDE	B/Y	P925	P971	P1018	P1064	P1110
SULFURIC ACID	B/Y	P926	P972	P1019	P1065	P1111
TETRAFLUOROMETHANE	B/Y	P927	P973	P1020	P1066	P1112
SULFUROUS ACID	B/Y	P928	P974	P1021	P1067	P1113
TREATED WATER	W/G	P929	P975	P1022	P1068	P1114
TRIM	B/Y	P930	P976	P1023	P1069	P1115
TURPENTINE	B/Y	P931	P977	P1024	P1070	P1116
UNBLEACHED STOCK	B/Y	P932	P978	P1025	P1071	P1117
UNBLEACHED TMP	B/Y	P933	P979	P1026	P1072	P1118
VACUUM	W/BLU	P934	P980	P1027	P1073	P1119
VACUUM	W/G	P935	P981	P1028	P1074	P1120
VACUUM	B/Y	P936	P982	P1029	P1075	P1121
VENT	W/G	P937	P983	P1030	P1076	P1122
VENT	B/Y	P938	P984	P1031	P1077	P1123
VILLAGE WATER	W/G	P939	P985	P1032	P1078	P1124
WARM MILL WATER	B/Y	P940	P986	P1033	P1079	P1125
WARM WATER	W/G	P941	P987	P1034	P1080	P1126
WASTE WATER	B/Y	P942	P988	P1035	P1081	P1127
WASTE WATER EFFLUENT	B/Y	P943	P989	P1036	P1082	P1128
WATER	W/G	P944	P990	P1037	P1083	P1129
WEAK BLACK LIQUOR	B/Y	P945	P991	P1038	P1084	P1130
WEAK CAUSTIC LIQUOR	B/Y	P946	P992	P1039	P1085	P1131
WEAK WASH	B/Y	P947	P993	P1040	P1086	P1132
WEAK WHITE LIQUOR	B/Y	P948	P994	P1041	P1087	P1133
WELL WATER	W/G	P949	P995	P1042	P1088	P1134
WHITE LIQUOR	B/Y	P950	P996	P1043	P1089	P1135
DIRECTION ARROW	B/Y	P951	P997	P1044	P1090	P1136
DIRECTION ARROW	W/G	P952	P998	P1045	P1091	P1137
DIRECTION ARROW	W/R	P953	P999	P1046	P1092	P1138
DIRECTION ARROW	W/BLU	P954	P1001	P1047	P1093	P1139

Color Reference: Y=Yellow • Blu=Blue • R=Red • G=Green • B=Black • W=White • Br=Brown • O=Orange • Gr=Gray

SPECMARK HT™ HARSH ENVIRONMENT PIPE MARKERS



DESCRIPTION: SPECMARK HT™ is designed for harsh environments where regular self-stick & snap-on vinyl markers can fail. Manufactured using sturdy .010" polyester. Marker Self-Seals with Self-Stick High-Temp strip.

USE: For marking all piping-especially in harsh environments including higher temps up to 250°F, chemical exposure and extended high temperature outdoor application.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size. Complies with ANSI Z535.1 Safety Color Code

Craftmark's Specmark HT™ is designed for use in harsh environments, high temperatures and/or outdoor use.

Craftmark's Specmark HT™ Pipe Markers are precoiled Polyester construction (sizes AA-C) with a built in memory that wants to grab the pipe and stay there. Craftmark uses only the most durable inks for indoor/outdoor use. These markers, when applied properly using the Hi-Temp Strip, will work on hot pipes up to 250°F. Use especially on pipes that are wet, rusty, dirty or where pressure sensitive won't work. Tighten marker around pipe by pulling on the outer flap of the marker. This will tighten the marker snugly around the pipe. Then remove liner from the clear Hi-Temp tail and apply. Press strip down securely to fasten. Sizes D and E, are .090 fiberglass carriers with high-temp Duramark HT polyester marker adhered to the surface. Markers are designed to be secured to the pipe utilizing stainless steel banding.

FEATURES

- All Specmark HT meet or exceed ASME A13.1 Scheme for the Identification of Piping Systems.
- Polyester materials provide the maximum UV protection in outdoor application.
- Polyester surface coating provided maximum chemical resistance.
- Tough polyester base provides high heat resistance.
- Markers resists abrasion, chemical, high humidity and the effects of outdoor weathering.
- Subsurface printed graphics coated with polyester provide maximum durability.
- Four precoiled sizes and two strap-on versions provide 100% ASME compliance on pipes from 3/8" thru 40".
- Strap-on versions features .090" fiberglass carrier for superior durability.
- 360° visibility on all precoiled versions.
- No need to band or tape. Marker has self-stick HiTemp sealing strip to adhere marker to itself-not the pipe. (Sizes AA-C)
- Service Temp range of -40°F to 250°F.

• SPECMARK HT Application Guide

STYLE AA



For Pipe Diameters 3/8" to 5/8"
4" marker width,
1/4" letters

STYLE A



For Pipe Diameters 3/4" to 1 1/4"
8" marker width,
1/2" letters

STYLE B



For Pipe Diameters 1 3/8" to 2 1/2"
8" marker width,
3/4" letters

STYLE C



For Pipe Diameters 2 5/8" to 6"
12" marker width
1 1/4" letters

STYLE D



For Pipe Diameters 6" to 10"
24" marker width,
2 1/2" letters

STYLE E



For Pipe Diameters over 10"
32" marker width,
3 1/2" letters

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

Specmark HT Marker Pricing					
STYLE	FITS PIPE OD	1-9	10-49	50-99	Max# of Characters
AA	.375"-.625"	6.49	5.88	5.40	20
A	.75"-1.25"	7.40	7.35	6.90	30
B	1.375"-2.5"	8.80	8.47	7.90	20
C	2.625"-6"	10.50	9.55	9.25	18
D	6"-10"	13.50	11.75	11.60	18
E	10"+	17.60	17.30	16.95	20

- SPECIFY LEGEND
- SPECIFY QUANTITY PER LEGEND/PER SIZE
- LEGEND/SIZES DO NOT COMBINE FOR QUANTITY BREAKS. REFER TO PRICE LIST FOR UNIT PRICE.
- PRICE LISTED IS FOR STANDARD BACKGROUND COLOR WITH A STANDARD CONTRASTING LEGEND COLOR. FOR MULTIPLE COLORS AND/OR STRIPES PLEASE CONTACT FACTORY

Specmark R Precoiled Plastic Reflective Markers save installation time and labor costs!

Craftmark's Specmark™ conform 100% to ASME (ANSI) 2007 Standard "Scheme for the Identification of Piping Systems". We use only the most durable materials and UV screen inks. These durable markers are used on wet, oily, cold, dirty, or rusty pipes, where pressure sensitives won't stick! No preparation of the pipe surface is required before application so valuable labor time is saved!

FEATURES

- Meets ASME (ANSI) 2007 Standard - 100%
- No pipe preparation necessary.
- 360° visibility.
- Bright engineer grade reflective vinyls light up just like traffic signs.
- Installs quickly in new and existing facilities.
- Can be removed and re-used.
- Markers come with preprinted arrows.
- Available on custom basis only!
- Available in six standard coiled sizes.
- Sizes F-H supplied with Black Nylon, UV stabilized ties.
- Sizes to fit 3/8" thru 40"
- Coiled plastic is lightweight yet durable.
- Coiled marker snaps around pipe with ease.
- Heavy 20 mil vinyl on sizes A, B, F, G, H.
- Super Heavy-duty 30mil vinyl on sizes C, D, E.

STYLE AA

- For pipe diameters 3/8" - 1 1/16"
- 4" marker width, 1/4" letters



STYLE A

- For pipe diameters 3/4" - 1"
- 8" marker width, 1/2" letters



STYLE B

- For pipe diameters 1 1/8" - 2 3/8"
- 8" marker width, 3/4" letters



STYLE C

- For pipe diameters 2 1/2" - 3 1/4"
- 12" marker width, 1 1/4" letters



STYLE D

- For pipe diameters 3 3/8" - 4 1/2"
- 12" marker width, 1 1/4" letters



STYLE E

- For pipe diameters 4 5/8" - 5 7/8"
- 12" marker width, 1 1/4" letters



STYLE F

- For pipe diameters 6" - 8"
- 12" marker width, 1 1/4" letters



STYLE G

- For pipe diameters 8" - 10"
- 24" marker width, 2 1/2" letters



STYLE H

- For pipe diameters over 10"
- 32" marker width, 3 1/2" letters



Custom Specmark R Pricing

STYLE	FITS PIPE OD	5-99	100-249	250+
AA	.375"-1.688"	3.35	3.05	2.75
A	.75"-1.125"	3.50	3.15	2.85
B	1.125"-2.375"	4.55	4.10	3.70
C	2.5"-3.25"	8.20	7.35	6.65
D	3.375"-4.5"	9.30	8.40	7.55
E	5.625"-5.875"	10.60	9.55	8.60
F	6"-8"	10.60	9.55	8.60
G	8"-10"	12.60	11.35	10.25
H	10"-40"	16.70	15.00	13.50

- Combine all sizes for best price break.
- Minimum 5 markers per legend/size.
- Standard background colors include: Yellow, Red, Blue, Green, Black, White, Brown, Orange, Gray
- Standard Letter colors include: White, Black
- For Non-standard colors add \$15.00 / color.
- No art charge on customs.

• SIZES TO FIT EVERY PIPE •

To make certain you have the correct size marker, you must remember to add in the insulation thickness. The following guides should assist you in determining the correct size markers.

OVERALL OUTSIDE DIAMETER INCLUDING INSULATION	SPECMARK SIZE	COLOR FIELD WIDTH	CHARACTER SIZE
3/8" - 1 1/16"	AA	4"	1/4"
3/4" - 1"	A	8"	1/2"
1 1/8" - 2 3/8"	B	8"	3/4"
2 1/2" - 3 1/4"	C	12"	1 1/4"
3 3/8" - 4 1/2"	D	12"	1 1/4"
4 5/8" - 5 7/8"	E	12"	1 1/4"
6" - 8"	F	12"	1 1/4"
8" - 10"	G	24"	2 1/2"
10" - OVER	H	32"	3 1/2"

PIPE INSULATION/SPECMARK SIZE CALCULATION GUIDE

NOMINAL PIPE O.D.	INSULATION THICKNESS																	
	0"	1/2"	3/4"	1"	1.5"	2"	2.5"	3"	3.5"	4"	4.5"	5"	6"	7"	8"	9"	10.0"+	
.5"	AA	B	B	C	D	D	E	F	F	G	G	H	H	H	H	H	H	H
.75"	A	B	B	C	D	E	E	F	F	G	G	H	H	H	H	H	H	H
1.0"	A	B	C	C	D	E	F	F	F	G	G	H	H	H	H	H	H	H
1.25"	B	B	C	C	D	E	F	F	F	G	G	H	H	H	H	H	H	H
1.5"	B	C	C	D	D	E	F	F	F	G	G	H	H	H	H	H	H	H
2.0"	B	C	D	D	D	E	F	F	F	G	G	H	H	H	H	H	H	H
2.5"	C	D	D	D	E	F	F	F	G	G	G	H	H	H	H	H	H	H
3.0"	C	D	D	E	F	F	F	G	G	G	H	H	H	H	H	H	H	H
3.5"	D	D	E	E	F	F	F	G	G	H	H	H	H	H	H	H	H	H
4.0"	D	E	E	F	F	F	F	G	G	H	H	H	H	H	H	H	H	H
4.5"	D	E	F	F	F	F	G	G	H	H	H	H	H	H	H	H	H	H
5.0"	E	F	F	F	G	G	H	H	H	H	H	H	H	H	H	H	H	H
6.0"	F	F	F	G	G	H	H	H	H	H	H	H	H	H	H	H	H	H
7.0"	F	G	G	G	H	H	H	H	H	H	H	H	H	H	H	H	H	H
8.0"	G	G	G	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
9.0"	G	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
10.0"+	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H

ROLLMARK IV SELF-STICK ROLLFORM PIPE MARKER



DESCRIPTION: Self-adhesive rolls of preprinted stock and custom pipe markers. Typical use would be for 360° wrap-around marking of pipe.

USE: Use to identify piping systems. Designed for all pipe marking jobs. 30' rolls.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 scheme for the Identification of Piping Systems for color, color field width & letter size.

Rollmark IV is a great self-stick marking system that is cut to size on the job site. Great for any pipe marking job. Markers are printed with ultra durable vinyl for wrap-around applications.

FEATURES:

- Meets ASME(ANSI) A13.1 2007 Standard.
- Ultra durable self-stick vinyl for indoor/outdoor use.
- Available in four popular widths 6", 8", 12", 24" to handle any marking requirement. 30' long rolls!
- Legends continuously repeated.
- 360° Visibility
- 145 stock legends!
- Custom legends/colors available.

•ROLLMARK IV Application Guide



6" Wide 3/4" Letters



8" Wide 3/4" Letters



12" Wide 1 1/4" Letters



24" Wide 2 1/2" Letters

•STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

Rollmark IV Stock Pricing			
SIZE	QTY-1	QTY-10	QTY-25
6"	59.50	52.00	45.75
8"	70.50	62.95	56.50
12"	81.50	73.00	65.50
24"	140.10	108.00	97.00

- SPECIFY STOCK NUMBER
- SPECIFY QUANTITY
- COMBINE ALL STOCK LEGEND PER SIZE FOR BEST PRICE BREAK
- CONTACT FACTORY FOR 25+ PRICING

Rollmark IV Custom Pricing			
SIZE	QTY-1	QTY-10	QTY-25
6"	71.00	62.00	54.90
8"	77.50	69.25	67.80
12"	97.80	87.60	78.60
24"	154.00	119.00	106.75

- SPECIFY LEGEND
- SPECIFY LEGEND COLOR
- SPECIFY BKGD COLOR
- SPECIFY QUANTITY
- PRICE IS PER LEGEND/ PER SIZE

* Indicates 2007 version ASME(ANSI) color code

LEGEND	COLOR Letter/Bknd	6"x30'	8"x30'	12"x30'	24"x30'
ACID*	B/O	31001	31091	31181	31271
ACID	B/Y	31002	31092	31182	31272
ACID VENT*	B/O	31003	31093	31183	31273
ACID WASTE*	B/O	31004	31094	31184	31274
AIR	W/BLU	31005	31095	31185	31275
AIR	B/Y	31006	31096	31186	31276
ASBESTOS FREE INSULATION	W/BLU	31007	31097	31187	31277
BOILER BLOWDOWN	B/Y	31008	31098	31188	31278
BOILER FEED WATER*	W/G	31009	31099	31189	31279
BOILER FEED WATER	B/Y	31010	31100	31190	31280
CARBON DIOXIDE*	W/GREY	31011	31101	31191	31281
CARBON DIOXIDE	B/Y	31012	31102	31192	31282
CAUSTIC	B/Y	31013	31103	31193	31283
CHILLED WATER	W/G	31014	31104	31194	31284
CHILLED WATER SUPPLY	W/G	31015	31105	31195	31285
CHILLED WATER RETURN	W/G	31016	31106	31196	31286
CIRCULATING WATER	W/G	31017	31107	31197	31287
CITY WATER	W/G	31018	31108	31198	31288
COLD WATER	W/G	31019	31109	31199	31289
COLD WATER RETURN	W/G	31020	31110	31200	31290
COLD WATER SUPPLY	W/G	31021	31111	31201	31291
COMPRESSED AIR	B/Y	31022	31112	31202	31292
COMPRESSED AIR*	W/BLU	31023	31113	31203	31293
CONDENSATE*	W/G	31024	31114	31204	31294
CONDENSATE	B/Y	31025	31115	31205	31295
CONDENSATE DRAIN*	W/G	31026	31116	31206	31296
CONDENSATE RETURN*	W/G	31027	31117	31207	31297
CONDENSATE RETURN	B/Y	31028	31118	31208	31298
CONDENSATE SUPPLY*	W/G	31029	31119	31209	31299
CONDENSATE SUPPLY	B/Y	31030	31120	31210	31300
CONDENSER WATER	W/G	31031	31121	31211	31301
CONDENSER WATER RETURN	W/G	31032	31122	31212	31302
CONDENSER WATER SUPPLY	W/G	31033	31123	31213	31303
COOLING WATER	W/G	31034	31124	31214	31304
DEIONIZED WATER	W/G	31035	31125	31215	31305
DOMESTIC WATER*	W/G	31036	31126	31216	31306
DOMESTIC COLD WATER	W/G	31037	31127	31217	31307
DOMESTIC HOT WATER*	W/G	31038	31128	31218	31308
DOMESTIC HOT WATER	B/Y	31039	31129	31219	31309
DOMESTIC HOT WATER RETURN*	W/G	31040	31130	31220	31310
DOMESTIC HOT WATER RECIRC*	W/G	31041	31131	31221	31311
DOMESTIC HOT WATER SUPPLY*	W/G	31042	31132	31222	31312
DRAIN	W/G	31043	31133	31223	31313
DUAL TEMP RETURN*	W/G	31044	31134	31224	31314
DUAL TEMP SUPPLY*	W/G	31045	31135	31225	31315
FILTERED WATER	B/Y	31046	31136	31226	31316
FILTERED WATER*	W/G	31047	31137	31227	31317
FIRE PROTECTION WATER	W/R	31048	31138	31228	31318
FIRE SPRINKLER WATER	W/R	31049	31139	31229	31319
FUEL OIL	B/Y	31050	31140	31230	31320
FUEL OIL RETURN	B/Y	31051	31141	31231	31321
FUEL OIL SUPPLY	B/Y	31052	31142	31232	31322
GAS	B/Y	31053	31143	31233	31323
GLYCOL*	B/O	31054	31144	31234	31324
GLYCOL	B/Y	31055	31145	31235	31325
GLYCOL RETURN*	B/O	31056	31146	31236	31326
GLYCOL SUPPLY*	B/O	31057	31147	31237	31327
HEATING*	W/G	31058	31148	31238	31328
HEATING	B/Y	31059	31149	31239	31329
HEATING HOT WATER RETURN*	W/G	31060	31150	31240	31330
HEATING HOT WATER SUPPLY*	W/G	31061	31151	31241	31331
HEATING RETURN*	W/G	31062	31152	31242	31332
HEATING RETURN	B/Y	31063	31153	31243	31333
HEATING SUPPLY*	W/G	31064	31154	31244	31334
HEATING SUPPLY	B/Y	31065	31155	31245	31335
HEATING WATER RETURN*	W/G	31066	31156	31246	31336
HEATING WATER RETURN	B/Y	31067	31157	31247	31337
HEATING WATER SUPPLY*	W/G	31068	31158	31248	31338
HEATING WATER SUPPLY	B/Y	31069	31159	31249	31339
HI-PRESSURE AIR	B/Y	31070	31160	31250	31340
HI-PRESSURE CONDENSATE*	W/G	31071	31161	31251	31341
HI-PRESSURE CONDENSATE	B/Y	31072	31162	31252	31342
HI-PRESSURE STEAM*	W/G	31073	31163	31253	31343
HI-PRESSURE STEAM	B/Y	31074	31164	31254	31344
HOT WATER*	W/G	31075	31165	31255	31345
HOT WATER	B/Y	31076	31166	31256	31346
HOT WATER RETURN*	W/G	31077	31167	31257	31347
HOT WATER RETURN	B/Y	31078	31168	31258	31348
HOT WATER SUPPLY*	W/G	31079	31169	31259	31349
HOT WATER SUPPLY	B/Y	31080	31170	31260	31350
LOW PRESSURE AIR	W/BLU	31081	31171	31261	31351
LOW PRESSURE CONDENSATE*	W/G	31082	31172	31262	31352
LOW PRESSURE STEAM*	W/G	31083	31173	31263	31353
LOW PRESSURE STEAM	B/Y	31084	31174	31264	31354
MAKE-UP WATER	W/G	31085	31175	31265	31355
MEDIUM PRESSURE AIR	W/BLU	31086	31176	31266	31356
MEDIUM PRESSURE CONDENSATE*	W/G	31087	31177	31267	31357
MEDIUM PRESSURE STEAM*	W/G	31088	31178	31268	31358
MEDIUM PRESSURE STEAM	B/Y	31089	31179	31269	31359
MILL AIR	W/BLU	31090	31180	31270	31360

LEGEND	COLOR Letter/Bknd	6"x30'	8"x30'	12"x30'	24"x30'
MILL WATER	W/GB	31361	31417	31473	31529
NATURAL GAS	B/Y	31362	31418	31474	31530
NITROGEN	W/B	31363	31419	31475	31531
NON-POTABLE WATER*	W/G	31364	31420	31476	31532
NON-POTABLE WATER*	B/Y	31365	31421	31477	31533
OIL	B/Y	31366	31422	31478	31534
OVERFLOW	W/G	31367	31423	31479	31535
OXYGEN*	W/G	31368	31424	31480	31536
OXYGEN	B/Y	31369	31425	31481	31537
PLUMBING VENT*	W/G	31370	31426	31482	31538
POTABLE WATER	W/G	31371	31427	31483	31539
PROCESS WATER*	W/G	31372	31428	31484	31540
PROCESS WATER	B/Y	31373	31429	31485	31541
PROPANE GAS	B/Y	31374	31430	31486	31542
PUMPED CONDENSATE	W/G	31375	31431	31487	31543
RAIN WATER	W/G	31376	31432	31488	31544
RAW WATER	W/G	31377	31433	31489	31545
REFRIGERANT	B/Y	31378	31434	31490	31546
REFRIGERATED LIQUID	B/Y	31379	31435	31491	31547
REFRIGERATED SUCTION	B/Y	31380	31436	31492	31548
RETURN	W/G	31381	31437	31493	31549
RETURN	B/Y	31382	31438	31494	31550
R.O. WATER	W/G	31383	31439	31495	31551
ROOF DRAIN	W/G	31384	31440	31496	31552
SANITARY DRAIN	W/G	31385	31441	31497	31553
SANITARY SEWER	W/G	31386	31442	31498	31554
SANITARY VENT	W/G	31387	31443	31499	31555
SANITARY WASTE	W/G	31388	31444	31500	31556
SOFT WATER	W/G	31389	31445	31501	31557
SPRINKLER FIRE	W/R	31390	31446	31502	31558
SPRINKLER WATER	W/R	31391	31447	31503	31559
STEAM*	W/G	31392	31448	31504	31560
STEAM	B/Y	31393	31449	31505	31561
STEAM CONDENSATE*	W/G	31394	31450	31506	31562
STEAM RETURN*	W/G	31395	31451	31507	31563
STEAM RETURN	B/Y	31396	31452	31508	31564
STEAM SUPPLY*	W/G	31397	31453	31509	31565
STEAM SUPPLY	B/Y	31398	31454	31510	31566
STORM DRAIN	W/G	31399	31455	31511	31567
STORM WATER	W/G	31400	31456	31512	31568
SUPPLY	W/G	31401	31457	31513	31569
TEMPERED WATER	W/G	31402	31458	31514	31570
SUPPLY	B/Y	31403	31459	31515	31571
TOWER WATER	W/G	31404	31460	31516	31572
TREATED WATER	W/G	31405	31461	31517	31573
VACUUM	W/B	31406	31462	31518	31574
VACUUM	W/B	31407	31463	31519	31575
VACUUM	B/Y	31408	31464	31520	31576
VENT	W/G	31409	31465	31521	31577
VENT	B/Y	31410	31466	31522	31578
WASTE*	B/O	31411	31467	31523	31579
WASTE	B/Y	31412	31468	31524	31580
WASTE WATER	B/O	31413	31469	31525	31581
WASTE WATER	W/G	31414	31470	31526	31582
WATER	W/G	31415	31471	31527	31583
WELL WATER	W/G	31416	31472	31528	31584

Color Reference: Y=Yellow • Blu=Blue • R=Red • G=Green • B=Black • W=White • Br=Brown • O=Orange • Gr=Gray

ROLLMARK V SELF-STICK ROLLFORM PIPE MARKER



DESCRIPTION: Self-adhesive rolls of pre-printed stock and custom pipe markers. With acrylic pressure sensitive adhesive backing sturdy 4 mil vinyl.

USE: Use to identify piping systems. Designed for all pipe marking jobs.

COMPLIANCE: Complies with ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size.

Craftmark's Rollmark V is ideal for all pipe marking jobs. Easy to use Rollmark V comes with pre-slit arrows so they can be used to indicate flow in either direction. Rollmark V comes with 50 legends and 50 arrows per roll. Available in 3 sizes to fit most pipe jobs up to 6" diameter.

FEATURES

- Meets ASME(ANSI) A13.1 2007 Standard.
- Ultra-durable self-stick vinyl for indoor/outdoor use.
- Available in 3 sizes.
- Full 50 legends / 50 arrows per roll.
- 85 stock legends.
- Custom available.
- Meets ASME (ANSI) A13.1 2007

• ROLLMARK V Application Guide

Small 1" x 8" - 3/4" Letters



Large 2" x 12" - 1 1/4" Letters



X Large 4" x 24" - 3" Letters



• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

Rollmark V Stock Price List	
SIZE	PRICE
Small 1" x 8"	\$26.50
Large 2" x 12"	\$38.00
XLarge 4" x 24"	\$146.00

- Specify Stock Number
- Specify Quantity

Rollmark V Custom Price List	
SIZE	PRICE
Small 1" x 8"	\$34.45
Large 2" x 12"	\$49.50
XLarge 4" x 24"	\$160.00

- Specify Size
- Specify Legend/Colors
- Specify Qty Per Roll
- Minimum Order-1 Roll!
- Price is Per Legend/ Per Size

PHONE 1.800.627.5255

www.craftmarkid.com

* Indicates 2007 version ASME(ANSI) color code

LEGEND	COLOR Letter/Bknd	1"	2"	4"
ACID*	B/O	10000	10146	10292
ACID	B/Y	10001	10147	10293
ACID VENT*	B/O	10002	10148	10294
ACID WASTE*	B/O	10003	10149	10295
AIR	W/BLU	10004	10150	10296
AIR	B/Y	10005	10151	10297
ASBESTOS FREE INSULATION	W/BLU	10006	10152	10298
BOILER BLOWDOWN	B/Y	10007	10153	10299
BOILER FEED WATER*	W/G	10008	10154	10300
BOILER FEED WATER	B/Y	10009	10155	10301
CARBON DIOXIDE*	W/GREY	10010	10156	10302
CARBON DIOXIDE	B/Y	10011	10157	10303
CAUSTIC	B/Y	10012	10158	10304
CHILLED WATER	W/G	10013	10159	10305
CHILLED WATER SUPPLY	W/G	10014	10160	10306
CHILLED WATER RETURN	W/G	10015	10161	10307
CIRCULATING WATER	W/G	10016	10162	10308
CITY WATER	W/G	10017	10163	10309
COLD WATER	W/G	10018	10164	10310
COLD WATER RETURN	W/G	10019	10165	10311
COLD WATER SUPPLY	W/G	10020	10166	10312
COMPRESSED AIR	B/Y	10021	10167	10313
COMPRESSED AIR*	W/BLU	10022	10168	10314
CONDENSATE*	W/G	10023	10169	10315
CONDENSATE	B/Y	10024	10170	10316
CONDENSATE DRAIN*	W/G	10025	10171	10317
CONDENSATE RETURN*	W/G	10026	10172	10318
CONDENSATE RETURN	B/Y	10027	10173	10319
CONDENSATE SUPPLY*	W/G	10028	10174	10320
CONDENSATE SUPPLY	B/Y	10029	10175	10321
CONDENSER WATER	W/G	10030	10176	10322
CONDENSER WATER RETURN	W/G	10031	10177	10323
CONDENSER WATER SUPPLY	W/G	10032	10178	10324
COOLING WATER	W/G	10033	10179	10325
DEIONIZED WATER	W/G	10034	10180	10326
DOMESTIC WATER*	W/G	10035	10181	10327
DOMESTIC COLD WATER	W/G	10036	10182	10328
DOMESTIC HOT WATER*	W/G	10037	10183	10329
DOMESTIC HOT WATER	B/Y	10038	10184	10330
DOMESTIC HOT WATER RETURN*	W/G	10039	10185	10331
DOMESTIC HOT WATER RECIRC*	W/G	10040	10186	10332
DOMESTIC HOT WATER SUPPLY*	W/G	10041	10187	10333
DRAIN	W/G	10042	10188	10334
DUAL TEMP RETURN*	W/G	10043	10189	10335
DUAL TEMP SUPPLY*	W/G	10044	10190	10336
FILTERED WATER	B/Y	10045	10191	10337
FILTERED WATER*	W/G	10046	10192	10338
FIRE PROTECTION WATER	W/R	10047	10193	10339
FIRE SPRINKLER WATER	W/R	10048	10194	10340
FUEL OIL	B/Y	10049	10195	10341
FUEL OIL RETURN	B/Y	10050	10196	10342
FUEL OIL SUPPLY	B/Y	10051	10197	10343
GAS	B/Y	10052	10198	10344
GLYCOL*	B/O	10053	10199	10345
GLYCOL	B/Y	10054	10200	10346
GLYCOL RETURN*	B/O	10055	10201	10347
GLYCOL SUPPLY*	B/O	10056	10202	10348
HEATING*	W/G	10057	10203	10349
HEATING	B/Y	10058	10204	10350
HEATING HOT WATER RETURN*	W/G	10059	10205	10351
HEATING HOT WATER SUPPLY*	W/G	10060	10206	10352
HEATING RETURN*	W/G	10061	10207	10353
HEATING RETURN	B/Y	10062	10208	10354
HEATING SUPPLY*	W/G	10063	10209	10355
HEATING SUPPLY	B/Y	10064	10210	10356
HEATING WATER RETURN*	W/G	10065	10211	10357
HEATING WATER RETURN	B/Y	10066	10212	10358
HEATING WATER SUPPLY*	W/G	10067	10213	10359
HEATING WATER SUPPLY	B/Y	10068	10214	10360
HI-PRESSURE AIR	B/Y	10069	10215	10361
HI-PRESSURE CONDENSATE*	W/G	10070	10216	10362
HI-PRESSURE CONDENSATE	B/Y	10071	10217	10363
HI-PRESSURE STEAM*	W/G	10072	10218	10364
HI-PRESSURE STEAM	B/Y	10073	10219	10365
HOT WATER*	W/G	10074	10220	10366
HOT WATER	B/Y	10075	20221	10367
HOT WATER RETURN*	W/G	10076	10222	10368
HOT WATER RETURN	B/Y	10077	10223	10369
HOT WATER SUPPLY*	W/G	10078	10224	10370
HOT WATER SUPPLY	B/Y	10079	10225	10371
LOW PRESSURE AIR	W/BLU	10080	10226	10372
LOW PRESSURE CONDENSATE*	W/G	10081	10227	10373
LOW PRESSURE STEAM*	W/G	10082	10228	10374
LOW PRESSURE STEAM	B/Y	10083	10229	10375
MAKE-UP WATER	W/G	10084	10230	10376
MEDIUM PRESSURE AIR	W/BLU	10085	12031	10377
MEDIUM PRESSURE CONDENSATE*	W/G	10086	10232	10378
MEDIUM PRESSURE STEAM*	W/G	10087	10233	10379
MEDIUM PRESSURE STEAM	B/Y	10088	10234	10380
MILL AIR	W/BLU	10089	10235	10381

LEGEND	COLOR Letter/Bknd	1"	2"	4"
MILL WATER	W/GB	10090	10236	10382
NATURAL GAS	B/Y	10091	10237	10383
NITROGEN	W/B	10092	10238	10384
NON-POTABLE WATER*	W/G	10093	10239	10385
NON-POTABLE WATER*	B/Y	10094	10240	10386
OIL	B/Y	10094	10241	10387
OVERFLOW	W/G	10096	10242	10388
OXYGEN*	W/G	10097	10243	10389
OXYGEN	B/Y	10098	10244	10390
PLUMBING VENT*	W/G	10099	10245	10391
POTABLE WATER	W/G	10100	10246	10392
PROCESS WATER*	W/G	10101	10247	10393
PROCESS WATER	B/Y	10102	10248	10394
PROPANE GAS	B/Y	10103	10249	10395
PUMPED CONDENSATE	W/G	10104	10250	10396
RAIN WATER	W/G	10105	10251	10397
RAW WATER	W/G	10106	10252	10398
REFRIGERANT	B/Y	10107	10253	10399
REFRIGERATED LIQUID	B/Y	10108	10254	10400
REFRIGERATED SUCTION	B/Y	10109	10255	10401
RETURN	W/G	10110	10256	10402
RETURN	B/Y	10111	10257	10403
R.O. WATER	W/G	10112	10258	10404
ROOF DRAIN	W/G	10113	10259	10405
SANITARY DRAIN	W/G	10114	10260	10406
SANITARY SEWER	W/G	10115	10261	10407
SANITARY VENT	W/G	10116	10262	10408
SANITARY WASTE	W/G	10117	10263	10409
SOFT WATER	W/G	10118	10264	10410
SPRINKLER FIRE	W/R	10119	10265	10411
SPRINKLER WATER	W/R	10120	10266	10412
STEAM*	W/G	10121	10267	10413
STEAM	B/Y	10122	10268	10414
STEAM CONDENSATE*	W/G	10123	10269	10415
STEAM RETURN*	W/G	10124	10270	10416
STEAM RETURN	B/Y	10125	10271	10417
STEAM SUPPLY*	W/G	10126	10272	10418
STEAM SUPPLY	B/Y	10127	10273	10419
STORM DRAIN	W/G	10278	10274	10420
STORM WATER	W/G	10129	10275	10421
SUPPLY	W/G	10130	10276	10422
TEMPERED WATER	W/G	10131	10277	10423
SUPPLY	B/Y	10132	10278	10424
TOWER WATER	W/G	10133	10279	10425
TREATED WATER	W/G	10134	10280	10426
VACUUM	W/B	10135	10281	10427
VACUUM	W/B	10136	10282	10428
VACUUM	B/Y	10137	10283	10429
VENT	W/G	10138	10284	10430
VENT	B/Y	10139	10285	10431
WASTE*	B/O	10140	10286	10432
WASTE	B/Y	10141	10287	10433
WASTE WATER	B/O	10142	10288	10434
WASTE WATER	W/G	10143	10289	10435
WATER	W/G	10144	10290	10436
WELL WATER	W/G	10145	10291	10437

DURAMARK™ MEDICAL GAS SELF-STICK PIPE MARKERS



DESCRIPTION: DURAMARK™ is a durable indoor/outdoor pipe marker system for medical piping. Sturdy .004" vinyl printed using UV screen inks which hold up to sun & weather.

USE: Used to identify medical gases as well as identify varying vacuum systems on tubing and piping.

COMPLIANCE: Complies with NFPA-National Fire Protection Association Standard (NFPA 99C-section 4-3.5.4.1) Gas and Vacuum systems. Complies with the CGA-Compressed Gas Association (CGA c-9 section 4.1)

Craftmark's Duramark™ Medical Gas Pipe Markers is an excellent system for marking medical piping. Sturdy 4 mil vinyl is printed with durable UV inks. Markers feature an aggressive acrylic adhesive backing for permanent application to clean dry piping.

FEATURES

- 360° visibility
- Meets NFPA 99C
- Meets CGA C-9
- 360° visibility
- Indoor/outdoor use.
- Rugged UV inks.
- Thick 4 mil vinyl.
- Aggressive acrylic self-stick adhesive.
- Arrows on markers.

Craftmark's Medical Gas Markers meet the following Spec...

CGA C-9 1988 4.1.

Standard color marking of compressed gas cylinders intended for medical use.

"The gas content of medical gas piping systems shall be readily identifiable by appropriate labels with the name of the gas contained. Labels shall appear on the piping at intervals not more than 20ft. (6m) and at least once in each room and every story traversed by the piping system"

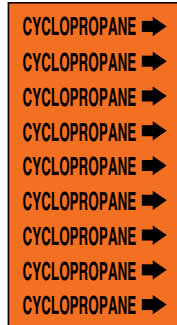
•DURAMARK MG Application Guide



STYLE 3
To Fit 3/8" - 3/4" Pipes
3 markers per card



ROLL FORM
To Fit 3/8" - 3/4" Pipes
60 labels/RL

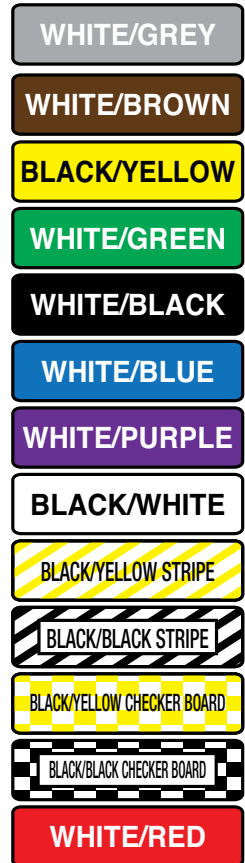


STYLE 1
To Fit 2 1/8" - 3" Pipes
1 marker per card



STYLE 2
To Fit 1" - 2" Pipes
2 markers per card

•STANDARD COLORS



LEGEND	BKND COLOR	LEGEND COLOR	STYLE 1	STYLE 2	STYLE 3	ROLL FORM
Carbon Dioxide	Gray	White	4389	4381	4365	9631
Cyclopropane	Orange	Black	4390	4382	4366	9632
Evacuation	White	Black	4397	4398	4399	15000
Helium	Brown	White	4391	4383	4367	9633
Medical Air	Yellow	Black	4392	4384	4368	9634
Medical Air 50-55 PSI	Yellow	Black	15001	15002	15003	15004
Medical Vacuum	White	Black	4393	4385	4369	9635
Natural Gas 2 PSI	Yellow	Black	15005	15006	15007	15008
Nitrogen	Black	White	4394	4386	4370	9636
Nitrogen 180-200 PSI	Black	White	15009	15010	15011	15012
Nitrous Oxide	Blue	White	4395	4387	4371	9637
Nitrous Oxide 50-55 PSI	Blue	White	15013	15014	15015	15016
Oxygen	Green	White	4396	4388	4372	9638
Waste Anesthetic Gas Disposal	Violet	White	15017	15018	15019	15032
Non-Medical Air	Yellow/White Stripe	Black	15020	15021	15022	15033
Non-Medical Vacuum	White/Black Stripe	Black	15023	15024	15025	15034
Laboratory Air	Yellow/White Stripe	Black	15026	15027	15028	15035
Laboratory Vacuum	White/Black Stripe	Black	15029	15030	15031	15036

STOCK MEDICAL GAS MARKERS SELF-STICK				
STYLE	1-249	250-499	500+	
1	1.97	1.72	1.54	
2	1.45	1.35	1.18	
3	1.06	1.00	.76	

STOCK ROLLFORM		
1	10	25
38.10	34.25	31.00

CUSTOM MEDICAL GAS MARKERS SELF-STICK				
STYLE	1-249	250-499	500+	
1	2.36	2.24	2.05	
2	1.75	1.65	1.50	
3	1.30	1.20	1.08	

CUSTOM ROLLFORM		
5	10	25
63.00	54.00	48.50



DESCRIPTION: Specmark are coiled plastic, printed sheet that are designed to “Snap-around” the pipe and stay there without the need for adhesives.

USE: Used to identify medical gases as well as identify varying vacuum systems on tubing and piping.

COMPLIANCE: Complies with NFPA-National Fire Protection Association Standard (NFPA 99C-section 4-3.5.4.1) Gas and Vacuum systems. Complies with the CGA-Compressed Gas Association (CGA c-9 section 4.1)

Craftmark’s Specmark™ comply with both NFPA 99C & CGA C-9 for Identification of Medical Gas Piping. We use only the most durable materials and UV screen inks. These durable markers are used on wet, oily, cold, dirty or rusty piping where pressure sensitives won’t stick! No preparation of the pipe surface is required before application so valuable and costly labor time is saved!

FEATURES

- Snaps-around pipe!
- Meets NFPA 99C
- Meets CGA C-9
- No pipe preparation needed.
- 360° visibility
- Installs quickly in new & existing facilities.
- Can be removed and re-used.
- Markers have pre-printed arrows.
- Heavy 20 mil vinyl on sizes AA-B
- Super Heavy 30 mil vinyl on size C.
- Custom available.

•SPECMARK MG Application Guide

STYLE AA

- For Pipe Diameters 3/8" - 3/4"
4" marker width, 1/4" letters



STYLE A

- For Pipe Diameters 3/4" - 1"
8" marker width, 1/2" letters



STYLE B

- For Pipe Diameters 1 1/8" - 2 3/8"
8" marker width, 3/4" letters

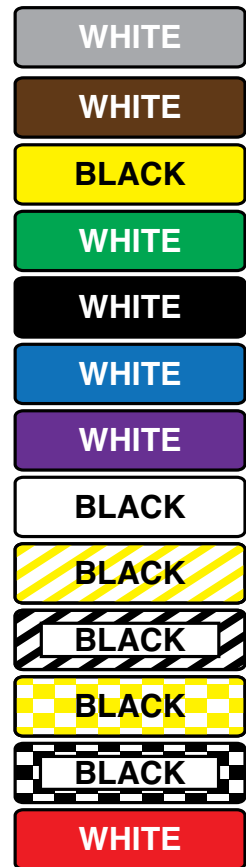


STYLE C

- For Pipe Diameters 2 1/2" - 3 1/4"
12" marker width, 1 1/4" letters



•STANDARD COLORS



LEGEND	BKND COLOR	LEGEND COLOR	STYLE AA	STYLE A	STYLE B	STYLE C
Carbon Dioxide	GRAY	WHITE	9639	9640	9641	9642
Cyclopropane	ORANGE	BLACK	9643	9644	9645	9646
Helium	BROWN	WHITE	9647	9648	9649	9650
Medical Air	YELLOW	BLACK	9651	9652	9653	9654
Medical Vacuum	WHITE	BLACK	9655	9656	9657	9658
Nitrogen	BLACK	WHITE	9659	9660	9661	9662
Nitrous Oxide	BLUE	WHITE	9663	9664	9665	9666
Oxygen	GREEN	WHITE	9667	9668	9669	9670

PRECOILED PLASTIC STOCK PRICE LIST			
STYLE	1-99	100-249	250-499
AA	1.80	1.60	1.45
A	1.85	1.65	1.50
B	2.35	2.10	1.95
C	5.10	4.60	3.65

COLDMARK™ AMMONIA REFRIGERATION SELF-STICK MARKER



DESCRIPTION: Durable, low temp self-stick, 4 mil vinyl with durable UV screen inks.

USE: To Identify Ammonia Refrigeration Piping.

COMPLIANCE: Complies with International Institute of Ammonia Refrigeration (IIAR) Recommended Guidelines Bulletin #1147

Coldmark™ IIAR Ammonia Refrigeration System self-stick pipe markers

Craftmark's Coldmark™ self-stick pipe markers are designed for use on Ammonia Refrigeration piping. Applies to clean, dry, oil free piping down to 32°F (0°C). Sturdy 4 mil vinyl with ultra durable UV inks.

FEATURES

- Indoor/Outdoor grade premium vinyl.
- Applies to pipe and insulation as low as 32°F (0°C)
- 31 stock legends
- Meets IIAR Bulletin #114
- Arrows can be aimed in either direction
- Sizes to fit 3/4" thru 10"+ piping
- Custom available at no additional charge!

COLDMARK STYLE	FITS PIPE SIZE	MARKER SIZE	LETTER SIZE
AR1 ← LTRS LIQ VAP AMMONIA	.75"-1.25"	1"-8"	.75"
AR2 ← LTRS LIQ VAP AMMONIA	1.5"-2"	1.5"x8"	1.25"
AR3 ← LTRS LIQ VAP AMMONIA	2.5"-6"	2.5"x12"	2"
AR4 ← LTRS LIQ VAP AMMONIA	6"-10"	3.5"x24"	3"
AR5 ← LTRS LIQ VAP AMMONIA	10"+	4.5"x32"	3.5"

COLDMARK SELF-STICK PRICING					
STYLE	FOR PIPE SIZE	MARKER SIZE	1-99	100-249	250-499
AR1	3/4" - 1 1/4"	1" x 8"	1.95	1.70	1.30
AR2	1 1/2" - 2"	1.5" x 8"	2.65	2.25	1.75
AR3	2 1/2" - 6"	2.5" x 12"	3.30	3.25	2.75
AR4	6" - 10"	3.5" x 24"	4.30	4.15	3.30
AR5	10" +	4.5" x 32"	5.75	5.25	4.30

COLDMARK SELF-STICK STOCK LIST STOCK NUMBERS									
IIAR ABBREV.	SYSTEM	PHYSICAL STATE	PRESSURE LEVEL	AR1	AR2	AR3	AR4	AR5	
BD	BOOSTER DISCHARGE	VAP	LOW	CM1	CM21	CM41	CM61	CM81	
CD	CONDENSER DRAIN	LIQ	HIGH	CM2	CM22	CM42	CM62	CM82	
DC	DEFROST CONDENSATE	LIQ	HIGH	CM3	CM23	CM43	CM63	CM83	
ES	ECONOMIZER SUCTION	VAP	LOW	CM4	CM24	CM44	CM64	CM84	
EQ	EQUALIZER	VAP	HIGH	CM101	CM102	CM108	CM104	CM105	
FG	FOUL GAS	VAP	LOW	CM106	CM107	CM45	CM109	CM110	
HG	HOT GAS	VAP	HIGH	CM5	CM25	CM46	CM65	CM85	
HGD	HOT GAS DEFROST	VAP	HIGH	CM6	CM26	CM47	CM66	CM86	
HPL	HIGH PRESS. LIQUID	LIQ	HIGH	CM7	CM27	CM48	CM67	CM87	
HSD	HIGH STAGE DISCH.	VAP	HIGH	CM8	CM28	CM49	CM68	CM88	
HSS	HIGH STAGE SUCTION	VAP	LOW	CM9	CM29	CM50	CM69	CM89	
HTRL	HIGH TEMP. RECIRC. LIQ.	LIQ	LOW	CM10	CM30	CM51	CM70	CM90	
HTRS	HIGH TEMP. RECIRC. SUCTION	LIQ/VAP	LOW	CM11	CM31	CM52	CM71	CM91	
HTS	HIGH TEMP. SUCTION	VAP	LOW	CM12	CM32	CM113	CM72	CM92	
LD	LIQUID DRAIN	LIQ	LOW	CM111	CM112	CM118	CM114	CM115	
LT	LIQUID TRANSFER	LIQ	LOW	CM116	CM117	CM53	CM119	CM120	
LIC	LIQUID INJ. COOL	LIQ	HIGH	CM13	CM33	CM54	CM73	CM93	
LSS	LOW STAGE SUCTION	VAP	LOW	CM14	CM34	CM55	CM74	CM94	
LTRL	LOW TEMP. RECIRC. LIQ.	LIQ	LOW	CM15	CM35	CM56	CM75	CM95	
LTRS	LOW TEMP. RECIRC. SUCTION	LIQ/VAP	LOW	CM16	CM36	CM57	CM76	CM96	
LTS	LOW TEMP. SUCTION	VAP	LOW	CM17	CM37	CM123	CM77	CM97	
MTRL	MED. TEMP. RECIRC. LIQ.	LIQ	LOW	CM121	CM122	CM128	CM124	CM125	
MTRS	MED. TEMP. RECIRC. SUCTION	LIQ/VAP	LOW	CM126	CM127	CM133	CM129	CM130	
MTS	MED. TEMP. SUCTION	VAP	LOW	CM131	CM132	CM138	CM134	CM135	
PO	PUMP OUT	LIQ	LOW	CM136	CM137	CM143	CM139	CM140	
PU	PURGE	LIQ	HIGH	CM141	CM142	CM58	CM144	CM145	
PL	PURGE LINE	VAP	HIGH	CM18	CM38	CM148	CM78	CM98	
RV	RELIEF VENT	---	---	CM146	CM147	CM59	CM149	CM150	
RV	RELIEF VENT	VAP	HIGH	CM19	CM39	CM60	CM79	CM99	
TSR	THERMOSYPHON RETURN	LIQ/VAP	HIGH	CM20	CM40	CM151	CM80	CM100	
TSS	THERMOSYPHON SUPPLY	LIQ	HIGH	CM152	CM153	CM154	CM155	CM156	

• STOCK IIAR STATE & PRESSURE TAPES



- Self-stick roll form tapes for use with IIAR system.
- Available in 4 widths.
- 30' rolls.

LEGEND	BKGD COLOR	LETTER COLOR	1" wide	2" wide	4" wide	6" wide
ARROW	YELLOW	BLACK	18483	18484	18485	18486
VAP	BLUE	BLACK	18487	18488	18489	18490
LIQ	ORANGE	BLACK	18491	18492	18493	18494
LOW	GREEN	BLACK	18495	18496	18497	18498
HIGH	RED	BLACK	18499	18500	18501	18502
PRICE PER ROLL			12.75	24.95	48.00	75.96



•SPECMARK HT Application Guide

STYLE AA For Pipe Diameters 3/8" to 5/8"
4" marker width,
1/4" letters

STYLE A For Pipe Diameters 3/4" to 1 1/4"
8" marker width,
1/2" letters

STYLE B For Pipe Diameters 1 3/8" to 2 1/2"
8" marker width,
3/4" letters

STYLE C For Pipe Diameters 2 5/8" to 6"
12" marker width
1 1/4" letters

STYLE D For Pipe Diameters 6" to 10"
24" marker width,
2 1/2" letters

STYLE E For Pipe Diameters over 10"
32" marker width,
3 1/2" letters

Specmark HT™ IIAR Ammonia Refrigeration System Snap-On Pipe Marker

Craftmark's Specmark HT™ is designed for use in harsh, ultra low/high temperatures, wash down and/or outdoor use. Craftmarks Specmark HT™ are precoiled polyester construction (sizes AA-C) with a built in memory that grabs the pipe and stays there. Craftmark uses only the most durable and tested indoor/outdoor inks. These markers when applied properly using the harsh environment - self-stick strip will work on ultra low and ultra hot piping (-40°F to 250°F) Use especially on cold, frosty, iced, dirty, rusty, oily piping where regular self stick markers won't work. Tighten markers by pulling on the harsh environment- self stick strip - this will tighten marker snugly around pipe. Remove paper liner and seal the outside of the marker with the strip! Sized D&E are .090 fiberglass carriers with Duramrk HT Harsh Environment markers applied to surface. Markers are secured to piping using either black nylon ties or stainless steel strapping.

FEATURES

- Meets International Institute of Ammonia Refrigeration Bulletin #114.
- Provides 360° Visibility (sizes AA-C)
- Polyester materials provide protection against harsh environments.
- Sizes to fit 3/8" to over 40" piping.
- Subsurface printed graphics provide the ultimate in abrasion resistance.
- Service temp range of -40°F to 250°F (-40°C to 121°C)
- Markers resist abrasion, wash downs, chemicals, frost, ice and outdoor environments.

STYLE	FITS PIPE OD	1-9	10-49	50-99	Max# of Characters
AA	.375"-.625"	6.49	5.88	5.40	20
A	.75"-1.25"	7.40	7.35	6.90	30
B	1.375"-2.5"	8.80	8.47	7.90	20
C	2.625"-6"	10.50	9.55	9.25	18
D	6"-10"	13.50	11.75	11.60	18
E	10"+	17.60	17.30	16.95	20

IIAR AMMONIA REFRIGERATION SYSTEM

•IDENTIFICATION REFERENCE CAHRT 10"x14"

Craftmark's Ammonia Refrigeration Wall Chart is available in both fiberglass and self-stick versions.



SELFSTICK	FIBERGLASS
STK# 18503	STK# 18504
7.75	18.00

FOR PIPE DIAMETERS

IIAR ABBREV.	LEGEND	PHYSICAL STATE	FOR PIPE DIAMETERS					
			3/8" - 1/2"	5/8" - 1 1/2"	1 1/8" - 2 1/2"	2 1/2" - 6"	6" - 10"	10" +
			STYLE AA	STYLE A	STYLE B	STYLE C	STYLE D	STYLE E
B D	BOOSTER DISCHARGE	VAP	18262	18263	18264	18265	18266	18267
C D	CONDENSER DRAIN	LIQ	18268	18269	18270	18271	18272	18273
D C	DEFROST CONDENSATE	LIQ	18274	18275	18276	18277	18278	18279
E S	ECONOMIZER SUCTION	VAP	18280	18281	18282	18283	18284	18285
E Q	EQUALIZER	VAP	18286	18287	18288	18289	18290	18291
F G	FOUL GAS	VAP	18292	18293	18294	18295	18296	18297
H G	HOT GAS	VAP	18298	18299	18300	18301	18302	18303
H G D	HOT GAS DEFROST	VAP	18304	18305	18306	18307	18308	18309
H P L	HIGH PRESS. LIQUID	LIQ	18310	18311	18312	18313	18314	18315
H S D	HIGH STAGE DISCH.	VAP	18316	18317	18318	18319	18320	18321
H S S	HIGH STAGE SUCTION	VAP	18322	18323	18324	18325	18326	18327
H T R L	HIGH TEMP. RECIRC. LIQ.	LIQ	18328	18329	18330	18331	18332	18333
H T R S	HIGH TEMP. RECIRC. SUCTION	LIQ/VAP	18334	18335	18336	18337	18338	18339
H T S	HIGH TEMP. SUCTION	VAP	18340	18341	18342	18343	18344	18345
L D	LIQUID DRAIN	LIQ	18346	18347	18348	18349	18350	18351
L T	LIQUID TRANSFER	LIQ	18352	18353	18354	18355	18356	18357
L I C	LIQUID INJ. COOL	LIQ	18358	18359	18360	18361	18362	18363
L S S	LOW STAGE SUCTION	VAP	18364	18365	18366	18367	18368	18369
L T R L	LOW TEMP. RECIRC. LIQ.	LIQ	18370	18371	18372	18373	18374	18375
L T R S	LOW TEMP. RECIRC. SUCTION	LIQ/VAP	18376	18377	18378	18379	18380	18381
L T S	LOW TEMP. SUCTION	VAP	18382	18383	18384	18385	18386	18387
M T R L	MED. TEMP. RECIRC. LIQ.	LIQ	18388	18389	18390	18391	18392	18393
M T R S	MED. TEMP. RECIRC. SUCTION	LIQ/VAP	18394	18395	18396	18397	18398	18399
M T S	MED. TEMP. SUCTION	VAP	18400	18401	18402	18403	18404	18405
P O	PUMP OUT	LIQ	18406	18407	18408	18409	18410	18411
P U	PURGE	LIQ	18412	18413	18414	18415	18416	18417
P L	PURGE LINE	VAP	18418	18419	18420	18421	18422	18423
R V	RELIEF VENT	---	18424	18425	18426	18427	18428	18429
R V	RELIEF VENT	VAP	18430	18431	18432	18433	18434	18435
T S R	THERMOSYPHON RETURN	LIQ/VAP	18436	18437	18438	18439	18440	18441
T S S	THERMOSYPHON SUPPLY	LIQ	18442	18443	18444	18445	18446	18447

TUBING/CHEMICAL PIPE MARKERS



DESCRIPTION: Tubing/Chemical Pipe Markers are designed for use on small tubing commonly found in chemical & clean rooms.

USE: To identify Tubing/Chemical Pipe contents in indoor and/or outdoor environments.

COMPLIANCE: Meets ASME (ANSI) A13.1 2007 color guidelines.

Use to identify piping & tubing carrying chemicals, gases and liquids in the production of Semi Conductors and other process chemicals. Chemical and semi conductor tubing markers are designed for small pipe and tubing with an outside diameter of less than 3/4". These pressure sensitive 1/2" x 2 1/4" markers come 28 per card. Bright ASME conforming background colors with appropriate contrasting letter colors. Use 1" Ultra-Durable arrow tape to indicate flow direction.

FEATURES

- Meets ASME(ANSI) A13.1 2007 color guidelines.
- Adhesive backed permanent markers.
- Ultra durable vinyl with polyester overcoat for added abrasion and chemical resistance.
- Markers size 1/2" x 2 1/4", letters to fit.
- 28 markers per card.
- 92 stock legends.
- Custom legends available including subscripts, abbreviations, etc.

TUBING/CHEMICAL PIPE MARKER APPLICATION GUIDE



28 MARKERS PER CARD

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

Chemical/Tubing Stock Pricing		
1-249	250-499	500-999
2.65	2.49	2.39

- SPECIFY STOCK NUMBER
- SPECIFY QUANTITY OF EACH MARKER
- COMBINE ALL STOCK MARKERS FOR BEST PRICE BREAK
- CONTACT FACTORY FOR 1000+ PRICING

Chemical/Tubing Custom Pricing		
10-49	50-99	100-249
3.40	3.06	2.80

- 10 MIN PER LEGEND
- DO NOT COMBINE QTYS FOR PRICE BREAKS
- SPECIFY LEGEND
- SPECIFY LEGEND COLOR
- SPECIFY BKGD COLOR
- SPECIFY QTY PER LEGEND

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LEGEND	COLOR Letter/Bknd	Stock#
ACETONE	B/Y	TM101
ACID	B/Y	TM102
ACID WASTE	B/Y	TM147
AIR	W/BLUE	TM103
AMMONIA	B/Y	TM148
ARGON	B/Y	TM149
ARGON	W/G	TM150
CARBON DIOXIDE	B/Y	TM151
CARBON DIOXIDE	W/G	TM152
CAUSTIC	B/Y	TM127
CHEMICAL FEED	B/Y	TM128
CHILLED WATER	W/G	TM104
CHLORINE	B/Y	TM129
CHLORINE LIQUID	B/Y	TM130
CHLORINE SOLUTION	B/Y	TM131
CITY WATER	W/G	TM153
CLEAN DRY AIR	W/G	TM105
CLEAN DRY AIR	W/G	TM154
COLD WATER	W/G	TM106
COMPRESSED AIR	B/Y	TM107
COOLING WATER	W/G	TM155
D.I. WATER	W/G	TM108
DEIONIZED WATER	W/G	TM156
DEMINERALIZED WATER	W/G	TM132
DOMESTIC COLD WATER	W/G	TM133
DOMESTIC HOT WATER	B/Y	TM134
DOMESTIC WATER	W/G	TM109
DRAIN	W/G	TM110
DRAIN	B/Y	TM157
EVACUATION VACUUM	B/Y	TM135
EXHAUST	B/Y	TM158
GAS	B/Y	TM136
HEATING WATER	B/Y	TM159
HELIUM	B/Y	TM138
HELIUM	W/G	TM139
HOT	B/Y	TM137
HYDRAULIC OIL	B/Y	TM140
HYDROCHLORIC ACID	B/Y	TM160
HYDROCHLORIC ACID	B/Y	TM161
HYDROGEN	B/Y	TM141
HYDROGEN CHLORIDE	B/Y	TM162
INDUSTRIAL WATER	B/Y	TM163
INSTRUMENT AIR	W/BLUE	TM111
LAB AIR	B/Y	TM114
LAB GAS	B/Y	TM115
LAB VACUUM	B/Y	TM116
LUBE OIL	B/Y	TM142
MEDICAL EVAC.	B/Y	TM117
METHYL ALCOHOL	B/Y	TM164
NATURAL GAS	B/Y	TM112
NATURAL GAS	B/Y	TM143
NITROGEN	W/BLUE	TM165
NITROGEN	W/G	TM166
NITROGEN TRIFLUORIDE	B/Y	TM167
NITROUS OXIDE	B/Y	TM168
NON-POTABLE WATER	B/Y	TM169
OXYGEN	B/Y	TM118
PHOSPHINE	B/Y	TM170
PLANT AIR	W/BLUE	TM113
PLANT AIR	B/Y	TM144
POTABLE WATER	W/G	TM171
PROCESS COOLING WATER	W/G	TM172
PROCESS GAS	B/Y	TM173
PROCESS VACUUM	W/G	TM174
RETURN	B/Y	TM119
RETURN	W/G	TM120
SAMPLE	B/Y	TM145
SILANE	B/Y	TM175
SOLVENT	B/Y	TM176
SPARE	W/G	TM177
SUPPLY	B/Y	TM121
SUPPLY	W/G	TM122
TRICHLOROSILANE	B/Y	TM178
VACUUM	W/G	TM123
VACUUM	B/Y	TM146
VENT	B/Y	TM124
VENT	W/G	TM125
WATER	W/G	TM126
ARROW	B/Y	TM179
ARROW	W/G	TM180
ARROW	W/R	TM181
ARROW	W/BLUE	TM182
ARROW	B/ORG	TM183
ARROW	B/W	TM184
BLANK	YELLOW	TM185
BLANK	GREEN	TM186
BLANK	RED	TM187
BLANK	BLUE	TM188
BLANK	ORANGE	TM189
BLANK	WHITE	TM190



FOOD INDUSTRY SELF-STICK PIPE MARKER



DESCRIPTION: Ultra durable polyester construction marker with acrylic adhesive backing.

USE: In food industry and clean-room applications.

COMPLIANCE: Complies with ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems.

Craftmark Food Industry Pipe Markers are excellent for areas that need to be protected from growth of bacteria and/or moisture hiding beneath other types of pipe markers. These ultra-durable markers are made of polyester with an ultra-aggressive adhesive that holds the markers tightly against the pipe. Laminated to resist abrasion, scuffing and wash downs. Available in stock legends and custom.

FEATURES

- Meets ASME (ANSI) A13.1 2007 Standard-100%
- 5 styles to fit piping 3/4" to 10"+
- Stock legend as well as custom available.
- Ultra durable polyester overlam for excellent abrasion resistance.
- Holds up to wash downs.
- Ultra permanent acyclic adhesive holds marker flat on pipe to resist backing mildew.

• FOOD INDUSTRY Application Guide

*For pipes with outside diameters of 3/4" to 1 1/4".
1/2" Characters*

• **Style 1 XSM**

*For pipes with outside diameters of 1 1/2" to 2".
3/4" Characters*

• **Style 1 SM.**

*For pipes with outside diameters of 2 1/4" to 6".
1 1/4" Characters*

• **Style 1**

*For pipes with outside diameters of 6" to 10".
2 1/2" Characters*

• **Style 1 LG**

*For pipes with outside diameters of over 10".
3 1/2" Characters*

• **Style 1 XLG**

• STANDARD COLORS

FLAMMABLE FLUIDS

POTABLE, COOLING, BOILER FEED & OTHER

COMPRESSED AIR

FIRE QUENCHING FLUIDS

TOXIC & CORROSIVE FLUIDS

COMBUSTIBLE FLUIDS

USER DEFINED

USER DEFINED

USER DEFINED

USER DEFINED

Food Industry Stock Legend Price				
STYLE	FITS PIPE OD	1-99	100-249	250+
1XSM	.75"-1.25"	2.00	1.70	1.40
1SM	1.5"-2"	2.00	1.70	1.40
1	2.25"-6"	2.60	2.20	1.90
1LG	6"-10"	4.25	3.95	3.60
1XL	10"+	5.60	5.10	4.60

Food Industry Custom Legend Price				
STYLE	FITS PIPE OD	10-99	100-249	250+
1XSM	.75"-1.25"	2.35	2.00	1.65
1SM	1.5"-2"	2.35	2.00	1.65
1	2.25"-6"	3.05	2.60	2.20
1LG	6"-10"	5.00	4.60	4.20
1XL	10"+	6.60	6.00	5.40

• DO NOT COMBINE LEGENDS/SIZES FOR PRICE BREAKS



For pipes with outside diameters of 3/4" to 1 1/4"
• Style 1XSM
CITY WATER 3/4"
8"

For pipes with outside diameters of 1 1/2" to 2"
• Style 1SM
COMPRESSED AIR 1 1/2"
8"

For pipes with outside diameters of 2 1/4" to 6"
• Style 1
SPRINKLER WATER 2 1/4"
1 1/4"

For pipes with outside diameters of 6" to 10"
• Style 1LG
CORN OIL 2 1/4"
4"

For pipes with outside diameters of over 10"
• Style 1 XLG
GLYCOL RETURN 3 1/2"
4"

LEGEND		COLOR Letter/Bknd	Style 1 XSM	Style 1 SM	Style 1	Style 1 LG	Style 1 XLG
BOILER FEED WATER	B/Y		18001	18002	18003	18004	18005
BOILER FEED WATER*	W/G		18006	18007	18008	18009	18010
CARBON DIOXIDE	B/Y		18011	18012	18013	18014	18015
CARBON DIOXIDE*	W/GREY		18016	18017	18018	18019	18020
CHLORINE WATER	B/Y		18021	18022	18023	18024	18025
CITY WATER	W/G		18026	18027	18028	18029	18030
COLD POTABLE WATER	W/G		18031	18032	18033	18034	18035
COMPRESSED AIR	W/BLU		18036	18037	18038	18039	18040
CONDENSATE DRAIN	W/G		18041	18042	18043	18044	18045
CONDENSATE RETURN*	W/G		18046	18047	18048	18049	18050
CONDENSATE RETURN*	B/Y		18051	18052	18053	18054	18055
CONDENSER WATER RETURN	W/G		18056	18057	18058	18059	18060
CONDENSER WATER SUPPLY	W/G		18061	18062	18063	18064	18065
COOKING OIL	W/G		18066	18067	18068	18069	18070
COOLING WATER RETURN	W/G		18071	18072	18073	18074	18075
CORN OIL	W/G		18076	18077	18078	18079	18080
DC LIQ AMMONIA HIGH	B/Y	CM3		CM23	CM43	CM63	CM83
DOMESTIC COLD WATER	W/G		18081	18082	18083	18084	18085
DOMESTIC HOT WATER	W/G		18086	18087	18088	18089	18090
DRAIN	W/G		18091	18092	18093	18094	18095
FRYING OIL DRAIN	W/G		18096	18097	18098	18099	18100
FRYING OIL RETURN	W/G		18101	18102	18103	18104	18105
FRYING OIL SUPPLY	W/G		18106	18107	18108	18109	18110
GLYCOL	B/Y		18111	18112	18113	18114	18115
GLYCOL RETURN	B/Y		18116	18117	18118	18119	18120
GLYCOL RETURN*	B/O		18121	18122	18123	18124	18125
GLYCOL SUPPLY	B/Y		18126	18127	18128	18129	18130
GLYCOL SUPPLY*	B/O		18131	18132	18133	18134	18135
GLYCOL*	B/O		18136	18137	18138	18139	18140
HGD LIQ AMMONIA HIGH	B/Y	CM6		CM26	CM47	CM66	CM86
HIGH PRESSURE STEAM	B/Y		18141	18142	18143	18144	18145
HIGH PRESSURE STEAM*	W/G		18146	18147	18148	18149	18150
HI-PRESSURE WATER	W/G		18151	18152	18153	18154	18155
HOT POTABLE WATER	W/G		18156	18157	18158	18159	18160
HOT WATER RETURN	B/Y		18161	18162	18163	18164	18165
HOT WATER RETURN*	W/G		18166	18167	18168	18169	18170
HOT WATER SUPPLY	B/Y		18171	18172	18173	18174	18175
HOT WATER SUPPLY*	W/G		18176	18177	18178	18179	18180
HTRS LIQ VAP AMMONIA LOW	B/Y	CM11		CM31	CM52	CM71	CM91
HTRL LIQ AMMONIA LOW	B/Y	CM10		CM30	CM51	CM70	CM90
LSS VAP AMMONIA LOW	B/Y	CM14		CM34	CM55	CM74	CM94
LTRL LIQ AMMONIA LOW	B/Y	CM15		CM35	CM56	CM75	CM95
LTRS LIQ VAP AMMONIA LOW	B/Y	CM16		CM36	CM57	CM76	CM96
NATURAL GAS	B/Y	18181		18182	18183	18184	18185
NON-POTABLE WATER	W/G	18186		18187	18188	18189	18190
NON-POTABLE WATER RETURN	W/G	18191		18192	18193	18194	18195
NON-POTABLE WATER SUPPLY	W/G	18196		18197	18198	18199	18200
OLIVE OIL	W/G	18201		18202	18203	18204	18205
PACKING WATER	W/G	18206		18207	18208	18209	18210
PACKING WATER RETURN	W/G	18211		18212	18213	18214	18215
PACKING WATER SUPPLY	W/G	18216		18217	18218	18219	18220
POTABLE WATER	W/G	18221		18222	18223	18224	18225
POTABLE WATER RETURN	W/G	18226		18227	18228	18229	18230
POTABLE WATER SUPPLY	W/G	18231		18232	18233	18234	18235
SALAD OIL	W/G	18236		18237	18238	18239	18240
SPRINKLER WATER	W/R	18241		18242	18243	18244	18245
VACUUM	W/BLU	18246		18247	18248	18249	18250
VACUUM	W/B	18251		18252	18253	18254	18255
VIRGIN OIL	W/G	18256		18257	18258	18259	18260

MARINE ISO 14726 SPECMARK HT™ PIPE MARKER



DESCRIPTION: Marine ISO Specmark Pipe Markers are vinyl, snap-on type markers which follow the ISO 14726 Standard.

USE: For use on Marine, Ship & Offshore pipe marking projects that must follow the ISO 14726 Standard.

COMPLIANCE: ISO 14726 1&2 Standard for Marine and Offshore Pipe Marking.

Marking pipes on ships and offshore sites is of the utmost importance to insure safety at all times. Accidents, injuries and machine and/or facility damage can be the result of employees not being made aware of the substances that flow through pipe systems. The ISO 14726 Standards define the principle colors for identifying pipes. Each of the specified colors indicate a certain group of substances. All text is in English. Craftmark's Specmark HT™ Ultra Durable, harsh environment marker system offers a durable marker made of polyester which will hold up great to wash downs, salt water and typical offshore environment.

• MARINE ISO 14726 COLOR STANDARDS

GROUP COLOR	CONTENT	GROUP COLOR	CONTENT
BLACK	Waste Media	ORANGE	Oils other than fuel
BLUE	Fresh Water	SILVER	Steam
BROWN	Fuel	RED	Fire Fighting
GREEN	Sea Water	VIOLET	Acids, Alkalis
GREY	Non-flammable gases	WHITE	Air in ventilation systems
COPPER	Masses (dry and wet)	YELLOW	Flammable Gases



SIZE	FITS PIPE OD
MAA	.375" - .675"
MA	.75" - 1.25"
MB	1.375" - 2.50"
MC	2.625" - 6"
MD	6.125" - 8"
ME	8.125" - 10"

Outer bands measure 38mm and specify the "Family" - example Red is Fire Fighting. The center area is 224mm and Denotes specific content/services within the group family. Sizes MD & ME are Wrap-around type markers.

MARINE PIPE MARKER STOCK PRICING				
SIZE	FITS PIPE OD	1-9	10-49	50-99
MAA	.375" - .675"	7.80	7.06	6.50
MA	.75" - 1.25"	8.88	8.82	8.28
MB	1.375" - 2.50"	10.56	10.16	9.48
MC	2.625" - 6"	12.60	11.46	11.10
MD	6.125" - 8"	17.55	15.28	15.10
ME	8.125" - 10"	22.88	22.49	22.03

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MARINE ISO STOCK LIST



AIR IN VENT SYSTEMS	COLOR BAND	LEGEND BAND	COLOR BAND	
ATMOSPHERIC AIR	WHITE	GREEN	WHITE	
CONDITIONED SUPPLY AIR	WHITE	VIOLET	WHITE	
DECONT. SUPPLY AIR	WHITE	MAROON	WHITE	
DISCHARGE AIR	WHITE	BLACK	WHITE	
MECH. RECIRCULATED AIR	WHITE	ORANGE	WHITE	
MECH. EXHAUST AIR	WHITE	GRAY	WHITE	
MECH. SUPPLY AIR-COLD	WHITE	BLUE	WHITE	
MECH. SUPPLY AIR-WARM	WHITE	SILVER	WHITE	
NATURAL EXHAUST AIR	WHITE	BROWN	WHITE	
NATURAL SUPPLY AIR	WHITE	YELLOW	WHITE	
SMOKE CLEARANCE	WHITE	RED	WHITE	
FIRE FIGHTING	COLOR BAND	LEGEND BAND	COLOR BAND	
FIRE FIGHTING FOAM	RED	YELLOW	RED	
FIRE FIGHTING GAS	RED	GRAY	RED	
FIRE FIGHTING POWDER	RED	WHITE	RED	
FIRE FIGHTING WATER	RED	GREEN	RED	
SPRAY WATER	RED	VIOLET	RED	
SPRINKLER WATER	RED	ORANGE	RED	
FLAMMABLE GAS	COLOR BAND	LEGEND BAND	COLOR BAND	
ACETYLENE	YELLOW	GRAY	YELLOW	
HYDROGEN	YELLOW	BLUE	YELLOW	
LIQUID GAS	YELLOW	VIOLET	YELLOW	
FRESH WATER	COLOR BAND	LEGEND BAND	COLOR BAND	
CHILLED WATER	BLUE	WHITE	BLUE	
CONDENSATE	BLUE	YELLOW	BLUE	
COOLING FRESH WATER	BLUE	VIOLET	BLUE	
DISTILLATE	BLUE	GRAY	BLUE	
FEED WATER	BLUE	SILVER	BLUE	
FRESH WATER SANITARY	BLUE	BROWN	BLUE	
GAS TURBINE WASH WATER	BLUE	ORANGE	BLUE	
POTABLE WATER	BLUE	GREEN	BLUE	
FUEL	COLOR BAND	LEGEND BAND	COLOR BAND	
AVIATION FUEL	BROWN	BLUE	BROWN	
BIOLOGICAL FUEL	BROWN	VIOLET	BROWN	
GAS TURBINE FUEL	BROWN	WHITE	BROWN	
HFO (HEAVY FUEL OIL)	BROWN	BLACK	BROWN	
MDO (MARINE DIESEL FUEL)	BROWN	YELLOW	BROWN	

STYLE MAA FITS PIPE .375" - .625"	STYLE MA FITS PIPE .75" - 1.25"	STYLE MB FITS PIPE 1.375" - 2.50"	STYLE MC FITS PIPE 2.625" - 6"	STYLE MD FITS PIPE 6.125" - 8"	STYLE ME FITS PIPE 8.125" - 10"
M001	M062	M123	M184	M245	M306
M002	M063	M124	M185	M246	M307
M003	M064	M125	M186	M247	M308
M004	M065	M126	M187	M248	M309
M005	M066	M127	M188	M249	M310
M006	M067	M128	M189	M250	M311
M007	M068	M129	M190	M251	M312
M008	M069	M130	M191	M252	M313
M009	M070	M131	M192	M253	M314
M010	M071	M132	M193	M254	M315
M011	M072	M133	M194	M255	M316
M012	M073	M134	M195	M256	M317
M013	M074	M135	M196	M257	M318
M014	M075	M136	M197	M258	M319
M015	M076	M137	M198	M259	M320
M016	M077	M138	M199	M260	M321
M017	M078	M139	M200	M261	M322
M018	M079	M140	M201	M262	M323
M019	M080	M141	M202	M263	M324
M020	M081	M142	M203	M264	M325
M021	M082	M143	M204	M265	M326
M022	M083	M144	M205	M266	M327
M023	M084	M145	M206	M267	M328
M024	M085	M146	M207	M268	M329
M025	M086	M147	M208	M269	M330
M026	M087	M148	M209	M270	M331
M027	M088	M149	M210	M271	M332
M028	M089	M150	M211	M272	M333
M029	M090	M151	M212	M273	M334
M030	M091	M152	M213	M274	M335
M031	M092	M153	M214	M275	M336
M032	M093	M154	M215	M276	M337
M033	M094	M155	M216	M277	M338

MARINE ISO 14726 SPECMARK HT™ PIPE MARKER

MARINE ISO STOCK LIST



SEA WATER	COLOR BAND	LEGEND BAND	COLOR BAND	
BALLAST WATER	GREEN	VIOLET	GREEN	
COOLING SEA WATER	GREEN	YELLOW	GREEN	
DECONTAMINATION WATER	GREEN	BLUE	GREEN	
SEA WATER-SANITARY	GREEN	BROWN	GREEN	
NON-FLAMMABLE GAS	COLOR BAND	LEGEND BAND	COLOR BAND	
BREATHING AIR	GRAY	WHITE	GRAY	
BREATHING GAS	GRAY	YELLOW	GRAY	
COMPRESSED AIR(HI-PRESS)	GRAY	RED	GRAY	
COMPRESSED AIR(LO-PRESS)	GRAY	ORANGE	GRAY	
INERT GAS	GRAY	BROWN	GRAY	
NITROGEN	GRAY	GREEN	GRAY	
OXYGEN	GRAY	BLUE	GRAY	
REFRIGERANT	GRAY	MAROON	GRAY	
CONTROL AIR/REGULATORY AIR	GRAY	VIOLET	GRAY	
OIL OTHER THAN FUEL	COLOR BAND	LEGEND BAND	COLOR BAND	
HYDRAULIC FLUID	ORANGE	GRAY	ORANGE	
LUBRICATION OIL-ENGINES	ORANGE	YELLOW	ORANGE	
LUB. OIL-GAS TURBINES	ORANGE	GREEN	ORANGE	
LUBRICATION OIL-GEARS	ORANGE	VIOLET	ORANGE	
LUB. OIL-STEAM TURBINES	ORANGE	SILVER	ORANGE	
THERMAL FLUID	ORANGE	BLUE	ORANGE	
STEAM	COLOR BAND	LEGEND BAND	COLOR BAND	
EXHAUST STEAM	SILVER	WHITE	SILVER	
STEAM FOR HEATING	SILVER	BLACK	SILVER	
SUPPLY STEAM	SILVER	YELLOW	SILVER	
WASTE MEDIA	COLOR BAND	LEGEND BAND	COLOR BAND	
BILGE WATER	BLACK	GREEN	BLACK	
BLACK WATER	BLACK	BLUE	BLACK	
EXHAUST GAS	BLACK	GRAY	BLACK	
SEWAGE CONTAMINATED	BLACK	YELLOW	BLACK	
WASTE OIL / USED OIL	BLACK	BROWN	BLACK	
GRAY WATER	BLACK	WHITE	BLACK	

STYLE MAA FITS PIPE .375" - .625"	STYLE MA FITS PIPE .75" - 1.25"	STYLE MB FITS PIPE 1.375" - 2.50"	STYLE MC FITS PIPE 2.625" - 6"	STYLE MD FITS PIPE 6.125" - 8"	STYLE ME FITS PIPE 8.125" - 10"
M034	M095	M156	M217	M278	M339
M035	M096	M157	M218	M279	M340
M036	M097	M158	M219	M280	M341
M037	M098	M159	M220	M281	M342
M038	M099	M160	M221	M282	M343
M039	M100	M161	M222	M283	M344
M040	M101	M162	M223	M284	M345
M041	M102	M163	M224	M285	M346
M042	M103	M164	M225	M286	M347
M043	M104	M165	M226	M287	M348
M044	M105	M166	M227	M288	M349
M045	M106	M167	M228	M289	M350
M046	M107	M168	M229	M290	M351
M047	M108	M169	M230	M291	M352
M048	M109	M170	M231	M292	M353
M049	M110	M171	M232	M293	M354
M050	M111	M172	M233	M294	M355
M051	M112	M173	M234	M295	M356
M052	M113	M174	M235	M296	M357
M053	M114	M175	M236	M297	M358
M054	M115	M176	M237	M298	M359
M055	M116	M177	M238	M299	M360
M056	M117	M178	M239	M300	M361
M057	M118	M179	M240	M301	M362
M058	M119	M180	M241	M302	M363
M059	M120	M181	M242	M303	M364
M060	M121	M182	M243	M304	M365
M061	M122	M183	M244	M305	M366



DESCRIPTION: Versatile self-stick wrap-around pipe marker system. Marker has full adhesive backing and wrap completely around the pipe and overlays itself.

USE: To identify custom pipe marking projects both indoor and outdoor - especially when multi-color markers are specified.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 scheme for the Identification of Piping Systems for color, color field width & letter size. Complies with ANSI Z535.1 Safety Color Code

Wrap-Mark is versatile pipe marking system. This marker can be used indoor and outdoors.

- Meets ASME (ANSI) A13.1 2007 100%
- 360° Visibility
- Wraps completely around pipe-self-stick backing.
- Installs quickly in new and existing facilities.
- Markers are custom printed to legends, arrow, color schemes can all be 100% to your specifications.
- Available is sizes to fit most all size piping. (custom sizes available as needed)
- Durable self-stick vinyl with polyester protective lamination.

• WRAPMARK APPLICATION GUIDE

SIZE	FITS OD OF PIPE	COLOR FIELD WIDTH	CHARACTER SIZE
A	.75" - 2.375"	8"	.75"
B	2.5" - 4.5"	12"	1.25"
C	4.675" - 5.875"	12"	1.25"
D	6" - 8"	24"	2.5"
E	8" - 10"	32"	3.5"

• STANDARD COLORS

- FLAMMABLE FLUIDS**
- POTABLE, COOLING, BOILER FEED & OTHER**
- COMPRESSED AIR**
- FIRE QUENCHING FLUIDS**
- TOXIC & CORROSIVE FLUIDS**
- COMBUSTIBLE FLUIDS**
- USER DEFINED**
- USER DEFINED**
- USER DEFINED**
- USER DEFINED**

WRAP-MARK CUSTOM PRICING					
SIZE	1-9	10-24	25-49	50-99	100-249
A	3.30	2.97	2.67	2.40	2.17
B	4.80	4.30	3.90	3.50	3.15
C	7.20	6.50	5.80	5.25	4.75
D	9.15	8.25	7.40	6.70	6.00
E	12.60	11.35	10.20	9.20	8.25

- *Specify colors (up to 4 including text color)*
- *Specify Legend.*
- *Specify quantity per legend.*
- *Quantities do not combine for pricing.*

OVERSIZE MARKER

Craftmark manufactures oversize markers for specialty applications. Marker can be as wide as 48" and as long as you need them. Printed on sturdy vinyl with polyester over lamination to increase the markers durability and life. Contact Craftmark with your specific requirements.



DUCT MARKERS



DESCRIPTION: Sturdy 4 mil vinyl with permanent acrylic adhesive backing. Clearly identifies duct work for easy tracking and maintenance.

USE: To identify duct systems.

STOCK LEGEND LIST			
LEGEND	Black on Yellow	White on Green	White on Blue
EXHAUST	10774-DM	10775-DM	10766-DM
EXHAUST AIR	10776-DM	10777-DM	10767-DM
INTAKE	10778-DM	10779-DM	10768-DM
OUTSIDE AIR	10780-DM	10769-DM	10769A-DM
RELIEF	10781-DM	10782-DM	10770-DM
RELIEF AIR	10783-DM	10784-DM	10771-DM
RETURN AIR	10785-DM	10772-DM	10786-DM
SUPPLY AIR	10773-DM	10787-DM	10788-DM
ARROW	10795-DM	10796-DM	10797-DM

• STANDARD COLORS

YELLOW/BLACK

GREEN/WHITE

BLUE/WHITE

Craftmark's Duct Markers will make HVAC maintenance easy by clearly identifying duct work. Available in stock and custom legends. Markers are 4" x24" with big, bold 2.25" letters for easy visibility!

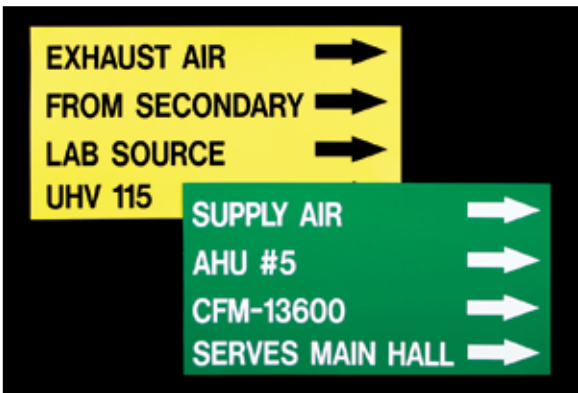
FEATURES

- Durable self stick vinyl.
- Peel off liner for easy application.
- 4"x24" size with bold 2 1/4" letters.
- Custom legends available.
- Stock legends ship immediately.

PRICE PER MARKER

1-99	100-249	250-499
3.00	2.80	2.45

PREMIUM DUCT MARKERS



DESCRIPTION: Sturdy 4 mil rugged vinyl adheres strongly to duct work. Provides specific HVAC duct work information as specified by customer.

USE: To identify HVAC ductwork and provide specific information regarding duct system.

• STANDARD COLORS

YELLOW/BLACK

GREEN/WHITE

BLUE/WHITE

RED/WHITE

ORANGE/BLACK

BROWN/WHITE

Craftmark's Premium duct markers will provide specific details on HVAC duct systems. You provide information as needed.

FEATURES

- Sturdy 4 mil rugged vinyl with permanent acrylic adhesive backing.
- Custom legends per your specification.
- 6"x9" marker size.
- Premium duct markers are designed to professional identify all duct work.

6" x 9" marker size

PRICE PER MARKER

1-99	100-249	250-499
3.90	3.60	3.20



DESCRIPTION: SPECMARK™ (sizes AA-E) are coiled printed sheet that are designed to “Snap-Around” the pipe and stay there without need for adhesive. Sizes F-H are supplied flat and are installed with factory supplied UV stable black nylon ties.

USE: For marking all varieties of pipe-especially rusty, wet, damp, oily or especially dirty pipe. Also used as a labor saver on installations. Use indoor or outdoor.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size. Complies with ANSI Z535.1 Safety Color Code

Specmark™ Precoiled Plastic Markers save installation time and labor costs!

Craftmark’s Specmark™ conform 100% to ASME (ANSI) 2007 Standard “Scheme for the Identification of Piping Systems”. We use only the most durable materials and UV screen inks. These durable markers are used on wet, oily, cold, dirty, or rusty pipes, where pressure sensitives won’t stick! No preparation of the pipe surface is required before application so valuable labor time is saved!

FEATURES

- Meets ASME (ANSI) 2007 Standard - 100%
- No pipe preparation necessary.
- 360° visibility.
- Installs quickly in new and existing facilities.
- Can be removed and re-used.
- Markers come with preprinted arrows.
- Available in six standard coiled sizes.
- Sizes F-H supplied with Black Nylon, UV stabilized ties.
- Sizes to fit 3/8” thru 40”
- Coiled plastic is lightweight yet durable.
- Coiled marker snaps around pipe with ease.
- Heavy 20 mil vinyl on sizes A, B, F, G, H.
- Super Heavy-duty 30mil vinyl on sizes C, D, E.
- Custom available with no set-up charges or hidden minimum orders. Order 1 with no set-up charge!

• STANDARD COLORS

FIRE QUENCHING FLUIDS

• SPECMARK FIRE PROTECTION Snap-On Application Guide

- STYLE A**
• For pipe diameters 3/4" - 1"
8" marker width, 1/2" letters 
- STYLE B**
• For pipe diameters 1 1/8" - 2 3/8"
8" marker width, 3/4" letters 
- STYLE C**
• For pipe diameters 2 1/2" - 3 1/4"
12" marker width, 1 1/4" letters 
- STYLE D**
• For pipe diameters 3 3/8" - 4 1/2"
12" marker width, 1 1/4" letters 
- STYLE E**
• For pipe diameters 4 5/8" - 5 7/8"
12" marker width, 1 1/4" letters 
- STYLE F**
• For pipe diameters 6" - 8"
12" marker width, 1 1/4" letters 
- STYLE G**
• For pipe diameters 8" - 10"
24" marker width, 2 1/2" letters 
- STYLE H**
• For pipe diameters over 10"
32" marker width, 3 1/2" letters 

LEGEND	LTR/BKGD COLOR	A	B	C	D	E	F	G	H
HALON	W/R	4626	4627	4628	4629	4630	4631	4632	4633
FIRE PROTECTION WATER	B/Y	3844	2117	2215	2318	2411	2502	2601	2700
SPRINKLER FIRE	W/R	6782	6783	6784	6785	6786	6787	6788	6789
SPRINKLER WATER	W/R	6797	2118	2216	2319	6802	6803	6804	6805

Specmark Stock Pricing				
STYLE	FITS PIPE OD	1-99	100-249	250-499
A	.75"-1.125"	2.15	2.05	1.75
B	1.125"-2.375"	2.80	2.65	2.30
C	2.5"-3.25"	5.45	5.30	4.15
D	3.375"-4.5"	5.70	5.55	4.55
E	5.625"-5.875"	6.05	5.85	4.85
F	6"-8"	6.05	5.85	4.85
G	8"-10"	8.65	8.30	7.05
H	10"-40"	11.86	11.60	9.60

DURAMARK™ FIRE PROTECTION SELF-STICK PIPE MARKER



DESCRIPTION: DURAMARK™ is a durable indoor/outdoor pipe marker system. Sturdy .004" vinyl printed using UV screen inks which hold up to sun & weather.

USE: Use to identify piping systems per ASME (ANSI) A13.1 2007 when used with either pipe banding tape or direction flow arrow tape. Can be used indoor or outdoor.

COMPLIANCE: Complies 100% to ASME (ANSI) A13.1 2007 Scheme for the Identification of Piping Systems for color, color field width & letter size.

Complies with ANSI Z535.1 Safety Color Code

• STANDARD COLORS

FIRE QUENCHING FLUIDS

• DURAMARK FIRE PROTECTION Self-Stick Pipe Markers

• Style 1 SM

For pipes with O.D. of 1" to 2 1/2".



• Style 1

For pipes with O.D. of 2 1/2" to 6".



• Style 1 LG

For pipes with O.D. of 6" to 10".



• Style 1 XLG

For pipes with O.D. of over 10".



Craftmark's Duramark™ Pipe Marker is a practical, economical marking system featuring bold gothic characters printed on bright ASME conforming colors to provide unmistakable identification of pipe contents. Duramark™ Pipe Markers are manufactured with the industries most durable, long lasting vinyl with an aggressive acrylic adhesive. Now available in 4 stock sizes to mark pipes with outside diameter of 3/4" to over 10". Craftmark sizes, color schemes and letter height all meet ASME (ANSI) A13.1 -Scheme for the Identification of Piping Systems.

FEATURES

- Indoor / Outdoor Use
- Meets ASME (ANSI) A13.1 100%
- Bright ASME conforming background colors!
- In-Stock legends for immediate shipment.
- Letter height meets ASME specifications.
- Color field width meets ASME specifications
- Matching arrow tape available.
- Durable, premium grade, indoor/outdoor vinyl
- Rugged UV screens inks
- Excellent adhesion to piping and insulation.
- Use with arrow tape or individual arrows to indicate flow direction.
- Custom markers available with no minimums!

LEGEND	COLOR LTR/BKGD	1 SM	1	1 LG	1 XLG
HALON	W/R	1100	1099	4625	864
FIRE PROTECTION WATER	W/R	1098	1097	1343	1822
SPRINKLER FIRE	W/R	1105	1104	6781	7214
SPRINKLER WATER	W/R	1107	1106	6796	7215

Duramark Stock Pricing

STYLE	FITS PIPE OD	1-99	100-249	250-499
1SM	1.5"-2"	.50	.40	.38
1	2.25"-6"	1.25	1.15	1.00
1LG	6"-10"	2.65	2.40	2.10
1XL	10"+	3.80	3.70	3.35



DESCRIPTION: Tough plastic reusable stencils are the answer for quick - on the spot marking requirements.

USE: To identify most common pipe & Pipe contents.

COMPLIANCE: N/A

• **Plastic Engraved Stencils**

Tough plastic and reusable stencils are the answer for quick, on the spot marking requirements. Custom made with your choice of up to 16 characters per stencil. There is a small charge for each additional character over 16.

Character Size	1-24	Each Add'l Character
1/2"	8.45	.50
3/4"	9.29	.70
1"	9.80	.80
1 1/2"	10.37	.80
2"	11.60	.80
2 1/2"	13.30	.80
3"	15.25	.80
3 1/2"	16.25	.80
4"	17.75	.80

• **Stencil Paint**

Rust inhibiting stencil spray paints, available in 16oz. aerosol cans, are ideal for use with CRAFTMARK'S stencils or for color coding pipes. It is suggested to use Gray Primer first when painting on bare metal or rusty surfaces.

STENCIL PAINT



Price Per Can Only \$12.00

Color	Stock Number
Primer	12560
Black	12561
Red	12562
Blue	12563
Green	12564
Yellow	12565
White	12566
Orange	12567

COLORS AVAILABLE

PRIMER	BLUE
BLACK	GREEN
RED	YELLOW
WHITE	ORANGE

DURAMARK R- REFLECTIVE SELF-STICK PIPE MARKER

Craftmark's Duramark-R is pipe marker system that's the ultimate in safety. Meets ASME(ANSI) specifications 100%. Manufactured using durable indoor/outdoor engineer grade reflective vinyls with durable UV screen inks. Now available in 5 stock sizes to mark pipes with outside diameter of 3/4" to over 10". Craftmark sizes, color schemes and letter height all meet ASME (ANSI) A13.1 -Scheme for the Identification of Piping Systems.



FEATURES

- Indoor / Outdoor Use
- **Meets ASME (ANSI) A13.1 100%**
- Bright ASME conforming background colors!
- Letter height meets ASME specifications.
- Color field width meets ASME specifications
- Matching arrow tape available.
- Durable, premium grade, indoor/outdoor reflective vinyl
- Rugged UV screens inks
- Excellent adhesion to piping and insulation.
- Custom Only

● DURAMARK-R Application Guide

For pipes with outside diameters of 3/4" to 1 1/4".
1/2" Characters

• Style 1 XSM



For pipes with outside diameters of 1 1/2" to 2".
3/4" Characters

• Style 1 SM.



For pipes with outside diameters of 2 1/4" to 6".
1 1/4" Characters

• Style 1



For pipes with outside diameters of 6" to 10".
2 1/2" Characters

• Style 1 LG



For pipes with outside diameters of over 10".
3 1/2" Characters

• Style 1 XLG



Duramark-R Custom Pricing				
STYLE	FITS PIPE OD	10-99	100-249	250+
1XSM	.75"-1.25"	2.35	2.00	1.65
1SM	1.5"-2"	2.35	2.00	1.65
1	2.25"-6"	3.05	2.60	2.20
1LG	6"-10"	5.00	4.60	4.20
1XL	10"+	6.60	6.00	5.40



**REFLECTIVE BANDING
TAPE AVAILABLE ON
PAGE 55 !!!**

Craftmark's Duramark-G is an innovative safety solution for marking piping in areas that may be prone to loss of power. These markers meet ASME specifications for letter height but are available only in the light green-glow in the dark background with contrasting black letters.

FEATURES

- Indoor / Outdoor Use
- Letter height meets ASME specifications.
- Matching pipe tape available.
- Durable, premium grade, indoor/outdoor vinyl.
- Rugged UV screens inks.
- Excellent adhesion to piping and insulation.
- Custom legends available.



● DURAMARK-G Application Guide

*For pipes with outside diameters of 3/4" to 1 1/4".
1/2" Characters*

• Style 1 XSM

1/2" **DEIONIZED WATER** 3/4"
8"

*For pipes with outside diameters of 1 1/2" to 2".
3/4" Characters*

• Style 1 SM.

3/4" **COMPRESSED AIR** 1 1/2"
8"

*For pipes with outside diameters of 2 1/4" to 6".
1 1/4" Characters*

• Style 1

1 1/4" **FIRE PROTECTION WATER** 2 1/4"
14"

*For pipes with outside diameters of 6" to 10".
2 1/2" Characters*

• Style 1 LG

2 1/2" **COLD WATER** 4"
24"

*For pipes with outside diameters of over 10".
3 1/2" Characters*

• Style 1 XLG

3 1/2" **NATURAL GAS** 4"
32"

Duramark-G Custom Pricing				
STYLE	FITS PIPE OD	10-99	100-249	250+
1XSM	.75"-1.25"	2.80	2.40	2.00
1SM	1.5"-2"	2.80	2.40	2.00
1	2.25"-6"	3.70	3.15	2.65
1LG	6"-10"	6.50	6.00	5.50
1XL	10"+	8.60	7.80	7.02



**GLOW IN THE DARK PIPE TAPE
AVAILABLE ON PAGE 55 !!!**

BILINGUAL PIPE MARKERS

Craftmark offers most of their pipe & valve marking products in Bilingual format. If your project calls out bilingual legends and text contact Craftmark for full details! We make pipe marking simple!



Specmark™ & Specmark HT™



Valve Tags



Wrapmark



Rollmark IV



SPECMARK SNAP-ON

Precoiled Plastic Cable Markers.

Custom printed per your specifications!

- Brilliant UV stable colors & material for easy aerial identification & years of fade free outdoor performance.
- 360° visibility
- Installation is user friendly because they require:
 - Seconds to Install
 - No Cable Ties
 - No Adhesive
 - No Assembly
- 5-7 year outdoor life, for longer lifespan, call for customized marker.
- Sizes to fit: 1/4" - 4" cables, duct or tubing.
- Markers can be written on with permanent marker pens for customized coding.
- Stock legends on shelf for immediate shipment.
- Custom legends, logos & phone numbers available upon request.
- NO ART/SETUP FEES
- Colors available: Orange, Red, Yellow, Green, Blue, White & Black.

- **FOCM-32** .010" vinyl
For Cable diameters 1/4" - 1/2"
4" marker width, 1/4" letters



- **FOCM-33** .015" vinyl
For Cable diameters 1/2" - 1"
4" marker width, 1/4" letters



- **FOCM-34** .015" vinyl
For Cable diameters 1" - 2"
7" marker width, 1/2" letters



- **FOCM-35** .020" vinyl
For Cable diameters 2" - 3"
8" marker width, 3/4" letters



- **FOCM-36** .020" vinyl
For Cable diameters 3" - 4"
10" marker width, 1" letters



CONTACT FACTORY FOR PRICING!

DIRECTION FLOW - ARROW TAPE



DESCRIPTION: Indoor/Outdoor grade 4 mil vinyl is excellent for indicating flow direction along with Craftmark Pipe Markers.

USE: Direction Flow Arrow Tape can be used by itself to indicate flow direction as well as with Duramark Pipe Markers to comply 100% to ASME (ANSI) A13.1-2007.

COMPLIANCE: ASME (ANSI A13.1-2007 Scheme for the Identification of Piping Systems.

Ansi Z535.1 Safety Color Codes.

Widths Available: 1/2", 1", 2", 4", 6"
Custom Colors Available!

CRAFTMARK'S ARROW TAPE is the finishing touch for our Duramark pipe marker system. Combines color coding with arrows for cost & labor savings!

- Ultra-Durable self stick vinyl
- Matching color combinations meet ASME(ANSI) A13.1 standards
- Serves to secure markers to pipe as well as indicate flow direction
- Provides 360° visibility of flow direction
- 30 yard rolls
- Available in 5 stock widths!
- Available in custom color combinations

COLOR BKND / ARROW	FOR USE WITH DURAMARK STYLE				
	1XSM	1SM	1	1LG	1XLG
SIZE	1/2"	1"	2"	4"	6"
Yellow / Black	110001	12510	4416	12524	92533
Red / White	110002	12511	4417	12525	92534
Green / White	110003	12512	4418	12526	92535
Blue / White	110004	12513	4419	12527	92536
Green / Black	110005	12514	12519	12528	92537
White / Black	110006	12515	12520	12529	92538
Brown / White	110007	12516	12521	12530	92539
Gray / White	110008	12517	12522	12531	92540
Orange / Black	110009	12518	12523	12532	92541

Pipe Diameter	Number of Bands Per Roll	Pipe Diameter	Number of Bands Per Roll
1"	344	6"	57
2"	172	7"	49
3"	115	8"	43
4"	86	9"	38
5"	68	10"	34

ARROW TAPE	STOCK	PRICING	
SIZE	1-24	25-49	50-99
1/2"	13.80	12.40	11.19
1"	15.35	13.75	12.25
2"	29.95	27.50	23.00
4"	55.00	51.50	46.00
6"	79.00	74.45	67.50

- SPECIFY STOCK NUMBER
- SPECIFY QUANTITY
- COMBINE ALL STOCK ROLLS FOR BEST PRICE BREAK

TAPE SIZE	USE WITH MARKER SIZE
1/2" x 30 yds	1 XSM
1" x 30 yds	1 SM
2" x 30 yds	1
4" x 30 yds	1LG
6" x 30 yds	1 XLG

ARROW TAPE	CUSTOM	PRICING		
SIZE	1-9	10-24	25-49	50-99
1/2"	16.50	15.25	14.80	13.45
1"	18.42	17.50	16.50	14.70
2"	35.94	34.95	33.00	27.60
4"	66.00	62.80	61.80	55.20
6"	94.80	92.00	89.00	80.00

- SPECIFY BACKGROUND COLOR
- SPECIFY ARROW COLOR
- SPECIFY QUANTITY PER COLOR COMBINATION AND SIZE
- SIZES **DO NOT** COMBINE FOR PRICE BREAKS



DESCRIPTION: Premium Grade Food Industry Arrow Tape is designed for use in both food and clean room applications where excellent adhesion and durability are essential. Thick 6 mil material.

USE: To mark the direction flow in Pipe Systems especially those in food, pharmaceutical & clean room environments.

COMPLIANCE: ASME (ANSI) A13.1-2007 Scheme for the Identification of Pipe Systems.
ANSI Z535.1 Safety Color Codes.

Food Industry Arrow Tape is Craftmark's Premium Line of direction flow tape. These tapes are designed to be used with Craftmark's "Food Industry", Ultra-Durable, self-stick pipe marker system. This arrow tape is excellent for both food and clean room applications where a strong permanent adhesive is desired. No room for bacteria causing agents to linger behind as you would get with a snap-on or strap-on product. Arrow tape comes liner mounted (remove prior to entering clean room).

Available in 4 stock widths! Full 30 foot rolls.

FEATURES

- Ultra durable self-stick vinyl
- Tough polyester lamination for chemical & abrasion resistance.
- Matching color combinations meet ASME (ANSI) A13.1-Standards
- Secures marker to pipe
- Provides 360° visibility of flow direction.
- 30 Foot rolls.
- Custom colors available.

Pipe Diameter	Number of Bands Per Roll	Pipe Diameter	Number of Bands Per Roll
1"	114	6"	19
2"	57	7"	16
3"	38	8"	14
4"	28	9"	12
5"	23	10"	11

•Tape Width Guideline

TAPE SIZE	USE WITH MARKER SIZE
1" x 30 feet	1 SM
2" x 30 feet	1
4" x 30 feet	1LG
6" x 30 feet	1 XLG

•STANDARD COLORS

YELLOW/BLACK

BLUE/WHITE

GREEN/WHITE

RED/WHITE

SIZE	1"	2"	4"	6"
Yellow/Black	FPA1	FPA5	FPA9	FPA13
Blue/White	FPA2	FPA6	FPA10	FPA14
Green/White	FPA3	FPA7	FPA11	FPA15
Red/White	FPA4	FPA8	FPA12	FPA16

PRICE PER ROLL	
SIZE	30 FOOT ROLLS
1"	12.95/RL
2"	25.90/RL
4"	48.50/RL
6"	62.50/RL



DESCRIPTION: Self adhesive pipe banding tape is excellent economical product for use on pipe marking projects.

USE: To mark pipes to color code specifications.

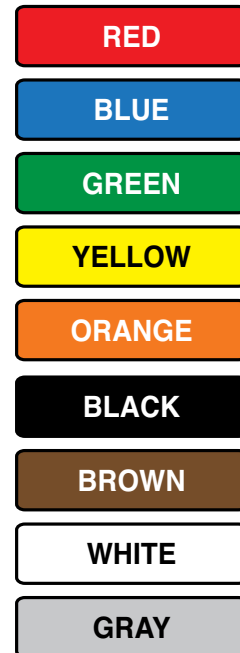
COMPLIANCE: ASME (ANSI) A13.1-2007

Craftmark's Pipe Tape meets the specifications for pipe color schemes. Rich colors provide immediate identification of pipe color fields.

FEATURES

- 90 Foot Rolls
- Available in 3 stock widths.
- 9 stock colors
- Aggressive adhesive sticks to most pipe & pipe covering surfaces.

• STANDARD COLORS



STOCK LISTING			
COLOR	1"	2"	4"
BLK	12478	4315	25101
WHT	12481	4414	25102
YELLOW	12484	4410	25103
GREEN	12487	4412	25104
RED	12490	4411	25105
BLUE	12493	4312	25106
ORANGE	12496	4313	25107
GRAY	12499	12501	25108
BROWN	12503	4314	25109

Color Coding Tape Calculation Chart			
<i>90ft per roll</i>			
Pipe Diameter	Number of Bands Per Roll	Pipe Diameter	Number of Bands Per Roll
1"	344	6"	67
2"	172	7"	57
3"	115	8"	50
4"	86	9"	45
5"	68	10"	40

COLOR CODING TAPES			
SIZE	1-9	10-24	25-99
1"	16.00	12.80	10.25
2"	29.00	23.25	19.75
4"	52.00	44.25	35.50



DESCRIPTION: Premium grade 4 mil gloss vinyl matches Duramark self-stick markers.

USE: To mark piping to color code specifications

COMPLIANCE: ASME (ANSI) A13.1-2007

Craftmark's Premium Color-Code Tape is made of premium/ultra durable gloss vinyl and is available in 10 colors and 4 widths! Rolls meet ASME color field recommendations when used with Duramark pipe markers. Tape is liner mounted-just cut, remove liner and wrap around the pipe!

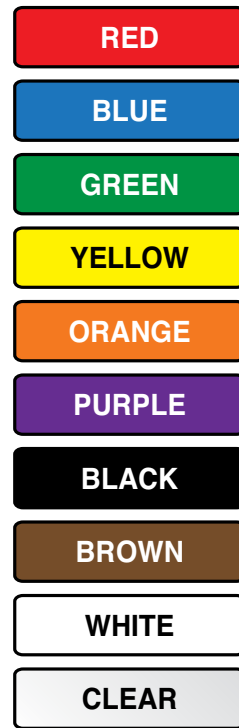
Full 90 Foot Rolls.

5-7 Year Outdoor Life!

FEATURES

- 4 Stock Widths
- Full 90' Rolls.
- Premium 4 mil gloss vinyl
- 5-7 year outdoor life
- Aggressive liner mounted adhesive backing.

• STANDARD COLORS



SIZE	1"	2"	4"	6"
Red	PCC1	PCC11	PCC21	PCC31
Blue	PCC2	PCC12	PCC22	PCC32
Green	PCC3	PCC13	PCC23	PCC33
Yellow	PCC4	PCC14	PCC24	PCC34
Orange	PCC5	PCC15	PCC25	PCC35
Purple	PCC6	PCC16	PCC26	PCC36
Black	PCC7	PCC17	PCC27	PCC37
Brown	PCC8	PCC18	PCC28	PCC38
White	PCC9	PCC19	PCC29	PCC39
Clear	PCC10	PCC20	PCC30	PCC40

PRICE PER ROLL	
SIZE	90 FOOT ROLLS
1"	12.95/RL
2"	25.90/RL
4"	48.50/RL
6"	62.50/RL

REFLECTIVE BANDING TAPE

CRAFTMARK offers liner mounted reflective pipe banding tapes in wide variety of colors and sizes. This product is an excellent safety improvement for any industrial piping application.

Full 75' rolls!



SIZE	1"	2"	4"	6"	12"
WHITE	RT1	RT7	RT13	RT19	RT25
BLUE	RT2	RT8	RT14	RT20	RT26
RED	RT3	RT9	RT15	RT21	RT27
GREEN	RT4	RT10	RT16	RT22	RT28
YELLOW	RT5	RT11	RT17	RT23	RT29
ORANGE	RT6	RT12	RT18	RT24	RT30

PRICE PER ROLL	
SIZE	75 FOOT ROLLS
1"	12.95/RL
2"	25.90/RL
4"	48.50/RL
6"	62.50/RL
12"	125.00/RL

GLOW IN THE DARK PIPE TAPE

CRAFTMARK'S GLOW-IN-THE-DARK PIPE TAPE is excellent for safety situations. Meets standards set by Department of Homeland Security. Bright, glowing vinyl is visible after lights go out and make identification of critical indicators easy.

Can be used on pipe, equipment, walls & floors. Full 30 foot rolls.

GLOW IN THE DARK TAPE	
SIZE	
1"	21.50
2"	42.00
4"	69.00
6"	82.50



PHONE 1.800.627.5255

www.craftmarkid.com

Choose from -

- .036(19 ga) Brass
- .025 Stainless Steel
- .032 Aluminum

Craftmark's engraves your choice of Alpha/Numeric message deeply into the surface. You can add Black fill at No Additional Charge! Price includes up to 3 lines of 1/4" characters or 1/4" top line character with 1/2" numbering. Available in Round, Square, Hexagon & Triangle!



MATERIAL: .036 (19 ga) solid brass.

FILL COLORS AVAILABLE: Black, Red, Blue, Green, White, Natural

SIZES/SHAPES: 1.5" & 2" - Round, Square, Triangle, Octagon, Hexagon

HOLE SIZE: .1875" (³/₁₆"")

LETTERING/NUMBERING: As Specified

COMPLIANCE: Meets ASME (ANSI) A13.1-1981 Scheme for the Identification of Piping Systems in piping less than .75" in diameter as well as the identification and markings for valves.

MATERIAL	SIZE	PRICE PER TAG		CALL FOR LARGE QUANTITY PRICING
		1-200		
Brass	1.5"	.90		
Brass	2.0"	1.25		



MATERIAL: .025 type 304 stainless steel.

FILL COLORS AVAILABLE: Black, Red, Blue, Green, White, Natural

SIZES/SHAPES: 1.5" & 2" - Round, Square, Triangle, Octagon, Hexagon

HOLE SIZE: .1875" (³/₁₆"")

LETTERING/NUMBERING: As Specified

COMPLIANCE: Meets ASME (ANSI) A13.1-1981 Scheme for the Identification of Piping Systems in piping less than .75" in diameter as well as the identification and markings for valves.

MATERIAL	SIZE	PRICE PER TAG		CALL FOR LARGE QUANTITY PRICING
		1-200		
Stainless	1.5"	1.65		
Stainless	2.0"	2.10		



MATERIAL: .032 (20 ga) aluminum.

FILL COLORS AVAILABLE: Black, Red, Blue, Green, White, Natural

SIZES/SHAPES: 1.5" & 2" - Round, Square, Triangle, Octagon, Hexagon

HOLE SIZE: .1875" (³/₁₆"")

LETTERING/NUMBERING: As Specified

COMPLIANCE: Meets ASME (ANSI) A13.1-1981 Scheme for the Identification of Piping Systems in piping less than .75" in diameter as well as the identification and markings for valves.

MATERIAL	SIZE	PRICE PER TAG		CALL FOR LARGE QUANTITY PRICING
		1-200		
Aluminum	1.5"	.90		
Aluminum	2.0"	1.25		

STANDARD SERVICE ABBREVIATION STOCK BRASS VALVE TAGS

CRAFTMARK's Standard Service Abbreviation Tags are extremely versatile and economical. 1 1/2" Brass valve tags feature a 1/4" STD. Abbreviation top line along with a 1/2" number. Tags are in consecutive numbered sets only. Order by the set ie... AC 1-25, AC 26-50 etc. Combine sets for best price.



STANDARD SERVICE ABBREVIATIONS

AC	AIR CONDITIONING
AIR	AIR
CHW	CHILLED WATER
CHWR	CHILLED WATER RETURN
CHWS	CHILLED WATER SUPPLY
COND	CONDENSATE
CW	COLD WATER
CWR	COLD WATER RETURN
CWS	COLD WATER SUPPLY
DCW	DOMESTIC COLD WATER
DHW	DOMESTIC HOT WATER
FP	FIRE PROTECTION
GAS	GAS
HHWR	HEATING HOT WATER RETURN
HHWS	HEATING HOT WATER SUPPLY
HPS	HIGH PRESSURE STEAM
HTG	HEATING
HVAC	HEATING VENTILATION AIR CONDITIONING
HW	HOT WATER
HWR	HOT WATER RETURN
HWS	HOT WATER SUPPLY
LPS	LOW PRESSURE STEAM
PLBG	PLUMBING
SPR	SPRINKLER
STM	STEAM
-----	NUMBERS ONLY

FEATURES:

- .036" BRASS
- 1 1/2" Diameter (round only)
- 1/4" Top STD Abbreviation
- 1/2" Bottom Number (4 digit max)
- Black Filled

STOCK BRASS TAG PRICING

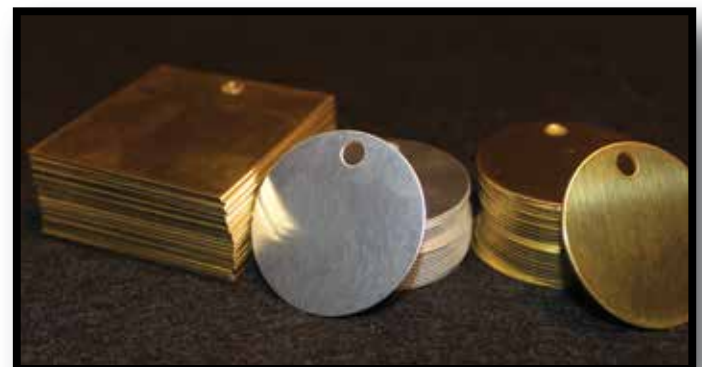
1-4 sets \$22.00/set(.88ea)
 5-9 sets \$20.50/set(.82ea)
 10+sets \$18.75/set(.75ea)

BLANK VALVE TAGS

Blank Valve Tags

Blank Tags are ideal for on the spot valve ID needs. Sold individually.

- Brass - .036"
- Stainless - .025"
- Aluminum - .032"



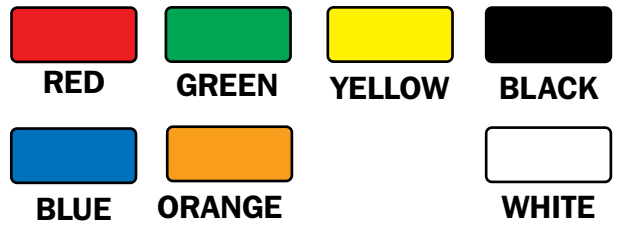
MATERIAL	STOCK#	PRICE EACH
Brass 1.5" RND/SQR	BVT 100	.60
Brass 2.0" RND/SQR	BVT 101	1.00
Stainless 1.5" RND/SQR	BVT 102	1.75
Stainless 2.0" RND/SQR	BVT 103	2.15
Aluminum 1.5" RND/SQR	BVT 104	.80
Aluminum 2.0" RND/SQR	BVT 105	1.20

TO ORDER: Specify Stock# & Quantity

Craftflex-Flexible Valve Tags are our most popular type of plastic valve tags. Engraved through colored layers to expose rich contrasting text. Excellent for indoor marking needs as well as limited (6-9) months) outdoor durability. Choose from a wide array of colors, sizes, thickness as well as single or double sided engraving. Available in square & round shapes.



PRICE PER TAG			
SIZE	1-99	100-249	250+
1 1/4"	1.30	1.18	1.05
1 1/2"	1.40	1.22	1.10
2"	1.85	1.55	1.45
2 1/2"	2.27	1.98	1.80
3"	3.80	3.40	3.05
4"	5.10	4.78	4.35



ANODIZED ALUMINUM VALVE TAGS

Craftmark's Anodized Aluminum Valve Tags are excellent for rugged tagging requirements. Available in 7 standard background colors. Craftmark engraves through the color anodized layer to expose the contrasting aluminum silver core. Tags are also available with Black or Red fill. Choose from square or round tags in 3 sizes.



ANODIZED ALUMINUM VALVE TAG PRICE
PRICE SAME FOR ROUND OR SQUARE

SIZE	1-200	CALL FOR LARGE QUANTITY PRICING
1.50"	1.90	
2.0"	2.35	
3.0"	5.10	

STANDARD COLORS



DURAMAX METAL PHOTO TAGS



DESCRIPTION: Duramax is the most durable, long lasting tag available. Outdoor durability is 25 years. Available Black on Natural background or Natural on Black background.

USE: For a wide array of marking requirements from Valve Tags, Warranty Tags & Equipment ID.

Duramax Photosensitive Anodized Aluminum combines extreme durability in harsh environments with a high-quality, long-lasting appearance. Duramax nameplates and tags function perfectly for years, maintaining their original appearance under an array of challenging conditions including heat, humidity, long term exposure to weather, UV and other outdoor conditions, salt spray, abrasion, industrial solvents, chemicals & more.

- .020 Anodized Aluminum
- 6 stock sizes available.
- Custom sizes also available.
- 25 Year outdoor life.
- UV Resistant
- Abrasion resistant
- Chemical resistant
- Moisture resistant
- Corrosion resistant
- Meets Mil Stds
 - Mil-P-15024F
 - Mil-P-514D
 - Mil-P-19834B
 - Mil-A-8625E



Anodic Layer

The glass-clear, sapphire-hard anodized layer resists chemicals, paint, abrasion and dirt.

Sealed Image

Black graphics are metallic silver particles that hold up to extreme heat and sunlight exposure.

Aluminum Layer

The rigid aluminum base will not peel, crack or delaminate.

DURAMAX EQUIPMENT TAGS

SIZE	1-9	10-24	25-49	50+
.75" x 2.50"	18.75	15.00	12.00	9.60
1" x 3"	20.65	18.59	14.87	11.90
2" x 2"	20.65	18.59	14.87	11.90
1.5" x 3"	20.65	18.59	14.87	11.90
1.5" x 4"	22.70	20.43	18.38	16.54
2" x 4"	24.97	22.47	20.25	18.20

Fiberglass Valve Tags

- White print on Red, Yellow, Blue, Green Bkgd.
- Black print on White. Yellow Bkgd.
- Square Tags with hole
- Order no minimums

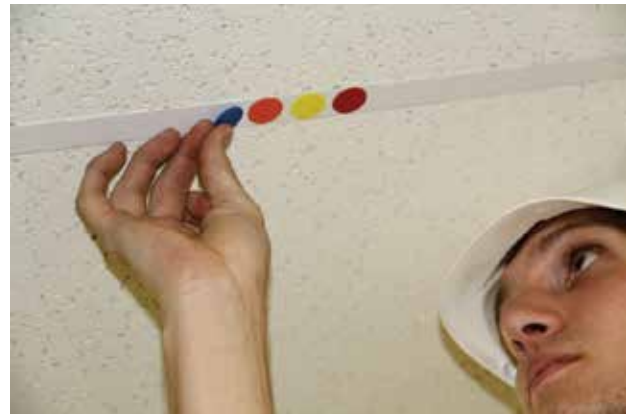
SIZE	PRICE PER TAG
1½ SQ.	3.50
2" SQ.	4.00
3" SQ.	5.60



Craftmark Embeds graphics between thick .10" Fiberglass and Tedlar™

CEILING VALVE MARKERS

Craftmark Ceiling Grid Valve Markers are excellent for marking utilities in concealed ceilings. Sturdy .030" Rigid Vinyl-7/8" pressure sensitive markers stick aggressively to ceiling grid. Order markers color only or get them printed as you desire. Sold 25 per sheet.



SOLID COLOR MARKER PRICING			
25 MARKERS PER SHEET	1-4 SHEETS	5-9 SHEETS	10+ SHEETS
7/8" ROUND	8.75	7.00	6.00
CHOOSE FROM			
COLOR	STK#		
Yellow	12545		
Red	12546		
Green	12547		
White	12548		
Orange	12549		
Blue	12550		

COLOR IMPRINT MARKER PRICING			
25 MARKERS PER SHEET	1-4 SHEETS	5-9 SHEETS	10+ SHEETS
7/8" ROUND CHOICE OF COLOR & TEXT/#	18.00	17.50	16.90



Glow in the Dark DURAMAX™ Tag

- New Craftmark Duramax™ Glow in the Dark Tags provide identification of equipment and/or valves in dark or low light areas.
- Glows for up to 10 hours.
- Constructed of 2 chemically resistant & bonded materials with protected graphics.

PRICE PER TAG			
SIZE	1-99	100-249	250+
1" x 3"	5.40	5.00	4.30
2" x 2"	6.50	5.90	5.50
2" x 4"	7.35	6.85	6.35
3" x 6"	8.75	8.30	7.80
4" x 8"	13.35	12.35	11.70
6" x 8"	18.15	17.25	16.60



TEMPORARY VALVE TAGS

Temporary Valve Tags

- Sturdy .020" write-on plastic is great for quick, temporary marking application.
- 2 1/2" x 4" size
- Grommetted hole for durability
- 25 tags per bag
- Available in Red, Yellow, Green, Orange, White, Blue
- Use any marker or pen

PRICE PER PACK OF 25			
SIZE	1-9	10-24	25+
2 1/2" x 4"	31.35	28.60	25.00



CRAFTFLEX flexible plastic nameplates and signs are made to your exact specifications. Your information is engraved deeply into 2-ply 1/16" or 1/8" plastic exposing a contrasting inner core color. 18 stock sizes-choose holes or adhesive backing. All sides are chamfered for a clean, finished appearance.



CRAFTFLEX 1/16" THICK NAMEPLATES & SIGNS	
SIZE	PRICE PER TAG
3/4" x 2 1/2"	1.47
1" x 2 1/2"	1.86
1" x 3"	1.96
2" x 3"	3.15
1 1/2" x 4"	3.15
2" x 4"	3.50
2 1/2" x 4"	3.96
3" x 6"	4.87
4" x 6"	4.94
4" x 8"	5.71
4" x 10"	7.53
4" x 12"	8.16
6" x 12"	9.80
8" x 12"	10.68
12" x 12"	15.75
12" x 18"	18.55
18" x 18"	36.05
24" x 24"	42.00

CRAFTFLEX 1/8" THICK NAMEPLATES & SIGNS	
SIZE	PRICE PER TAG
3/4" x 2 1/2"	2.63
1" x 2 1/2"	3.33
1" x 3"	3.50
2" x 3"	5.67
1 1/2" x 4"	5.67
2" x 4"	6.30
2 1/2" x 4"	7.11
3" x 6"	8.75
4" x 6"	8.86
4" x 8"	10.26
4" x 10"	13.55
4" x 12"	14.70
6" x 12"	17.64
8" x 12"	19.22
12" x 12"	28.35
12" x 18"	33.39
18" x 18"	64.89
24" x 24"	75.60

STANDARD COLORS AVAILABLE

- RED/WHITE
- GREEN/WHITE
- YELLOW/BLACK
- BLACK/WHITE
- WHITE/BLACK
- BLUE/WHITE
- ORANGE/WHITE
- VIOLET/WHITE
- GRAY/BLACK
- BROWN/WHITE

CRAFTMARK's Phenolic Plastic nameplates and signs are made from a nonconductive plastic which meets Mil-Std-387A Type N.D.P., LP-509. Extremely durable and weather resistant. Non bending material is great for any flat application. Choose from 1/16" or 1/8" thick materials. Available with holes or adhesive backing.



STANDARD COLORS AVAILABLE

- RED/WHITE
- GREEN/WHITE
- YELLOW/BLACK
- BLACK/WHITE
- WHITE/BLACK
- BLUE/WHITE
- ORANGE/WHITE
- VIOLET/WHITE
- GRAY/BLACK
- BROWN/WHITE

PHENOLIC 1/16" THICK NAMEPLATES & SIGNS	
SIZE	PRICE PER TAG
3/4" x 2 1/2"	3.71
1" x 2 1/2"	4.06
1" x 3"	4.41
2" x 3"	5.43
1 1/2" x 4"	5.43
2" x 4"	6.83
2 1/2" x 4"	7.35
3" x 6"	11.20
4" x 6"	12.25
4" x 8"	16.45
4" x 10"	22.16
4" x 12"	24.33

PHENOLIC 1/8" THICK NAMEPLATES & SIGNS	
SIZE	PRICE PER TAG
3/4" x 2 1/2"	5.19
1" x 2 1/2"	5.85
1" x 3"	6.16
2" x 3"	7.60
1 1/2" x 4"	7.60
2" x 4"	9.56
2 1/2" x 4"	10.29
3" x 6"	15.68
4" x 6"	17.15
4" x 8"	23.03
4" x 10"	31.01
4" x 12"	34.09

ENGRAVED ALUMINUM

Craftmarks' .032" Anodized Aluminum is great for permanent identification needs. All character colors are natural (silver).

SPECIFY MOUNTING HOLES OR ADHESIVE BACK



ENGRAVED ALUMINUM NAMEPLATES			
SIZE	1-49	50-99	100+
3/4" x 2 1/2"	4.60	4.15	4.05
1" x 2 1/2"	4.80	4.60	4.25
1" x 3"	5.50	5.20	4.95
2" x 3"	6.70	6.25	6.05
1 1/2" x 4"	6.70	6.35	6.15
2" x 4"	7.60	7.20	6.85
2 1/2" x 4"	9.70	9.20	8.75
3" x 6"	15.85	15.00	14.30
4" x 6"	18.50	17.60	16.85
4" x 8"	25.20	23.30	21.25
4" x 10"	35.45	32.25	29.50
4" x 12"	37.45	24.45	32.00

Max. 25 Characters-Call For Price on Addl.

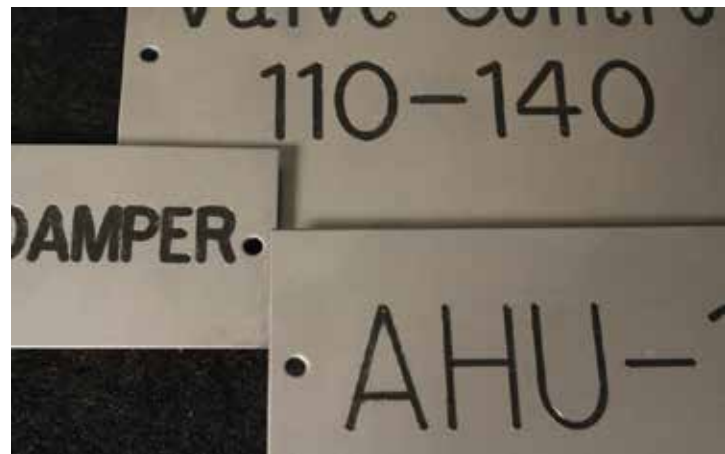


STAINLESS STEEL EQUIPMENT TAGS & SIGNS

.025 Stainless Steel is the toughest tag available. Available in 8 size styles as well as any custom size your plans call for. Tags are priced to include Black fill At No Additional Cost! Other fill colors available.

Pricing is based on 20 characters per tag max. Over 20 will be custom quoted.

- .025" 304 Stainless Steel
- 8 Sizes to Choose From
- Great for harsh environments, high temps, wash downs.
- All Tags Have Holes- Specify 2 or 4



ENGRAVED STAINLESS STEEL TAGS/SIGNS				
STYLE #	SIZE	PRICE EACH		
		1-9	10-24	25+
ESS-1	.75" x 2.5"	5.25	5.20	5.10
ESS-6	1" x 3"	7.20	6.70	6.20
ESS-2	1.5" x 3"	7.50	7.00	6.45
ESS-7	1.5" x 4"	8.70	8.20	7.70
ESS-3	2" x 4"	9.45	8.95	8.45
ESS-4	3" x 5"	14.95	13.95	12.95
ESS-8	4" x 6"	18.45	17.20	16.40
ESS-5	5" x 7"	21.90	20.50	19.55



DESCRIPTION: Solid Brass #16 Jack Chain is excellent for hanging valve tags. Links can be opened to allow hanging height of any dimension.

USE: To hang valve tags to valves and/or piping & tubing.

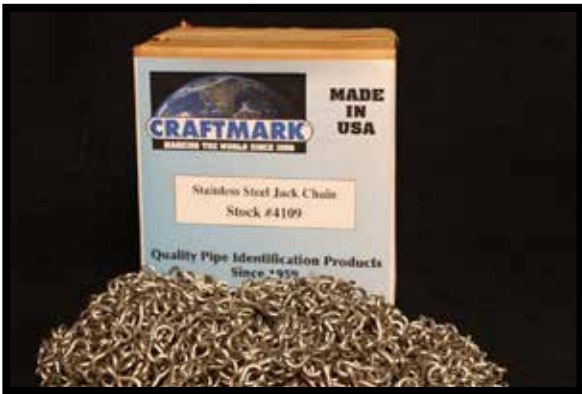
STANDARD PACKAGE: Brass Jack Chain comes 50' per box. Approximately 25 links per foot.

50' Per Box

Stock Number 4102

Price Per Package \$25.00

STAINLESS JACK CHAIN



DESCRIPTION: Solid type 304 Stainless Steel Jack Chain is excellent for harsh environment applications. Remains corrosion free.

USE: To hang valve tags to valves and/or piping & tubing.

STANDARD PACKAGE: Stainless Jack Chain comes 50' per box. Approximately 25 links per foot.

50' Per Box

Stock Number 4109

Price Per Package \$60.00

ZINC JACK CHAIN



DESCRIPTION: #16 Zinc Jack Chain is an excellent economical choice for hanging valve tags.

USE: To hang valve tags to valves and/or piping & tubing.

STANDARD PACKAGE: Zinc Jack Chain comes 50' per box. Approximately 25 links per foot.

50' Per Box

Stock Number 4110

Price Per Package \$21.00

BRASS BEADED CHAIN



DESCRIPTION: #6 Polished Brass Beaded Chain with connector link. Will not corrode or rust.

LENGTH: 4.5”

STANDARD PACKAGE: 100 per box.

***Sold in Packages of 100 chains.
Stock Number 4100
Price Per Package \$16.75***

NICKEL BEADED CHAIN



DESCRIPTION: #6 Nickel Plated Solid Steel Chain will not rust or corrode.

LENGTH: 4.5”

STANDARD PACKAGE: 100 per box.

***Sold in Packages of 100 chains.
Stock Number 4101
Price Per Package \$14.50***

STAINLESS BEADED CHAIN



DESCRIPTION: #6 type 304 Stainless Steel is excellent for harsh environment applications. Remains corrosion free.

LENGTH: 4.5”

STANDARD PACKAGE: 100 per box.

***Sold 100 Per Package
Stock Number 4107
Price Per Package \$26.00***



DESCRIPTION: Solid Brass S Hooks are available in 3 stock sizes. S Hooks sold 100 per box.

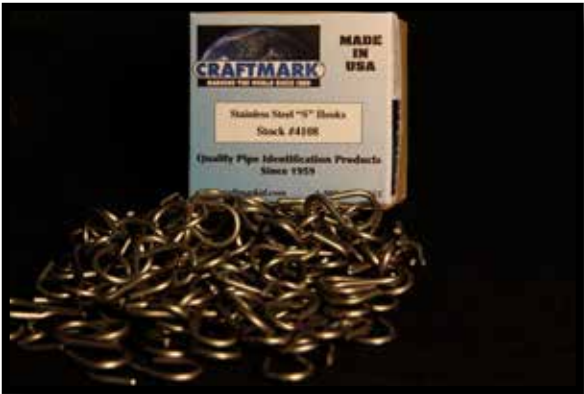
USE: To attach valve tags to valve stem or to identify small piping by hanging tag to pipe/tube.

SIZES:	HOOK LENGTH	USE ON VALVE STEM UP TO
	1.75"	.50" DIA.
1.50"	.375" DIA.	
1.25"	.25" DIA.	

PACKAGED: 100 hooks per box. Sold in Packages of 100 hooks.

Stock#	Size	Valve Stem Dia.	Price
4105	1.25"	.25"	21.00
4104	1.50"	.375"	22.00
4103	1.75"	.50"	23.00

STAINLESS STEEL S HOOKS



DESCRIPTION: Solid type 304 stainless steel hooks are extremely durable and remain corrosion & rust free.

USE: To attach valve tags to valve stem or to identify small piping by hanging tag to pipe/tube.

SIZES:	HOOK LENGTH	USE ON VALVE STEM UP TO
	1.75"	.50" DIA.

PACKAGED: 100 hooks per box. Sold in Packages of 100 hooks.

Stock#	Size	Valve Stem Dia.	Price
4108	1.50"	.375"	47.00

METER SEALS

• Lead Meter Seals

The most permanent and secure method to install valve tags. Available in 4 ply 8" x .014", stainless steel and copper wire.

Sold in bundles of 100

Material	Stock#	Price
Stainless	4311	32.00
Copper	4310	44.00



• Hand Sealing Press

Crimp lead seals quickly and easily with Craftmark's hand sealing press.

Stock Number #12553

Price Each \$135.00





DESCRIPTION: Rugged, solid aluminum valve chart frame is essential for display of valve information.

USE: To display valve information.

SIZE: 9" X 12" frame holds a preprinted 8½"x11" valve chart. Comes with durable plastic overlay.

Stock #12554
Price Each \$24.00 each

PHONE 1.800.627.5255

www.craftmarkid.com

Craftmark's Hard Hat Decals

Professional, colorful hard hat decals are weather proof and stick permanently to hard hats or equipment. Practically any shape available with a wide variety of colors. Max size is 2" x 3" and you can choose from stock shapes or we will do your own design! Available in vinyl and reflective.



SELFSTICK VINYL		
QUANTITY	One Color	Ea.Addl. Color
125 min.	1.28	.60
250	.68	.38
500	.42	.20
1000	.30	.12

REFLECTIVE		
QUANTITY	One Color	Ea.Addl. Color
125 min.	1.66	.60
250	.88	.38
500	.55	.20
1000	.40	.12



HH100



HH200



HH500



HH600



HH700



HH800



HH300



HH400

Craftmark's Truck Door Decals/Magnets

Durable, Bright, Attention Grabbing Decals will dress up any fleet from one truck to hundreds! Choose from a variety of stock shapes or order a custom to fit your needs. Available in self-stick vinyl and .060 magnetic sheeting and silver reflective. Features a durable vinyl over lamination to keep your name looking good longer!



HH800



HH500

STOCK STYLES 24" X 16"



HH100



HH200



HH700



HH400



HH600



HH300

Vinyl	48	24	12	8	4	2
One color print	11.50	17.50	25.00	35.00	68.00	79.00
Each addl. color	4.00	7.00	11.00	14.00	21.00	28.00

Reflective and .060" Magnetic Sheeting	48	24	12	8	4	2
One color print	25.00	32.00	38.00	46.00	79.00	80.00
Each addl. color	4.00	7.00	11.00	14.00	21.00	28.00



Reduce occurrence of onsite accidents by employees and visitors by utilizing CRAFTMARK'S bright and bold OSHA conforming safety signs. All signs in stock for immediate shipment. Choose from sturdy, thick .060" Styrene with plastic over laminate, rigid .040" prepainted aluminum, or self-stick vinyl. Available in 3 sizes.

OSHA requires the use of signs and tags to alert employees to any type of hazard. Sections 1910.44 and 1910.145 give some specifications for signs, but you may need to refer to specific standards for more details, such as 1910.47 for lockout requirements.



Material	7 x 10	10 x 14	14 x 20
Self-stick Vinyl (V)	6.00	9.00	12.00
.040" Aluminum (A)	12.50	16.95	32.00
.060" Styrene (P) W/clear overlamination	12.00	14.95	29.00

DANGER ACETYLENE 18551	DANGER ACID EYE PROTECTION AND PROTECTIVE CLOTHING REQUIRED 18552	DANGER AUTHORIZED PERSONNEL ONLY 18553	DANGER BLASTING AREA KEEP AWAY 18554	DANGER CAUSTIC EYE PROTECTION AND PROTECTIVE CLOTHING REQUIRED 18555	DANGER CHEMICAL UNLOADING AREA AUTHORIZED PERSONNEL ONLY 18556	DANGER CHLORINE EYE PROTECTION AND PROTECTIVE CLOTHING REQUIRED 18557	DANGER CONSTRUCTION AREA 18558
DANGER CONSTRUCTION AREA DO NOT ENTER 18559	DANGER CONSTRUCTION AREA NO TRESPASSING 18560	DANGER CRANE OVERHEAD 18561	DANGER DIESEL FUEL 18562	DANGER DO NOT ENTER 18563	DANGER DO NOT OPERATE MAN WORKING ON REPAIRS 18564	DANGER DO NOT WATCH ARC OF WELDER WITHOUT PROPER EYE PROTECTION 18565	DANGER EAR PROTECTION REQUIRED BEYOND THIS POINT 18566
DANGER ELECTRICAL HAZARD AUTHORIZED PERSONNEL ONLY 18567	DANGER EXPLOSIVES KEEP OUT 18568	DANGER EYE AND EAR PROTECTION REQUIRED IN THIS AREA 18569	DANGER FALLING MATERIALS 18570	DANGER FLAMMABLE 18571	DANGER FLAMMABLE GAS 18572	DANGER FLAMMABLE LIQUID 18573	DANGER FLAMMABLE MATERIAL NO MATCHES OR OPEN FLAMES 18574
DANGER GASOLINE 18575	DANGER GO SLOW SOUND HORN 18576	DANGER HARD HAT AREA 18577	DANGER HARD HATS MUST BE WORN ONSITE 18578	DANGER HARD HATS REQUIRED BEYOND THIS POINT 18579	DANGER HAZARDOUS AREA AUTHORIZED PERSONNEL ONLY 18580	DANGER HAZARDOUS AREA KEEP OUT 18581	DANGER HEARING PROTECTION REQUIRED IN THIS AREA 18582
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DANGER PERSONAL PROTECTIVE EQUIPMENT MUST BE WORN IN THIS AREA 18599	DANGER PROPANE GAS AUTHORIZED PERSONNEL ONLY 18600	DANGER RESTRICTED AREA 18601	DANGER SMOKING IN DESIGNATED AREAS ONLY 18602	DANGER SULFURIC ACID EYE PROTECTION AND PROTECTIVE CLOTHING REQUIRED 18603	DANGER THIS EQUIPMENT STARTS AUTOMATICALLY 18604	DANGER WATCH FOR FALLING DEBRIS 18605	DANGER WATCH FOR MOVING EQUIPMENT 18606
DANGER WATCH OUT FOR FORKLIFT TRAFFIC IN THIS AREA 18607	DANGER WATCH YOUR STEP 18608	DANGER WEAR FACE SHIELDS AND GLOVES WHEN UNLOADING CHEMICALS 18609	DANGER WORK AREA 18610	CAUTION AUTHORIZED PERSONNEL ONLY 18611	CAUTION CHEMICAL STORAGE AREA 18612	CAUTION CONSTRUCTION AREA 18613	CAUTION CONSTRUCTION AREA AUTHORIZED PERSONNEL ONLY 18614
CAUTION DO NOT ENTER 18615	CAUTION EAR PROTECTION REQUIRED IN THIS AREA 18616	CAUTION EYE AND EAR PROTECTION MUST BE WORN IN THIS AREA 18617	CAUTION EYE PROTECTION REQUIRED IN THIS AREA 18618	CAUTION FORKLIFT TRAFFIC KEEP CLEAR 18619	CAUTION HARD HAT AREA 18620	CAUTION KEEP HANDS CLEAR 18621	CAUTION LOW CLEARANCE 18622
CAUTION NO SMOKING 18623	CAUTION PROTECTIVE CLOTHING REQUIRED IN THIS AREA 18624	CAUTION SAFETY SHOES MUST BE WORN IN THIS AREA 18625	CAUTION SLIPPERY WHEN WET 18626	CAUTION WATCH FOR MOVING EQUIPMENT 18627	CAUTION WATCH YOUR STEP 18628	WARNING ACID 18629	WARNING BLIND INTERSECTION PROCEED SLOWLY 18630
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THINK BE ALERT DON'T GET HURT 18655	THINK BEFORE YOU ACT 18656	THINK CARELESSNESS MAY COST A LIFE 18657	THINK EYE WASH STATION	THINK FIRST AID STATION	THINK ON THE JOB SAFETY BEGINS HERE	THINK OUR AIM NO ACCIDENTS	THINK SAFETY FIRST
THINK SAFETY IS EVERYONE'S JOB 18655	EMERGENCY EYE WASH STATION 18656	EMERGENCY SAFETY SHOWER 18657					

CONFINED SPACE WARNING SIGNS



Clearly and professionally meet your responsibilities as an employer to mark and identify confined space areas. Available in 3 materials to meet any application.

10" x 14" Material	PRICE PER SIGN
Selfstick Vinyl (V)	9.00
.060" Styrene (P)	14.95
.040" Aluminum (A)	16.95

⚠ **DANGER**

CONFINED SPACE
 ENTER BY PERMIT ONLY

PREPARE FOR ENTRY

- Identify hazards of permit space
- De-energize and lockout all energy sources
- Drain, clean and ventilate confined space
- Isolate confined space-disconnect, fill and drain lines

TEST ATMOSPHERE

- OXYGEN LEVEL BETWEEN 19.5% AND 23.5%
- Flammable gases/vapors less than 10% of LFL.
- All substances below established PEL.

PREPARE PERSONAL PROTECTION DEVICES

- Respirator, protective clothing, lifeline and safety harness

ATTENDANT AND RESCUE EQUIPMENT IN PLACE
REVIEW COMMUNICATION PROCEDURES
OBTAIN AUTHORIZED PERMIT

18658

18659	18660	18666	18667	18673	18674	18680	18681
18687	18688	18694	18695	18699	18700	18701	18661
18662	18663	18664	18665	18668	18669	18670	18671
18672	18675	18676	18677	18678	18679	18682	18683
18684	18685	18686	18689	18690	18691	18692	18693
18696	18697	18698	18702				

FEATURES:

- Durable .020" Heavy-Duty Plastic with matte surface, write able surface.
- Tags available with choice of two back-side messages.
- Meets ASME (ANSI) 2007 Standard.
- Also available with self lamination to protect your written information from smudging, chemicals, UV.
- All tags supplied with 6" Nylon tie.
- Large grommetted hole on each tag.



CHOICE OF 2 BACK-SIDES



Back A

Back B

16388	16389	16390	16391	16392	16393	16394	16395	16396	16397	16398	16399	16400	16401	16402
16403	16404	16405	16406	16407	16408	16409	16410	16411	16412	16413	16414	16415	16416	16417
16418	16419	16420	16421	16422	16423	16424	16425	16426	16427	16428	16429	16430	16431	16432
16433	16434	16435	16436	16437	16438	16439	16440	16441	16442	16443	16444	16445	16446	16447
16448	16449	16450	16451	16452	16453	16454	16455	16456	16457	16490	16458	16459		
16460	16461	16462	16463	16464	16465	16466	16467	16468	16469	16470	16471	16472	16473	16474
16475	16476	16477	16478	16479	16480	16481	16482	16483	16484	16485	16486	16487	16488	16489

STOCK PRICE PER TAG			
	10-99	100-249	250-499
STANDARD TAG	2.20	2.05	1.85
SELF LAMINATING	3.75	3.40	3.00
CUSTOM PRICE PER TAG (25 MINIMUM)			
	25-99	100-249	250-499
STANDARD TAG	2.60	2.45	2.15
SELF LAMINATING	4.90	4.40	3.90

To order Stock Tags specify stock number followed by an "A" or "B" depending on back message desired. All Caution and Warning Tags have same message on both sides. To order self laminating add "SL" to the stock number.

To order Custom Tags specify legend and quantity desired. Other tag sizes available-contact CRAFTMARK for all your tag requirements

CRAFTMARK'S Fire Sprinkler Signs are made of durable, long lasting .020 baked enamel aluminum and meet the National Board of Fire Underwriters Standard #13. Choose from two styles of large plates as well as an assortment of smaller plates, which can be used to mark various lines within your system. Printed red on white.



73/4" X 9" STK# SPS101



7" X 10" STK# SPS102

Let us customize these plates with your company name on an order of 50 or more signs. See price list for pricing.

PRICE GUIDE				
STK #	1-5	6-24	25-49	50+
SPS101-A	6.00	5.55	4.75	4.25
SPS102-A	6.00	5.55	4.75	4.25
WITH CUSTOMIZING (MINIMUM 50)				
SPS101-A	ONLY \$7.50			
SPS101-V	ONLY \$5.35			

2"x 6" LINE PLATES



STK# SPS103



STK# SPS104



STK# SPS105



STK# SPS106



STK# SPS107



STK# SPS108



STK# SPS109



STK# SPS110



STK# SPS111



STK# SPS112

For use on Lines, Test Valves, Drains or with Stock# SPS101 above. Made of .020 baked enamel aluminum.

PRICE GUIDE			
2"x 6" LINE PLATES			
1-5	6-24	25-49	50+
3.00	2.60	2.25	1.85

Thanks for your business. For over 50 years Craftmark has been providing durable printed products to companies The World Over...

- Products to Meet ASME, CGA, IIAR, OSHA
- Thousands of Items to Choose From
- In stock Items Ready to Ship
- Trained -inhouse customer support
- Custom Products
- Emergency Service



Product Development & Testing

Unlike most catalog companies, Craftmark manufactures what it sells. From development through testing and production, Craftmark assures that we sell only the most durable, highest quality products available.



Take-Offs

Provide us with a copy of your mechanical prints, specifications and insulation schedule and our staff of professional engineers will expertly prepare a concise list of products to complete the identification phase of your job including pipe markers, valve tags and equipment tags.



Submittal Binders & Tech Data Sheets

Craftmark's Submittal Binder is Free for the asking. Clearly written, professional submittal sheets and technical data describe each of our pipe and valve marking products.



In-Stock Inventory for Quick Delivery

Craftmark stocks thousands of products in our vast warehouse and are available for immediate delivery. Craftmark is known for its envy of the industry deliveries on non-stock and custom items.



Products That Ship When You Need Them!

It is no secret to us that pipe identification is many times forgotten and needed just as fast as you can get them. From it's inception, Craftmark has delivered pipe identification products When You Need Them! If you're feeling like just another number with those other old companies then Craftmark is the company for you.



Customer Service

Reliable, knowledgeable customer service personnel are a key ingredient to the Craftmark success story. Our customer service personnel are waiting for your call whether you're requesting tech data, submittals, a quote request or placing an order.



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